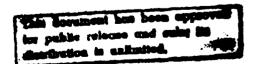
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**CRC Report No. 555** 

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## CRC HOT-START AND DRIVEAWAY DRIVEABILITY PROGRAM AT HIGH AND INTERMEDIATE TEMPERATURES USING GASOLINE-ALCOHOL BLENDS

August 1988





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### CRC HOT-START AND DRIVEAWAY DRIVEABILITY PROGRAM AT HIGH AND INTERMEDIATE TEMPERATURES USING GASOLINE-ALCOHOL BLENDS

(CRC PROJECT No. CM-118-85)

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Prepared by the

1985 Volatility Analysis Panel

of the

CRC Volatility Group

August 1988

Automotive Vehicle Fuel, Lubricant, and Equipment Research Committee of the

Coordinating Research Council, Inc.

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### **ABSTRACT**

A cooperative CRC test program was conducted at Failure Analysis Associates Test Track in Phoenix, Arizona, from September 4 through October 4, 1985. The program investigated the hot-start driveability of thirteen 1985 model vehicles with eight hydrocarbon-alcohol blends and Xwo hydroearbon-only gasolines at nominal ambient temperatures of 90°F and 70°F. The driveability procedure was modified to emphasize conditions which may cause fuel foaming. Carburetted, throttle-bodyinjected (TBI), port-fuel-injected (PFI), and port-fuel-injected turbocharged fuel systems were represented in the vehicle fleet. Ambient temperature effects were highly significant for carburetted and throttle-body-injected vehicle fuel-metering systems and for the total fleet. Carburetted vehicles were more sensitive to fuel properties and ambient conditions than fuel-injected vehicles. - RFI vehicles consistently gave lower demerits than TBI vehicles. Lowvolatility fuels gave significantly better hot-start driveability at high temperatures than the high-volatility fuels. It should be noted, however, that tests of high-volatility fuels at high temperatures (nominal 90°F) were not representative of conditions found with commercial fuels. The only significant difference due to oxygenate addition was the poorer performance of carburetted vehicles on lowvolatility-matched gasoline-ethanol and gasoline-methanol:TBA blends. Vehicle performance was generally poorer on oxygenated fuels than on hydrocarbon-only fuels.

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### I. INTRODUCTION

The use of oxygenates as gasoline blending components has increased during the past few years, due primarily to their octane benefits. As a result, the Coordinating Research Council (CRC) has sponsored programs to study the volatility effects of oxygenated fuels on vehicle performance. These programs included a vapor lock program at high and intermediate temperatures (1) and a driveability program at intermediate temperatures (2). The objectives of the 1985 program were to determine the effects of hydrocarbon-alcohol blends on hot driveability performance over a wide range of volatilities at nominal ambient temperatures of 90°F and 70°F. Tests were conducted at the intermediate temperatures (nominally 70°F) to assess the effects of alcohol use over a wide range of temperatures as well as to evaluate fuel foaming, an over-rich fuel mixture condition.

The program was conducted from September 4 through October 4, 1985, at Failure Analysis Associates Test Track located in Phoenix, Arizona. Fuel performance was evaluated using the CRC Hot-Start Driveability Procedure modified to create test conditions that might produce fuel foaming. Vehicles were tested on a high- and a low-volatility fuel series. Each series contained five fuels: one hydrocarbon-only fuel, two gasoline-ethanol blends, and two gasoline-methanol:t-butyl alcohol (1:1) blends. The hydrocarbon-alcohol blends all contained 3.5 percent oxygen. Limited testing was also conducted on a high-volatility fuel containing 5.0 percent oxygen as ethanol.

Appendix A lists the participants of the Data Analysis and the Fuel Analysis Panels. Appendix B lists the participants of the on-site test program. Appendix C outlines the proposed program as approved by the CRC Volatility Group.

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### II. SUMMARY

Conclusions based upon results of the program are:

- Ambient temperature effects were highly significant for carburetted and throttle-body-injected (TBI) vehicle fuelmetering systems and the total fleet. Temperature effects were not found to be significant for port-fuel-injected (PFI) fuel-metering systems.
- Carburetted vehicles were found to be more sensitive to fuel properties and ambient conditions than fuel-injected vehicles.
- PFI vehicles gave lower demerits than TBI vehicles for every comparison made; however, the differences between TBI and PFI fuel-metering systems were not significant at the 90 percent confidence level.
- Low-volatility fuels gave significantly better hot-start driveability at the higher temperatures than the high-volatility fuels. Tests of high-volatility fuels at high temperatures (nominal 90°F), however, were not representative of conditions found with commercial fuels. Test fuels were selected to improve the ability to distinguish effects of the fuel properties.
- The performance of vehicles was generally poorer on oxygenated fuels; however, this was not significant at the 90 percent confidence level because of high test variability and limitations on the testing procedure.
- The only significant difference due to oxygenate addition was the poorer performance of low-volatility-matched gasoline-ethanol and gasoline-methanol:TBA (1:1) blends on carburetted vehicles.
- For carburetted vehicles, no significant differences were found in driveability performance of ethanol and methanol:TBA containing fuels.

- All reported differences are believed to be valid, even though the specifications of the low-volatility fuels were not precisely met.
- Although the 0-55 mph wide-open-throttle maneuvers were added to the driveability procedure to search for fuel foaming, fuel foaming was not detected during this test program.
- Analysis of demerits assigned during the 0-55 mph wide-openthrottle portion of the procedure for sensitive carburetted vehicles suggests that vapor lock was encountered during these maneuvers. Such vapor lock responded as expected to fuel volatility and temperature.

### III. TEST VEHICLES

The test fleet consisted of thirteen 1985-model vehicles, described in Table I. Five of the vehicles were provided by the vehicle manufacturers: Ford supplied three, and American Motors and Nissan each supplied one. The remaining eight vehicles were leased from local rental agencies or automobile dealerships. Twelve of the vehicles were passenger cars, and one was a pickup truck. All of the vehicles had air conditioning and Federal emissions control devices, and all except the pickup truck were equipped with automatic transmissions. The emission and fuel systems were not checked.

Fuel tank drain fittings were installed on all but the Ford vehicles by Failure Analysis Associates; the Fords were received with the tank drain fittings already installed. The participants installed tank drain hoses and valves on-site, as well as thermocouples for measuring fuel temperatures.

All vehicles were equipped with thermocouples to measure tank fuel and underhood fuel temperatures. Underhood thermocouples were located in the fuel supply lines just upstream of the carburetors or fuel-injection systems. In addition, thermocouples were placed in the carburetors just above the bowl vents in the air horns to detect the presence of fuel foaming in the vents.

Manifold vacuum gauges and accelerometers were installed for use in performing various maneuvers in the driving procedures.

### IV. TEST FUELS

The properties of the test fuels used in this program are shown in Table II, with individual participant fuel analyses presented in Appendix D. The fuel design for this program specified two fuel sets at two volatility levels. The test fuels were selected to improve the ability to distinguish effects of the fuel properties. The lowvolatility fuels (Fuels 1-5) were targeted to meet a  $T_{V/L=20}$  of 133°F, a nominal ASTM Class B fuel specification. The high-volatility fuels (Fuels 6-10) were targeted to meet a  $T_{Y/L=20}$  of 105°F, a nominal ASTM Class E fuel specification. Each fuel set contained one hydrocarbononly fuel, two gasoline-methanol:TBA (1:1) blends, and two gasolineethanol blends. All hydrocarbon-alcohol blends were blended to contain 3.5 percent by weight oxygen. Within each set, one gasolinemethanol:TBA blend and one gasoline-ethanol blend were targeted to have the same  $T_{10}$ ,  $T_{30}$ ,  $T_{50}$ , and  $T_{90}$  percent evaporation temperatures and  $T_{V/L=20}$  as the hydrocarbon-only fuel. For the purposes of this these fuels are defined as "matched-volatility" fuels. The data in Table II indicate that in some instances, these targets were not always met.

Difficulties were encountered with Fuels 2 and 4, and it was necessary to compromise between meeting the  $T_{Y/L=20}$  specification and meeting the  $T_{10}$  and  $T_{30}$  specifications. Priority was given to matching the distillation temperatures for  $T_{10}$  and  $T_{30}$ . The other gasoline-methanol:TBA and gasoline-ethanol blends were blended to only match the  $T_{Y/L=20}$  specification. For the purposes of this report, these fuels are defined as "modified-splash" fuels. The complete set of fuel specifications is shown in the program plan, presented in Appendix C.

Two additional fuels were blended on-site. Ethanol was added to Fuel 10 to provide Fuel 11, and ethanol was added to Fuel 5 to provide Fuel 12. Both Fuels 11 and 12 contained 5.0 percent by weight oxygen. Provisions had also been made to cross-blend high- and low-volatility fuels of like fuel description to provide fuels of intermediate volatility. So few runs were made on the 5 percent oxygen fuels and the intermediate-volatility fuels that no analysis was attempted.

Reid vapor pressure (RVP) of each fuel drum used in the program was checked on-site using an automatic RVP machine. No cases of suspect drum fuel quality were detected. Fuel samples drawn from the vehicle fuel tanks at three points during each run were also checked for RVP. There has been no attempt made to account for fuel tank weathering in the data analysis. RVP results of the fuel tank samples are included in the raw data presented in Appendix F.

An alternate method to measure vapor-to-liquid ratio of hydrocarbon-only fuel and hydrocarbon-alcohol blends by a bomb method may be found in Appendix E. Attempts to use this method for on-site testing of the  $T_{V/L=20}$  of fuel samples proved to be unsuccessful, because the test procedure assumed linearity between the  $100\,^{\circ}\text{F}$  and  $130\,^{\circ}\text{F}$  test temperatures. Some of the fuel samples were outside of this bracket, and subsequent testing by ASTM showed that linearity did not exist when it was necessary to extrapolate the data. The validity of the data was thus in question; therefore, no data are presented in this report.

### V. TEST FACILITIES

The test facilities, shown in Figure 1, were located at the Failure Analysis Associates test track in Phoenix, Arizona. The test course consisted of:

- a two-mile, newly-paved, limited-access, oval track used for the test maneuvers and the five-mile stabilization run;
- two local, two-lane, asphalt roads used for the ten-mile stabilization run;
- a seven-mile section of interstate expressway used for the fifteen-mile warmup.

Access to the expressway was approximately one mile away via local roads.

Temporary soak shelters to accommodate four vehicles, a refrigerated fuel storage room, and a refrigerated trailer van were located adjacent to the track. The roofless soak shelters, twelve feet by twenty-four feet, and constructed of plywood with plastic end curtains, were used for both the ten-minute idle soak and the twenty-minute key-off soak. A building used for office space was also located nearby. Concrete pits were available to install vehicle tank drains and thermocouples.

Air temperature was recorded on the data sheets using a dry-bulb thermometer at the beginning of each test.

On-site fuel vapor pressure (RVP) analysis was performed using an automatic RVP instrument supplied by Southwest Research Institute. The fuel samples were stored in the refrigerated fuel storage room until they were transported to the RVP instrument in an ice-chest.

A refrigerated, controlled-temperature trailer was used for fuel blending and dispensing. Transfer lines from the fuel drums were connected to pumps immediately outside the refrigerated trailer. A portable computer was provided by CRC for on-site data recording. The on-site data entry was used to facilitate data review by the participants, as well as data analysis during and after the program.

Testing for vapor-to-liquid ratio of gasoline by the proposed bomb method was conducted at the General Motors Proving Grounds, located in Mesa, Arizona.

### VI. TEST PROCEDURE

The 1985 CRC Volatility Program used a hot-start and driveaway test procedure which was modified from previous programs. This procedure incorporated portions from both the 1975 and the 1982 CRC High-Temperature Driveability Programs. The procedure also included a test for carburetor foaming, a longer city-traffic simulation, and performance after a refueling stop. The procedure is described in detail in the program plan, presented in Appendix C. Briefly, it consists of the following:

- A. A prescribed warmup cycle
- B. Refueling procedure and restart
- C. Wide-open-throttle 0-55 mph accelerations, followed by a five-mile cruise
- D. Ten-minute idle soak, followed by part-throttle maneuvers
- E. City traffic 0-10 mph and 0-25 mph cycles
- F. Constant vacuum acceleration, followed by a ten-mile stabilization
- G. Twenty-minute key-off soak
- H. Hot-start, followed by part-throttle accelerations

The entire driveability procedure categorized vehicle malfunctions according to cranking time, idle quality, hesitation, stumble, foaming, surge, backfire, and stalls (acceleration and deceleration). The severity of each malfunction is evaluated as trace, moderate, or heavy. A sample data sheet is also presented in Appendix C.

### VII. TEST DESIGN

The program was designed to test ten fuels and twelve vehicles at two nominal temperatures of 90°F and 70°F. Replicate runs were also planned, as time permitted. The fuels were designed to allow blends of intermediate volatility to be tested.

Due to the daily ambient temperature conditions, only 194 high-temperature and 75 intermediate-temperature tests were conducted. The average ambient temperature for the high-temperature phase of the program was 91.7°F; the average ambient temperature for the intermediate-temperature phase was 73.9°F. A summary of the raw data is presented in Appendix F. A sample computer sheet shows where within the test cycle thermocouple temperatures were recorded and fuel samples taken for determination of RVP.

The on-site vehicle testing was conducted using four test crews of three people each: a rater, an observer, and a warm-up driver. Each test crew was initially assigned to test three vehicles chosen at random. At the end of the second day of testing, vehicles were reassigned to each crew on the basis of vehicle performance severity. These vehicle reassignments were minimal and generally resulted in all test crews testing at least one critically performing vehicle. These vehicles were defined to establish a priority for replicate testing; i.e., replicates would be run first on the critically performing vehicles. The program was designed for each test crew to perform five tests per day; however, due to ambient temperature conditions, the test crews were not always able to meet this target.

Tests were conducted at the nominal temperature of 70°F, primarily to assess the effects of alcohol use over a wide range of temperatures as well as to better define conditions which lead to fuel foaming; i.e., an over-rich fuel condition in the fuel delivery system. Of the results reported for the seventy-five intermediate-temperature tests, no instances of fuel foaming were detected. A lack of high ambient temperature days limited the ability to completely define the driveability of the critical vehicles with the use of various cross blends.

### VIII. DISCUSSION OF RESULTS

### A. <u>Introduction</u>

Average TWD's are presented in Table III for twelve of the thirteen vehicles and ten of the twelve fuels tested at high temperatures. Similar data are shown in Table IV for the fuels tested at intermediate temperatures. The vehicles are subdivided into three fuel-delivery systems: carburetted, throttle-body-injected (TBI), and port-injected (PFI). Vehicle 12 was not obtained until late in the program; thus, there was not sufficient time to test it with all fuels. Vehicle 12 was, therefore, not included in the data analysis. Only Fuels 6, 8, 9, and 10 were used for the intermediate-temperature analysis because the majority of the other fuels were not tested in all twelve vehicles.

### B. Method of Analysis - Analysis of Variance

Analysis showed that the TWD data are not normally distributed. It was found that the square root of the TWD's is more normally distributed, as is the distribution of errors for the square root of the TWD's. The square root of the TWD's was, therefore, used for all tests of significant effects.

At high temperatures, the significant effects were determined by performing analysis of variance using all of the data for the twelve vehicles and ten fuels, including the replicate data. At intermediate temperatures, the significant effects were determined by performing analysis of variance using all of the data for the twelve vehicles and four fuels (Fuels 6, 8, 9, and 10) tested. Because no data were obtained for Vehicle 9 on Fuel 9 at intermediate temperatures, the TWD's and test temperature for this combination were estimated as 45 and 74°F, respectively, for analysis purposes.

The analysis methods and data sets used in much of the data analysis are described in detail in Appendix G for each analysis performed. The PROC GLM program available from Statistical Analysis system (SAS)<sup>(3,4)</sup> was used to analyze the data. The following sections discuss the significant effects, greater than or equal to 90 percent confidence, that were found.

### C. <u>Volatility Level</u>

The effect of volatility on hot-start and driveaway driveability performance at high-temperature conditions is shown in Figure 2. As shown, the low-volatility fuels had significantly better driveability performance than the high-volatility fuels. It should be noted, however, that tests of high-volatility fuels at high temperatures (nominal 90°F) were not representative of conditions found with commercial fuels.

The volatility effect at intermediate temperatures was not determined due to the incomplete block of data.

### D. Oxygenate Type

Hydrocarbon-only fuel was compared with gasoline-ethanol blends and gasoline-methanol:TBA blends in three distinct categories - (1) low-volatility fuels at high-temperature conditions, (2) high-volatility fuels at high-temperature conditions, and (3) high-volatility fuels at intermediate temperature conditions. For each of these three categories, data were analyzed for the total fleet and by fuel system type: carburetted, port-fuel-injected (PFI), and throttle-body-injected (TBI). Results are tabulated in Table V.

For low-volatility fuels at high temperatures, carburetted vehicles had poorer driveability on the hydrocarbon-alcohol blends than on the hydrocarbon-only fuel, and both alcohol types had approximately the same driveability. There was no significant difference in the driveability performance of fuels in PFI or TBI vehicles. The significantly poorer driveability performance of the total fleet on the hydrocarbon-alcohol blends was due mainly to the performance of the carburetted vehicles.

For high-volatility fuels at high-temperature conditions, there were no significant differences in driveability performance for any of the hydrocarbon-alcohol blends in the fleet or in any of the various fuel system subsets. The high average demerits for the total fleet on all fuels was due to the influence of the carburetted vehicles.

For high-volatility fuels at intermediate-temperature conditions, the only significant difference was between the hydrocarbon-only fuel and the gasoline-ethanol blend for the total fleet. A rigorous comparison cannot be made with the gasoline-methanol:TBA blend because of an incomplete block of data.

### E. Fuel Delivery System Effects

Driveability performance was evaluated as a function of fuel system type in three categories: (1) low-volatility fuels at high temperatures; (2) high-volatility fuels at high temperatures; and (3) high-volatility fuels at intermediate temperatures. Results are shown in Table VI as carburetted versus fuel-injected vehicles and TBI versus PFI vehicles. As expected for all three categories, PFI vehicles gave statistically better driveability performance than TBI vehicles, and both had statistically better performance when compared to the carburetted vehicles.

### F. Fuel Foaming

The test procedure specified various maneuvers which were used to evaluate vehicles for fuel foaming. Fuel foaming is defined as the formation of foam or bubbles in the fuel delivery system and carburetor. The result is a fuel-rich power loss (fuel foaming) that is very similar to a fuel-lean power loss (vapor lock) in vehicle performance. Even trained raters cannot distinguish the difference without some instrumentation. Under fuel foaming conditions, fuel is released through the internal bowl vent. For this reason, a thermocouple was placed in the space above the carburetor bowl vent to indicate when foaming did occur. A decrease in temperature is observed when foaming occurs. The temperature decrease is caused by fuel evaporation from the thermocouple. This defines a fuel-rich malfunction rather than a lean malfunction.

In this test program, there were no recorded instances of foaming on any of the test vehicles.

### G. Volatility Adjustment Effects

Modified-splash blends were compared to matched-volatility blends to see if the type of volatility adjustment affected driveability performance. Fuels were compared in three categories: (1) low-volatility fuels at high-temperature conditions; (2) high-volatility fuels at intermediate-temperature conditions. For each of these three categories, data were analyzed for the total fleet and by fuel system type: carburetted; port-fuel-injected (PFI); and throttle-body-injected (TBI). Results of analyses are shown in Table VII. Of all the differences shown in the table, only one was judged significant. That occurred in the high-volatility, high-temperature fleet matched-volatility blends.

### H. Fuel Comparisons

The following comparisons were made for each volatility series at high- and intermediate-temperature conditions: (1) hydrocarbon-only fuel versus each hydrocarbon-alcohol blend (four comparisons); (2) matched-volatility alcohol blend versus modified-splash alcohol blend (two comparisons, one each for gasoline-ethanol blends and gasoline-methanol:TBA blends); (3) matched-volatility gasoline-methanol:TBA blend versus matched-volatility gasoline-ethanol blend; and (4) modified-splash gasoline-methanol:TBA blend versus modified-splash gasoline-ethanol blend. Results are shown in Table VIII and summarized below.

### Low-volatility fuels at high-temperature conditions:

- For carburetted vehicles, the matched-volatility gasoline-methanol:TBA blend (Fuel 2) and the matched-volatility gasoline-ethanol blend (Fuel 4) performed significantly poorer than the hydrocarbon-only fuel (Fuel 1). Although the difference between the matched-volatility gasoline-ethanol blend (Fuel 4) and the hydrocarbon-only fuel (Fuel 1) is shown to be significant for the total fleet, it should be noted that this result is due to the overwhelming effect of five of the six carburetted vehicles.
- The modified-splash gasoline-methanol:TBA blend (Fuel 3) also showed poorer driveability performance than the hydrocarbon-only fuel (Fuel 1), but the result was not significant.
- No significant differences in driveability performance were noted for any of the comparisons in PFI or TBI vehicles, when PFI and TBI vehicles were considered as separate categories.

### High-volatility fuels at high-temperature conditions:

- Comparisons for PFI vehicles showed that hydrocarbon-only fuel (Fuel 6) had significantly better driveability performance than the matched-volatility gasoline-ethanol blend (Fuel 9).
- No significant differences in driveability performance were noted for comparisons with carburetted and TBI vehicles, and the total fleet.

### High-volatility fuels at intermediate-temperature conditions:

• No significant differences in driveability performance were noted for any of the comparisons in carburetted, TBI, and PFI vehicles, or for the total fleet.

### I. Sensitive Carburetted Vehicles

References to Table III and average TWD values in Table VIII indicate that performance of the carburetted vehicles is poorer than either PFI or TBI vehicles, and that any appreciable difference among fuels is the result of differences in performance observed in five of the six carburetted vehicles (Vehicle 10 performed relatively well). In these vehicles, many of the demerits were accumulated during the three wide-openthrottle (WOT), 0-55 mile-per-hour accelerations immediately after refueling. These high fuel-demand-rate maneuvers are very likely to suffer driveability malfunctions due to vapor locking conditions. In order to account for the degree to which vapor lock incidence might have influenced demerit totals, and to determine the extent to which the lower-than-specification  $T_{V/L=20}$  values of the matched-volatility hydrocarbon-alcohol blends at the low-volatility level (Fuels 2 and 4) may have contributed to the poorer performance of these fuels, averages were recomputed for four sensitive carburetted vehicles. (Vehicle 10 was deleted because performance of this car was relatively good, and Vehicle 3 was deleted because it had an intank fuel pump not suspected of being prone to vapor lock fuel delivery problems.)

Table IX shows the four-vehicle average (Vehicles 1, 4, 7, and 11) TWD at high and intermediate temperatures for each of the ten fuels from Tables III and IV. Also shown are the average WOT TWD values for the five 0-55 WOT maneuvers included in the driving schedule that might be prone to vapor lock incidence. The difference in these two values (or "net TWD") shown are the average demerits accumulated during the lower fuel-demand portion of the traffic driveaway portion of the driving schedule. The values for the high-temperature portion of the program are plotted as a function of the front-end volatility of each of the fuels as expressed by  $T_{\rm V/L=20}$  in Figure 3.

The upper portion of the figure indicates the observed TWD. Lines have been drawn between each of the five fuel pairs of low and high volatility of like-fuel description; i.e., Fuels 1 and 6 are the hydrocarbon-only fuels. Each of the lines indicates a fair slope and, therefore, response of TWD to front-end volatility. On this basis, it would seem that the higher TWD values noted for the matched-volatility hydrocarbon-alcohol blends (Fuels 2 and 4) at the low-volatility level could be due in large part to the failure of these two fuels to achieve the specified  $T_{V/L=20}$  value of 133°F.

Included in the TWD are demerits that were accumulated in five 0-55 MPH, WOT maneuvers in the driving schedule. These high fuel-demand-rate maneuvers, particularly the three accelerations immediately following the refueling, are susceptible to vapor locking problems. Shown in the lower portion of Figure 3 are the average TWD accumulated on each fuel during the WOT maneuvers as a function of  $T_{V/L=20}$ . A single line appears to represent the data fairly well; and it is not surprising that  $T_{V/L=20}$  provides a good fit to the data, nor is it surprising that vapor lock may occur using fuels with  $T_{V/L=20}$  of 105°F in carburetted cars at 90°F test conditions.

The middle section of Figure 3 shows the Net TWD (TWD minus WOT TWD) which represents the demerits accumulated during the lower speed traffic maneuvers of the driving cycle. Again, lines have been drawn between the low-volatility and high-volatility fuel of each fuel pair. The slopes of three of the five curves indicate very minor, if any, dependence of Net TWD on  $T_{V/L=20}$  and no reason to believe that the higher Net TWD values associated with the matched-volatility hydrocarbon-alcohol blends (Fuels 2 and 4) in the low-volatility fuels are associated with their lower  $T_{V/L=20}$  values. Also, since the matched-volatility hydrocarbonalcohol blends (Fuels 2 and 4) were generally lower in mid-range volatility than the modified-splash hydrocarbon-alcohol blends (Fuels 3 and 5), there is no reason to suspect that fuel volatility has more than minor effects on Net TWD, leaving the higher demerit levels of the matched-volatility hydrocarbon-alcohol blends (Fuels 2 and 4) unexplained.

For continuity, Figure 4 displays the demerit sources for the intermediate-temperature data. Again, the Net TWD line, which can only be drawn for the hydrocarbon-only category (Fuels 1 and 6), shows very little dependence on  $T_{V/L=20}$ , and the hydrocarbon-alcohol blend demerit levels are very similar to the hydrocarbon-only fuel.

Although these data are for four sensitive vehicles, and responses in driveability performance of these vehicles to fuel changes greatly influence the all-carburetted and fleet average values, data are very limited. Most of the data shown represent a single run in each vehicle with each fuel; therefore, care should be taken in drawing conclusions from this data subset.

### J. Malfunction

The percentage of total weighted demerits for each driving cycle malfunction is tabulated in Tables X and XI for high-temperature and intermediate-temperature testing, respectively. For the high-temperature testing, hesitations and stumbles accounted for 62 percent of the demerits. Nineteen percent of the TWD's were driving stalls, and the remaining nineteen percent were distributed among the other driving malfunctions. For the four fuels used in the intermediate-temperature analyses, 45 percent of the TWD's were stumbles. The other 55 percent were from idle roughness and stalls, hesitations, surges, and driving stalls.

### K. <u>Temperature Effects</u>

The program was designed to measure ambient temperature and fuel tank temperatures at four intervals during the test cycle for each test run. Table XII shows the average demerits, ambient temperature, and average fuel tank temperatures for Fuels 6, 8, 9, and 10. These fuels were the only fuels tested at both temperatures. The relationship between demerits and ambient or tank temperatures is shown to be about three demerits per °F in Table XII. This agrees with a value of 2.95 demerits per °F calculated from a regression analysis of demerits versus ambient temperature using individual data points. No attempt was made to adjust demerits based upon temperatures in the preceding analyses.

REFERENCES

### REFERENCES

- 1. Coordinating Research Council, Inc., "1983 CRC Two-Temperature Vapor Lock Program Using Gasoline-Alcohol Blends," CRC Report No. 550, October 1986.
- 2. Coordinating Research Council, Inc., "1984 CRC Intermediate Temperature Driveability Program Using Gasoline-Alcohol Blends," CRC Report No. 554, August 1987.
- 3. SAS Institute, Inc., "SAS User's Guide: Basics, Version 5 Edition," 1985.
- 4. SAS Institute, Inc., "SAS User's Guide: Statistics, Version 5 Edition," 1985.

T A B L E S
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FIGURES

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TABLE I

### TEST FLEET

Manufacturer	Model	Displacement, liters	Fuel System
American Motors	Alliance	1.7	Throttle-Body Injected
Chrysler	Reliant	2.2	Carburetted
Chrysler	New Yorker	2.2	Port-Injected Turbo
Ford	LTD Wagon	3.8	Carburetted
Ford	Ranger	2.3	Port-Injected EFI
Ford	Tempo	2.3	Throttle-Body Injected
General Motors	Buick Century	3.0	Carburetted
General Motors	Skylark	2.8	Carburetted
General Motors	Camaro	5.0	Carburetted
General Motors	Skylark	2.5	Throttle-Body Injected
General Motors	Buick Park Avenue	3.8	Port-Injected
Toyota	Supra	2.8	Port-Injected
Nissan	Pulsar	1.6	Carburetted

All vehicles were from the 1985 model-year with air conditioning and automatic transmission, except the Ford Ranger which had a manual transmission.

TABLE 11

AVERAGES OF FUEL ANALYSES PERFORMED BY INDIVIDUAL PARTICIPANTS (Drum Retain Samples)

			Ŏ.	Volatilit	У	1		igh	Volatilit	y	
	Fue]:	* -	NVM* N	3 3	VE* 4	MSE*	و <u>ب</u> رد	MVM*	MSM* 8	MVE*	MSE* 10
Specific Gravity @	09/09 0	.753	.747	992.	808	.755	.735	.753	.746	.759	.740
Distillation, °F											
6 18P		89	8	105		24	9/				83
e 5% Evap.		110	117	124		119	<b>8</b> 6				93
		128	128	132		131	94				104
		145	138	139		139	104				113
20%		162	151	146	160	144	120	122	122	124	127
		177	168	156		149	133				135
800		190	188	170		153	156				144
		201	205	182		158	172				151
40%	•	210	216	192		171	189				156
45%		218	224	200		194	199				164
50%		526	231	202		211	210				184
		233	237	215		221	217				503
		240	240	220		523	225				221
		247	248	226		235	231				230
		255	254	231		243	242				238
@ 75% Evap.		566	263	237		255	250				247
		281	282	242		<b>268</b>	267				261
85%		304	305	255		295	291				284
		336	330	281		334	336				328
24		381	363	351		378	387				376
End Point		428	436	411		421	425				<b>4</b> 20
RVP, psi, @100°F		10.1	8.6	8.2	12.6	9.0	15.7	15.9	15.0	16.2	15.2
TV/L=20°°F		136.0	128.0	133.8	123.5	132.5	103.7	102.3	104.7	102.3	104.5
	MeOH	00	4.21	4.24	' 6	,	00	4.28	4.63	, 6	' 6
- EUO	78A	- 0	4.79	4.84	9.13	y. 35	0	4.81	4.88	67.6	9.89

<sup>\*</sup>HC = Hydrocarbon-Only Fuel MVM = Matched-Volatility Gasoline-Methanol:TBA Blend MSM = Modified-Splash Gasoline-Methanol:TBA Blend

MVE = Matched-Volatility Gasoline-Ethanol Blend MSE = Modified-Splash Gasoline-Ethanol Blend

TABLE III

SUMMARY OF HIGH-TEMPERATURE DRIVEABILITY PERFORMANCE

TOTAL WEIGHTED DEMERITS\*

Vehicle Number	HC** Fuel	MVM** Fuel	MSM** Fuel 3	MVE** Fuel	MSE** Fue1	HC** Fue1	MVM** Fue1 7	MSM** Fue1	MVE** Fue1	MSE** Fuel 10	Avg.
Carburetor											
1 3 4 7 10 11	16 34 91 130 0 45	106 44 103 161 20 152	104 49 104 106 44 20	82 71 103 213 4 132	41 40 64 177 20 36	200 348 150 142 28 113	232 201 237 139 5 156	211 167 230 221 30 48	205 338 162 164 45 152	176 149 187 118 23 70	137 144 143 157 22 92
Average TBI	52	<u>98</u>	71	<u>101</u>	63	163	162	151	178	120	116
2 8 9	0 10 42	0 9 37	0 27 30	12 0 85	1 33 34	8 39 69	27 27 126	5 13 82	2 25 110	10 62 77	6 25 69
Average	17	15	19	32	22	39	60	33	46	50	33
PFI											
5 6 13	13 3 0	8 1 0	7 0 0	12 8 0	42 0 0	0 10 0	61 4 0	11 14 0	33 7 16	92 3 0	28 5 2
Average	5	3	2	7	14	3	22	8	<u>19</u>	<u>32</u>	12
12-Vehicle Average	32	53	41	<u>60</u>	40	92	101	86	105	80	69

<sup>\*</sup> Data in some instances may represent the average of replicate tests.

\*\* HC = Hydrocarbon-Only fuel

MSE = Modified-Splash Gasoline-Ethanol Blend

MVM = Matched-Volatility Gasoline-Methanol:TBA Blend

MSM = Modified-Splash Gasoline-Methanol:TBA Blend

MVE = Matched-Volatility Gasoline-Ethanol Blend

<sup>(</sup>\_) = Indicates demerits are statistically different from hydrocarbon-only fuel demerits at the 90% confidence level.

TABLE IV SUMMARY OF INTERMEDIATE-TEMPERATURE DRIVEABILITY PERFORMANCE TOTAL WEIGHTED DEMERITS\*

Vehicle Number	HC** Fue1	MVM** Fue1	MSM* Fue1	MVE** Fue1	MSE** Fue1	HC** Fue1 6	MVM** Fue1	MSM** Fue1 8	MVE** Fue1	MSE** Fuel 10	Avg.**	 +
Carburetor												
1 3 4 7	7 71 54 18	- - -	- - -	- - -	_0 _0 _	154 176 42 32	207	98 49 21 20	61 97 38 8 28	150 94 83 0 13	116 104 46 15 18	-
10 11	4 113	-	-	-	-	12 117	30 -	19 91	154	41	101	
Average	44	-	-	-	0	89	146	50	64	64	67	
TBI												
2 8 9	-	-	- - -	- -	- 16 -	0 8 110	3 56 24	1 15 25	8 8 (45)	0 12 25	2 11 51	-
Average	-	-	-	-	-	39	28	14	20	12	21	
PFI												**
5 6 13	- 4 8	-	-	-	_ 0 -	0 18 28	19 9 -	0 12 0	6 1 1	10 1 0	4 8 7	
Average	6	-	-	-	-	16	-	4	3	4	6	
12-Yehicle	-	-	-	•	-	58	14	<u>29</u>	38	<u>36</u>	40	-

Data in some instances may represent the average of replicate tests.

HC = Hydrocarbon-Only Fuel

MVM = Matched-Volatility Gasoline-Methanol:TBA Blend

MSM = Modified-Splash Gasoline-Methanol:TBA Blend

MVE = Matched-Volatility Gasoline-Ethanol Blend

MSE = Modified-Splash Gasoline-Ethanol Blend

<sup>\*\*\*</sup> Average of Fuels 6, 8, 9, and 10.

Estimated value.

<sup>(</sup>\_) Indicates demerits are statistically different from hydrocarbon-only fuel demerits at the 90% confidence level.

AVERAGE DEMERITS BY OXYGENATE TYPE

TABLE V

	Hydrocarbon-Only Fuel	Gasoline- Methanol:TBA Blend*	Gasoline- Ethanol Blend*
High-Temperature Conditions			
Low-Volatility	(Fuel 1)	(Fuels 2 & 3)	(Fuels 4 & 5)
<ul><li>Carburetted</li><li>TBI</li><li>PFI</li><li>Fleet</li></ul>	52 17 5 32	84 17 2 47	82 27 10 50
High-Volatility	(Fuel 6)	(Fuels 7 & 8)	(Fuels 9 & 10)
<ul><li>Carburetted</li><li>TBI</li><li>PFI</li><li>Fleet</li></ul>	163 39 3 92	156 46 15 94	149 48 26 93
Intermediate-Temperat Conditions	ure 		
High-Volatility	(Fuel 6)	(Fuels 7** & 8)	(Fuels 9 & 10)
- Carburetted - TBI - PFI - Fleet	89 39 16 58	98 21 9 49	64 16 3 <u>37</u>

Average of matched-volatility and modified-splash blends.

<sup>(</sup>\_) Indicates demerits are statistically different from hydrocarbon-only fuel demerits at the 90% confidence level.

<sup>\*\*</sup> Incomplete Block of Data

TABLE VI

AVERAGE DEMERITS BY FUEL SYSTEM TYPE

	Fuel	System		down of njection
	Carburetted	Fuel-Injected	PFI	TBI
High-Temperature Conditions				
Low-Volatility (Fuels 1-5)	77	<u>14</u>	6	<u>21</u>
High-Volatility (Fuels 6-10)	155	<u>31</u>	17	<u>46</u>
Intermediate-Temperature Conditions				
High-Volatility (Fuels 6,8,9 & 10)	67	<u>14</u>	6	<u>21</u>

<sup>(</sup>\_) Indicates demerits are statistically different from carburetted demerits at the 90% confidence level.

<sup>(</sup>\_) Indicates demerits are statistically different from PFI demerits at the 90% confidence level.

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### AVERAGE DEMERITS BY TYPE OF VOLATILITY ADJUSTMENT

TABLE VII

	Modified-Splash Blends*	Matched-Volatility Blends**
High-Temperature Conditions		
Low-Volatility	(Fuels 3 & 5)	(Fuels 2 & 4)
- Carburetted	67	99
- TBI	20	24
- PFI	8	_5
- Fleet	41	57
High-Volatility	(Fuels 8 & 10)	(Fuels 7 & 9)
- Carburetted	136	169
- TBI	42	53
- PFI	20	20
- Fleet	83	103
Intermediate-Temperature Conditions		
High-Volatility	(Fuels 8 & 10)	(Fuels 7 & 9)
- Carburetted	57	64
- TBI	13	20
- PFI	4	3
- Fleet	33	38

<sup>\*</sup> Modified-splash blends - Hydrocarbon-alcohol blends that were adjusted by butane back-out to match  $T_{\mbox{V/L}=20}$  to the hydrocarbon-only fuels.

<sup>\*\*</sup> Matched-Volatility Blends - Hydrocarbon-alcohol blends that were matched in distillation and  $T_{V/L=20}$  to the hydrocarbon-only blends.

TABLE VIII

# AVERAGE DEMERITS BY INDIVIDUAL FUEL

High-Temperature Conditions - Low-Volatility	. 1	Blend (Fuel 2)	Blend (Fuel 3)	Blend (Fuel 4)	Gasoline-Ethanol Blend (Fuel 5)
	52 17 5 32 (Fuel 6)	98 3 53 (Fuel 7)	71 19 2 41 (Fuel 8)	101 32 7 60 60 (Fuel 9)	63 22 14 40 (Fuel 10
T. I	TBI 39 PFI 3 Fleet 92 Intermediate-Temperature Conditions	22 101	8 8 33 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	46 105 105	8 3 20
	(Fuel 6) 89 39 16 58	1 1 1 1	(Fuel 8) 50 14 4 29	(Fuel 9) 64 20 3 38	(Fuel 10) 64 12 4 4

<sup>(</sup>\_) Indicates a significant difference from the hydrocarbon-only fuel at the 90% confidence level.

TABLE IX

AVERAGE THD SOURCES FOR FOUR SENSITIVE CARBURETTED VEHICLES (Vehicles 1, 4, 7, and 11)

		Low-Vo	Low-Volatility Fuels	Fuels			H1ah-V	Hiah-Volatility Fuels	Field	
Fue]:	-	2	8	4	2	9	7	8	6	10
High-Temperature	- 1	Conditions:	••							
DWL	70.5	130.5	83.5	132.5	79.5	151.25 191.0	191.0	177.5	170 75	37 75 137 76
WOT TWD	15.0	10.5	21.0	27.25	19.5	49.5	76.5	70.5	58 6	57.25
Net TWD	55.5	120.0	62.5	105.25 60.0	0.09	101.75		107.0	112.25	80.5
Intermediate-Temperature Conditions:	e-Tempera	ture Con	ditions:							
TWD	45.25	:	;	ł	i	86.25	:	57.5	62 25	3 03
MOT TWD	7.5	ł	;	;	i	31.5	;	13.5	6.0	6.00
Net TWD	37.75	!	ł	ł	;	54.75	;	44.0	59.25	39.5

TABLE X

PERCENTAGE OF TOTAL MEIGHTED DEMERITS\* FOR EACH MALFUNCTION

- HIGH TEMPERATURE

(Average of 12 Vehicles)

			Idle		Driving					
<u>Fuel</u>	Init. <u>Start</u>	Restart	Rough	Stall	<u>Hesit.</u>	Stumble	Surge	Back- fire	Stall	
1	0	0	9.7	0	35.5	35.5	3.2	0	16.1	
2	0	0	9.4	0	24.5	39.6	7.5	1.9	17.0	
3	0	0	9.5	7.1	26.2	26.2	4.8	0	26.2	
4	0	0	6.6	4.9	44.3	27.9	4.9	0	11.5	
5	0	0	11.1	0	42.2	22.2	4.4	4.4	15.6	
Average Fuels 1-5	0	0	9.3	2.4	34.5	30.3	5.0	1.3	17.3	
6	0	0	5.4	5.4	18.3	30.1	8.6	1.1	31.2	
7	0	0	9.8	5.9	25.5	35.3	3.9	1.0	18.6	
8	0	0	5.6	6.7	38.2	29.2	6.7	0	13.5	
9	0	1.0	6.7	5.7	22.9	32.4	3.8	0	27.6	
10	1.2	0	8.5	8.5	29.3	39.0	3.7	0	9.8	
Average Fuels 6-10	0.2	0.2	7.2	6.4	26.8	33.2	5.3	0.4	20.1	
Average Fuels 1-10	0.1	0.1	8.2	4.4	30.7	31.7	5.2	0.8	18.7	

<sup>\*</sup> When more than one malfunction occurs in a driving maneuver, only the malfunction giving the highest weighted demerits is counted.

TABLE XI

PERCENTAGE OF TOTAL WEIGHTED DEMERITS\* FOR EACH MALFUNCTION

- INTERNEDIATE TEMPERATURE

(Average of the Number of Vehicles Tested Per Fuel)

			Idle		<u>Driving</u>					
	Init. Start	Restart	Rough	Stall	Hesit.	<u>Stumble</u>	Surge	Back- fire	Stall	
6	0	0	8.6	12.1	15.5	50.0	5.2	0	8.6	
8	0	0	7.1	10.7	21.4	50.0	10.7	0	0	
9	0	0	5.7	11.4	22.9	40.0	5.7	0	14.3	
10	0	0	5.7	5.7	5.7	40.0	5.7	0	37.1	
Avg.	0	0	6.8	10.0	16.4	45.0	6.8	0	15.0	

<sup>\*</sup> When more than one malfunction occurs in a driving maneuver, only the malfunction giving the highest weighted demerits is counted.

SUMMARY OF AVERAGE TOTAL WEIGHTED DENERITS, AMBIENT TEMPERATURE,

AND FUEL TANK TEMPERATURE MEASUREMENTS

	Fuel 6	Fuel 8	Fuel 9	Fuel 10	<u>Average</u>
High-Temperature Conditions					
TWD's	92.17	89.25	104.92	79.67	91.50
Ambient Air Temp., °F	89.88	90.88	91.75	91.02	90.88
Tank Temp., °F	102.54	103.54	103.83	104.15	103.52
Intermediate-Temperatur Conditions	e 				
TWD's	58.16	29.25	37.92	35.75	40.27
Ambient Air Temp., °F	74.38	75.17	67.00	79.75	74.07
Tank Temp., °F	91.74	87.04	84.16	86.30	87.31

TWD 91.50-40.27 = 51.23

Ambient Temperature 90.88-74.07 = 16.81°F

Tank Temperature 103.52-87.31 = 16.21°F

TWD's/Ambient Temperature = 3.05 Demerits/°F

TWD's/Tank Temperature = 3.10 Demerits/°F

FIGURE 1

FAILURE ANALYSIS ASSOCIATES TEST TRACK

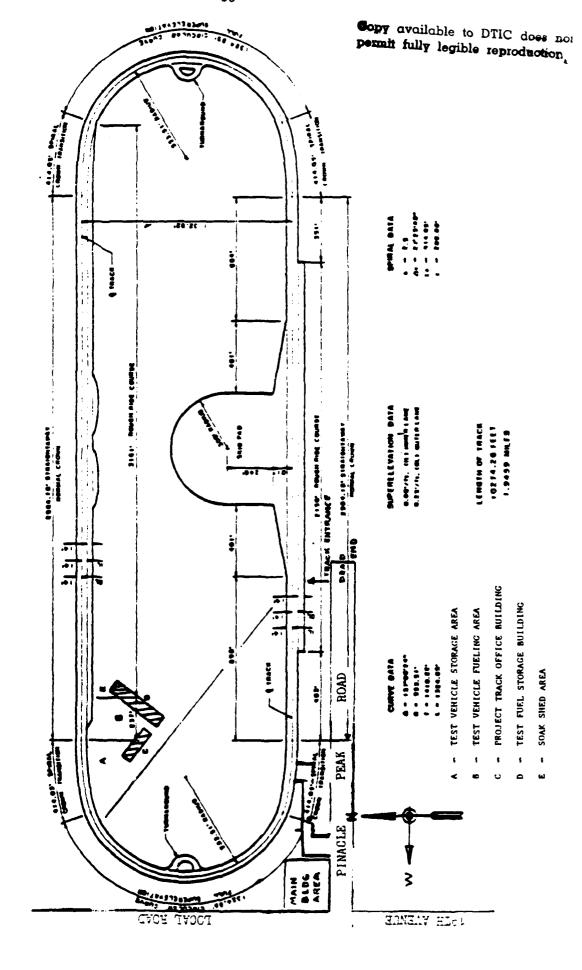


FIGURE 2 HOT-START AND DRIVEAWAY DEMERITS

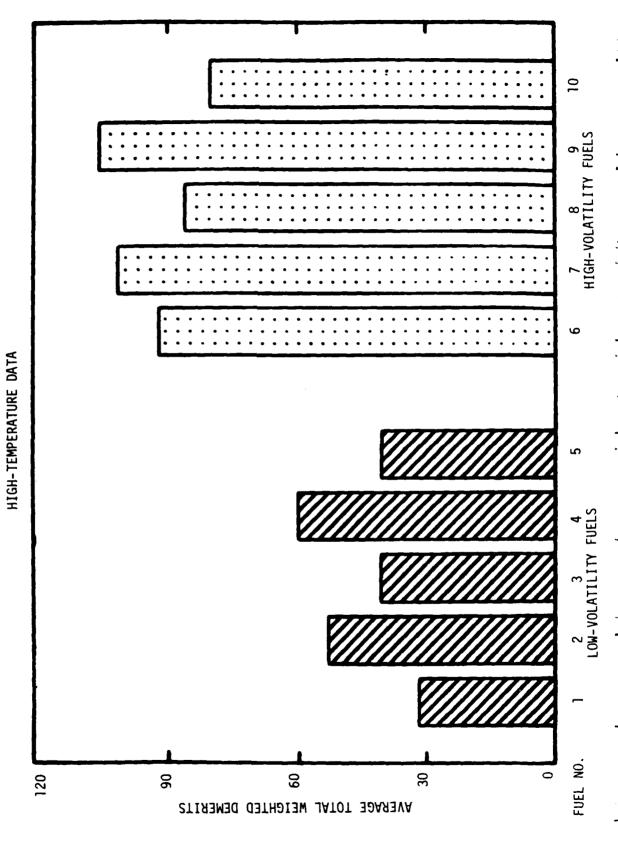


FIGURE 3

TND SOURCES

FOUR SENSITIVE CARBURETTED CARS AT HIGH TEMPERATURE

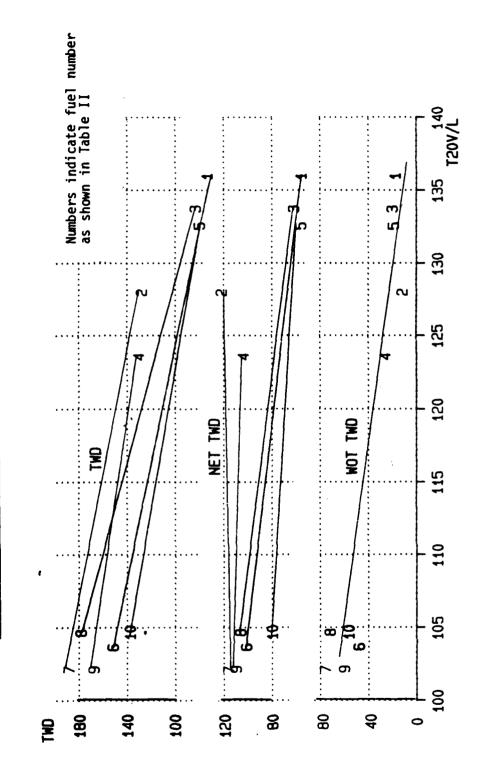
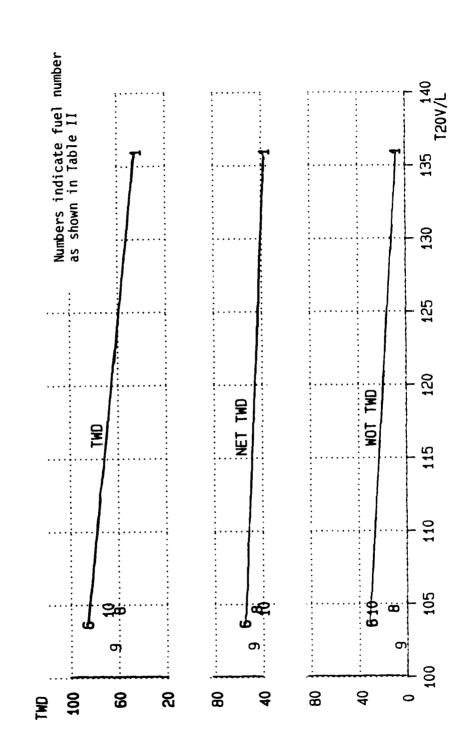


FIGURE 4

THO SOURCES

FOUR SENSITIVE CARBURETTED CARS AT INTERMEDIATE TEMPERATURE



# APPENDIX A

# MEMBERSHIP:

1985 CRC VOLATILITY DATA ANALYSIS PANEL
AND
1985 CRC VOLATILITY FUEL ANALYSIS PANEL

# MEMBERSHIP OF THE 1985 CRC VOLATILITY DATA ANALYSIS PANEL

Name	Company
E. H. Schanerberger, Leader	Ford Motor Company
D. A. Barker	Shell Development Company
J. C. Ingamells	Chevron Research Company
R. L. Russell	Unocal Corporation
E. D. Steinke	Sun Refining & Marketing Company
L. J. Sumansky	Mobil Research & Development Corp.
C. T. Valade	Chrysler Corporation
P. A. Yaccarino	General Motors Research Laboratories

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# MEMBERSHIP OF THE 1985 CRC VOLATILITY FUEL ANALYSIS PANEL

Company
Mobil Research & Development Corp.
Texaco Inc.
Chevron Research Company
Southwest Research Institute
Amoco Oil Company
General Motors Research Laboratories
Exxon Research & Engineering Company
Ford Motor Company
Sun Refining & Marketing Company

# APPENDIX B

## PARTICIPATION:

1985 CRC HIGH- AND INTERMEDIATE-TEMPERATURE DRIVEABILITY PROGRAM

### PARTICIPANTS IN THE

### 1985 CRC HIGH- AND INTERMEDIATE-TEMPERATURE DRIVEABILITY PROGRAM

Name	Company
Mel Adams	Southwest Research Institute*
Sam Angelo	Chrysler Corporation
Jack Baudino	ARCO Petroleum Products Company
Paul Brigandi	Mobil Research & Development Corp.
Larry Clemens	Carter Automotive Group
Helen Doherty	Sun Refining & Marketing Company
Jimmy Douglas	Shell Development Company
Gilles Eberhard	Chevron Research Company
Beth Evans	Coordinating Research Council, Inc.
Rick Ewald	General Motors Research Laboratories
Richard Galloway	Celanese Chemical Company
Tom Hayden	Texaco Inc.
John Ingamells	Chevron Research Company
Alan Leard	Amoco 011 Company
Doug McCorkell	Unocal Corporation
Jim Merritt	Amoco Oil Company
Gus Mitsopoulos	General Motors Research Laboratories
Ray Moorehead	Consultant
Mike Mucha	Standard Oil Company (Ohio)
Doug Rathe	Shell Development Company
Jim Robinson	Standard Oil Company (Ohio)
Pete Sarvos	Shell Canada
E. H. Schanerberger, Leader	Ford Motor Company
Jesse Sheets	ARCO Petroleum Products Company
Lou Steinke	Sun Refining & Marketing Company
Jim Thompson	Carter Automotive Group
Chuck Valade	Chrysler Corporation
Andy Vukovic	Shell Canada
Phil Yaccarino	General Motors Research Laboratories

<sup>\*</sup> Participation supported by Exxon Research & Engineering Company.

# APPENDIX C

1985 CRC VOLATILITY PROGRAM

# COORDINATING RESEARCH COUNCIL

NCORPORATED

219 PERIMETER CENTER PARKWAY ATLANTA, GEORGIA 30346 (404) 396-3400

SUSTAINING MEMBERS

American Petroleum Institute
Society of Automotive Engineers, Inc.

1985 CRC VOLATILITY PROGRAM

(CRC Project No. CM-118-85)

Prepared and Revised by the CRC Light-Duty Volatility Group

July 1985

### PROPOSED CRC LIGHT-DUTY 1985 VOLATILITY PROGRAM

### **Objective**

The objective of this program will be to determine the effects of alcohol (oxygenates) and alcohol types in gasoline over a wide volatility range at the nominal ambient temperatures of 70° and 90°F on hot-start and driveaway driveability and to determine if driveability malfunctions are associated with an over rich condition caused by fuel foaming.

### Introduction

Previous CRC hot-weather volatility programs were directed towards establishing a driveability procedure and studying the relationship of volatility parameters to vapor lock and hot-driveability vehicle performance. The effects of oxygenates on vapor lock performance were addressed in a recently conducted CRC program; however, a similar program has not been conducted showing the effects of fuel volatility with hot-start and driveaway vehicle performance. A program of this type will provide information on:

- the effect of oxygenates on hot-start and driveaway vehicle performance at nominal ambient temperatures of 70°F and 90°F.
- the effect of oxygenate type on hot-start and driveaway performance.
- identification of those conditions under which driveability malfunctions occur caused by an over-rich fuel mixture (i.e., precursor to carburetor foaming).

Depending upon the results obtained with this program, a future program may be necessary to define an expression relating fuel volatility, oxygenate effects, and higher oxygenate concentrations.

### Scope

A cooperative driveability program will be conducted from September 4 through October 4, 1985 at Failure Analysis Associates Test Track in Phoenix, Arizona. The driveability of selected 1985 model vehicles will be determined at the nominal ambient temperatures of 70° and 90°F using two fuel series and cross-blends of the two fuel series.

### Test Fuels

The test fuels will consist of two fuel sets at two volatility levels. Each fuel set will be made up of five test fuels; a hydrocarbon blend, two hydrocarbon-ethanol blends and two hydrocarbon-methanol/TBA blends matched in fuel properties as shown in Table C-I. The higher volatility set will contain one additional fuel blended with ethanol to a higher oxygenate level.

Supplier analyses will include those analyses necessary to provide certification of the fuels to the required specifications. In addition to the supplier analyses, cooperating laboratories will be encouraged to obtain the following lab inspections.

Distillation D 86 Gravity, API T @ V/L 5, 10, 15, 20, 30 Modified D 2533 and 45 (Mercury Method) FIA (Hydrocarbon Fuel) GC Compositional Analysis Latent Heat of Vaporization Calculated and Measured Net Heating Value Modified D 240 C/H Analysis Reid Vapor Pressure Dry Method

### Test Vehicles

Twelve 1985 model vehicles will be tested. These vehicles will be equipped with automatic transmissions and air conditioning and will be representative of carbureted, throttle-body injected, port injected and turbocharged port injected fuel systems. The vehicles selected are listed in Table C-II.

### Instrumentation

The following instrumentation will be provided for the vehicles:

- accelerometer
- stop watch
- manifold vacuum gage
- thermocouple (Type K) for measuring temperature of fuel in tank
- thermocouple (Type K) for measuring underhood fuel temperature
- thermocouple (Type K) located above carburetor bowl vent to sense foaming activity
- temperature read out device

### Track Operations and Facilities

A newly paved two-mile oval test track owned by Failure Analysis Associates has been engaged for this program. Vehicle warmup operation may utilize nearby public roads. Specially constructed soak shelters to maximize the sun load but minimize surface wind cooling effects will be installed at an appropriate location immediately adjacent to the track.

Appropriate weather data will be recorded at intervals throughout the testing period.

### Program Duration and Manpower Requirements

Program duration is four and one-half weeks. This will provide time for vehicle and site preparation, vehicle and site clean-up, driver training, weekend and weather allowance, and twenty test days. Manpower requirements are for sixteen personnel on site at all times, including four rating crews. Each rating crew is expected to complete five test runs per day (Table C-III).

### On-Site Fuel Analysis

On-site fuel analysis will consist of measuring Reid vapor pressure by automated equipment. Distillation and  $T_{V/L=20}$  properties of weathered fuel will be obtained from developed relationships of RVP measurements.

### Testing Schedule

The experience gained from several previous cooperative programs indicates that inevitably the specific day to day scheduling is greatly influenced by the local conditions of weather and the availability of manpower and vehicles.

Initially, all vehicles will be tested to determine their relative sensitivity to volatility-induced driveability malfunctions. Those vehicles exhibiting significant sensitivity will be scheduled with the appropriate fuels in an attempt to obtain data of maximum usefullness consistent with recognized analysis techniques from the limited resources available in this program. Testing will be done with the two fuel sets and, when appropriate, with cross-blends of the two fuel sets.

### Testing Procedure

1. Drain fuel from warmed-up test vehicle.

(Note: All fuel handling associated with test vehicles will be completed with ignition off.)

2. While fuel is draining from test vehicle, the following data will be recorded:

Date Time Ambient Temperature Vehicle Number Test Driver Number Run Number Test Fuel Number Number of gallons to be added

- 3. Refuel test vehicle with designated test fuel (test fuel and number of gallons as recorded in Step 2). Refueling must be completed in time to allow for starting of the Driveaway Procedure within 10 minutes of the beginning of the refueling operation.
- Air conditioning must be on maximum cooling throughout all vehicle tests.

Start vehicle by following manufacturers recommended procedure. Record time required to start engine. If engine fails to start after 15 seconds, continue cranking and adjust accelerator pedal until vehicle starts. Record corrective means used for start up.

- 5. Allow engine to idle in park (manuals in neutral) for 3 minutes. While in idle record:
  - Temperature of fuel in tank
  - Underhood fuel temperature
  - Idle quality
- 6. Following the 3-minute idle, execute a part-throttle acceleration to access the test track. After entering the test track, continue to accelerate to 55 mph.
- 7. Maintain 55 mph speed for 15 miles to stabilize engine oil temperature.
- 8. Return to the fueling area and without draining the fuel tank add additional fuel. Add an amount equal in gallons to the initial fill of the fuel designated for this run in Step 2. Cap the fuel tank, rock car from side-to-side (approximately 30 seconds) to mix fuel in tank. Obtain a fuel tank sample. After sampling is complete, record:
  - Temperature of fuel in tank
  - Underhood fuel temperature

Maximum time required to complete Step 8 should be 10 minutes.

- 9. Start vehicle by following manufacturer's recommended procedure. Record time required to start engine. If engine fails to start after 15 seconds, continue cranking and adjust accelerator pedal until vehicle starts. Record corrective means used for start up.
- 10. Allow engine to idle in park (manuals in neutral) for 30 seconds, then in drive for 30 seconds. Note idle quality. Note temperature above carburetor bowl vent. Followiwng 1 minute idle, execute a part-throttle acceleration, 5 ft/sec<sup>2</sup> (0-10 mph) for distance of 30 to 50 feet to access test track. Stop at entrance to test track for 2 seconds before proceeding. Following the stop, make an immediate 0-55 mph WOT acceleration. Note any driving malfunctions and temperature at carburetor bowl vent.
- 11. Stop with moderate brake and repeat 0-55 mph WOT acceleration. Stop with moderate brake and again repeat 0-55 mph WOT acceleration. Maintain 55 mph speed for 5 miles. Watch for sudden temperature drop above carburetor bowl vent (~20°). Record temperatures and any driving malfunctions.
- 12. After completing 5-mile run, bring vehicle to a stop using moderate braking at the first soak shed. Allow engine to idle for 10 minutes in park (manuals in neutral) and record:
  - Temperature of fuel in tank
  - Underhood fuel temperature
  - Idle quality

Obtain fuel sample.

- 13. Following shed idle, back vehicle out of soak shed at part throttle 5 ft/sec<sup>2</sup> speed of 0-15 mph for a minimum distance of 30 feet and then stop abruptly. Allow the engine to idle for 15 seconds in drive. Record maneuver malfunctions and idle quality.
- 14. Execute a part-throttle acceleration 5 ft/sec<sup>2</sup> (0-10 mph) for 30 to 50 feet necessary to access test track. Stop before entering track, using moderate braking, and allow engine to idle in drive for 15 seconds. Record maneuver malfunctions and idle quality.
- 15. After 15-second idle period, execute the following maneuvers:
  - acceleration from 0-30 mph at part throttle (5 ft/sec<sup>2</sup>)
  - maintain 30 mph for 2/10 of a mile
  - accelerate immediately at detent vacuum to 45 mph
  - maintain 45 mph for 2/10 of a mile; then using moderate braking decelerate to 15 mph within 1/10 of a mile

- make an abrupt stop; hesitate for 2 seconds, then make an immediate WOT acceleration to 55 mph; monitor bowl vent temperature
- maintain 55 mph for 2/10 of a mile before a moderate braking to a stop

Record all maneuver malfunctions.

- 16. After 15-second idle period, execute the following maneuvers in sequence:
  - accelerate at part throttle (5 ft/sec<sup>2</sup>) from 0-25 mph, 0-10 mph, 0-25 mph, 0-10 mph, 0-25 mph and 0-10 mph; stopping using moderate braking and idling for 10 seconds in drive (neutral for manuals) between each acceleration.

Record all maneuver malfunctions and idle quality.

- 17. Following the final idle, execute a part throttle (5 ft/sec<sup>2</sup>) acceleration from 0-15 mph. Maintain 15 mph for 1/10 of a mile before accelerating at constant 6" vacuum to 55 mph. Complete 10 miles at 55 mph before returning to soak shed. Record all maneuver malfunctions.
- 18. After returning to soak shed, idle for 2 minutes (manuals in neutral) in drive. Record idle quality.

Turn off ignition and allow vehicle to soak for 20 minutes. Obtain fuel sample after 15 minutes into soak.

- 19. At end of soak period, with transmission in park or neutral, start vehicle by following manufacturer's recommended procedure. Record time required to start engine and idle quality. If engine fails to start after 15 seconds, continue cranking and adjust accelerator pedal until vehicle starts. Record corrective means used to start engine.
- 20. When engine starts, release throttle to idle position. If the engine does not continue to run for one minute, restart engine. If engine stalls 4 times in succession before completing one minute of operation, increase idle speed to keep engine running. Record cumulative starting times and idle quality.
- 21. Repeat Steps 9 through 11.

NOTE: A driver training session will be conducted at the beginning of the program to minimize driver rating variability.

### **DEFINITION OF TERMS**

### HOT START AND DRIVEAWAY INVESTIGATION

Test Run: Operation of a vehicle throughout a prescribed

sequence of operating maneuvers and/or condi-

tions on a single test fuel.

Test Set: Those test runs necessary for the characteriza-

tion of a fuel property in a given fuel system.

Fuel Foaming: A rich condition resulting from foam build-up at

a point in the vehicle fuel system prior to

combustion. The opposite of vapor lock.

The inability of a vehicle to perform a pre-Vehicle Malfunction:

scribed maneuver and/or test condition smoothly.

A specified single vehicle operation that con-Maneuver:

stitutes a segment of the driveability driving

schedule.

Start Time: The cumulative total of seconds necessary to

start the engine and have it run for a prescribed idle period prior to transmission

engagement.

Stall: The engine stopping with ignition on during any

segment of the driveability driving schedule and/or test condition. There are three types of stalls - accel, decel, and idle.

Wide-Open Throttle The flooring of the accelerator pedal to accel-

(WOT) Acceleration: erate through the gears from a prescribed

starting speed.

Part-Throttle (PT) An acceleration made at a fixed throttle posi-

Acceleration: tion, or rate of acceleration, less than WOT.

A temporary lack of initial response in accel-**Hesitation:** 

eration rate.

A short, sharp reduction in acceleration rate. Stumble:

A continued condition of short fluctuations in Surge:

power.

Backfire: An explosion in the induction or exhaust system.

### DEMERIT CALCULATION SYSTEM

A numerical value for driveability during the CRC test is obtained by assigning demerits to operating malfunctions as shown in Table C-IV. Depending upon the type of malfunction, demerits are assigned in various ways. Demerits for poor starting are obtained by subtracting two seconds from the measured starting time. The number of stalls which occur during idle as well as during driving maneuvers are counted separately and assigned demerits as shown in Table IV. The multiplying factors of 8 and 32 for idle and maneuvering stalls, respectively, account for the fact that stalls are very undesirable, especially during car maneuvers.

Other malfunctions, such as hesitation, stumble, surge, idle roughness, and backfire, are rated subjectively by the driver on a scale of trace, moderate, or heavy. For these malfunctions, a certain number of demerits is assigned to each of the subjective ratings. However, since all malfunctions are not of equal importance, the demerits are multiplied by the weighting factors shown in Table IV to yield weighted demerits.

Finally, weighted demerits, demerits for stalls, and demerits for poor starting are summed to obtain total weighted demerits (TWD), which are used as an indication of driveability during the test. As driveability deteriorates, TWD increases.

TABLE C-I
TEST FUEL SPECIFICATIONS

		<u> </u>												
Fuel	% 0 <sub>2</sub> *	T <sub>V/L=20</sub>	T <sub>10</sub>	T <sub>30</sub>	T <sub>50</sub>	T <sub>90</sub>								
1	0	E**	A**	B**	C**	D**								
2	3.5M	E <u>+</u> 3	A <u>+</u> 5	B <u>+</u> 5	C <u>+</u> 5	D <u>+</u> 10								
3	3.5M	E <u>+</u> 3	Fuel	1 with b	utane ad	justed								
4	3.5E	E <u>+</u> 3	A <u>+</u> 5	B <u>+</u> 5	C <u>+</u> 5	D <u>+</u> 10								
5	3.5E	E <u>+</u> 3	Fuel	1 with b	utane ad	justed								
6	0	F**	G**	H**	I**	J**								
7	3.5M	F <u>+</u> 3	G <u>+</u> 5	H <u>+</u> 5	I <u>+</u> 5	J <u>+</u> 10								
8	3.5M	F <u>+</u> 3	Fuel (	6 with b	outane ad,	justed								
9	3.5E	F <u>+</u> 3	G <u>+</u> 5	H <u>+</u> 5	I <u>+</u> 5	J <u>+</u> 10								
10	3.5E	F <u>+</u> 3	Fuel (	6 with b	outane ad,	justed								
11	5.0E	Add 1.5	% Ethano	1 to Fue	1 10									

\* M = Methanol:TBA blend of 1:1 ratio; E = Ethanol

\*\* Values for A through J are targets for Fuels 1 and 6 as follow:

### NOTE:

Fuels 3 and 5 to be Fuel 1 with only butane adjusted to attain  $T_{V/L=20}$  specification (i.e., Fuel 3 is not to be identical to Fuel 2).

Fuels 8 and 10 to be Fuel 6 with only butane adjusted to attain  $T_{V/L=20}$  specification (i.e., Fuel 8 is not to be identical to Fuel 7).

ALL FUELS:	RON + MON	=	88 MIN
	2		
	% Aromatics	=	25-35
	Lead Content	=	0.05 g/gal max
	Corrosion Inhibitor	=	3 PTB
	Antioxidant	=	5 PTB

TABLE C-II

## TEST FLEET

Manufacturer	Mode1	Displacement	Fuel System
American Motors	Alliance	1.4 or 1.7	Throttle-body injected
Chrysler	L or K body	2.2	Carburetted
Chrysler	-	2.2	Port-injected turbo
Ford	Escort	1.9	Carburetted
Ford	Escort	1.9	Port-injected EFI
Ford	Ford LTD	3.8	Throttle-body injected
General Motors	Buick	3.0	Carburetted
General Motors	Chev. X Body	2.8	Carburetted
General Motors	Firebird	5.0	Carburetted
General Motors	Pontiac	2.5	Throttle-body injected
General Motors	Buick	3.8	Port-injected
Toyota		2.8	Port-injected
Alternate Vehicles			
Nissan	Sentra	1.5	Carburetted
Ford	Тетро	2.3	Throttle-body injected

NOTE: Vehicle selection, should any substitution be necessary, will be by fuel system per manufacturer.

## TABLE C-III

## PROGRAM DURATION AND MANPOMER REQUIREMENTS

Program Duration	<u>Days Required</u>
Preparation and Driver Selection	3
Testing	20
Weather Allowance (Weekends)	8
	<del>_</del>
TOTAL	31
Manpower Requirements	No. of People
Raters	4
Observers .	4
Warm-up and Preparation	4
Data Handling and Project Coordinator	1
Asst. Data Handling and Track Operations	2
Fuel Analysis	1
	_
TOTAL	16

### TABLE C-IV

### METHOD FOR CALCULATING TOTAL WEIGHTED DEMERITS (TWD)

Demerits for Poor Starting:

Demerits = Starting Time(s) - 2

Demerits for Stalls:

Demerits = (No. of Idle Stalls)  $\times$  8 + (No. of Maneuvering Stalls)  $\times$  32

Demerits for Malfunctions Rated Subjectively:

Demerits for Subjective Ratings

Trace = 1

Moderate = 2

Heavy = 4

Weighting Factors for Each Malfunction

Idle Roughness = 1

Surge = 4

Backfire, Stumble, Hesitation = 6

Weighted Demerits = Demerits  $\times$  Weighting Factor

### Calculation:

Total Weighted Demerits = Weighted Demerits + Demerits for Stalls +

Demerits for Poor Starting

Note: When more than one malfunction occurs in a driving maneuver, only the malfunction giving the highest weighted demerits is counted.

### 1985 CRC HOT WEATHER DRIVEABILITY RATING SHEET

Run No	Vehic	le No	٠		Initi	al	Fuel_		Ga 1		Refuel	Fue	1	Gal_	
Driver					F1	11:	Fue I_	<del></del>	Gal_		Fill	: Fue	1	Ga1_	
No	Date		Tim	e		emp		Wind		Bar.	Pres		Cloud (	Cover_	
	Init.	Rest	tart		dle	$\Box$	,	riving				perati		Fuel	
MODE	Start Sec.	Sec.	No.	Rgh	Stal	Hes.	Stu	Surge	Back-	Stall	Tank	Under- hood	Carb.	Smp1	TWD
Initial Start	_														
Idle 3 Min.															
Warm Up - 55 mph													:		
15 Miles			_												
Refuel/Obtain Sample Refuel Start															
Idle 30 Sec.															
Park Idle 30 sec.		•	-	<del> </del>											
Orive				]	_										
PT Accel to Test Track															
5 ft/sec <sup>2</sup> - 0-10 mph 2 Sec. Delay at Track	-		-			-	<del>                                     </del>	<del> </del>							
0-55 mph WOT Hoderate Stop			<u> </u>			ļ	<del> </del>	ļ							
0-55 mph WOT							ļ								
Moderate Stop															
U-55 moh WOT Warm Up - 55 mph								<u></u>							
5 Miles			,												
Moderate Stop at Soak Shed Idle 10 Min Park				1											
Back Out - 0-15 moh - 30 fi			$\vdash$				T	{		_					
5 ft/sec <sup>2</sup> - Abrupt Stop [dle 15 Sec.		•	<u> </u>					1							
Drive		·													
PT Accel to Test Track 5 ft/sec <sup>2</sup> - 0-10 mph							l								
Moderate Stop				T-											
Idle 15 Sec. Drive PT Accel - 5 ft/sec <sup>2</sup>				<u> </u>			ı	_							
0-30 mph	_						l								
30 mph for 2/10 Mile															
30 mph for 2/10 Mile		<b>-</b>	_			-									
30-45 mph at Detent Vacuum	_		<b> </b> -				<b>├</b>								
45 mph for 2/10 Mile															
Moderate Brake	10														
<u>Decel to 15 mph w/i 1/10 Mi</u> Abrupt Stop	16	-	$\vdash$				1								
2 Sec. Delay	_			<u> </u>				_							
0-55 mph WOT							Ì								
55 mph for 2/10 Mile Moderate Stop			-						<u> </u>						
Idle 15 Sec. PT Accel - 5 ft/sec <sup>2</sup>			<u> </u>	_											
0-25 mph															
Moderate Stop															
Idle 10 Sec. Drive PT Accel - 5 ft/sec <sup>2</sup>		-	-		l										
0-10 mph			_												
Moderate Stop Idle 10 Sec. Drive		•	1												
PT Accel - 5 ft/sec2															
0-25 mph							<u> </u>	<u> </u>							
251145															
REMARKS:				-											
							_								

# C-16 1985 CRC HOT MEATHER DRIVEABILITY RATING SHEET

Run No	venicie	MO		- *	Eill	. 5.		<del></del> ;		``	Fill:	Fuel		Gal	
Oriver No Date															
.10 Date		_		•	- '-"	··								_	
	Init.	Rest	tart	I	ile		3	riving				peratu	re	Fuel	
MODE -	Start Sec.	Sec.	No.	Rah	Stall	Hes.	Stum	Surge	Back- Fire	Stall	Tank	Under- hood	Carb.	Smp?	
erate Stop			-												
e 10 Sec. Orive Accel - 5 ft/sec-			<del>                                     </del>												
0 mph erate Stop							_								┢
e 10 Sec. Drive			<u> </u>												┡
Accel - 5 ft/sec- 5 mph			,												
erate Stop															
e 10 Sec. Drive Accel - 5 ft/sec <sup>2</sup>			_					[							
0 mph erate Stop	-		┼		7										┢
e 10 Sec. Drive			<u> </u>												┡
Accel - 5 ft/sec- 5 mph															
erate Stop e 10 Sec. Drive															
Accel - 5 ft/sec-			+				{								
0 mph erate Stop	-		┼							I					r
e 10 Sec. Drive	-		↓							!	7				₽
Accel - 5 ft/sec <sup>2</sup> 5 moh			<u> </u>								_				L
mph for 1/10 Mile - Accel 55 mph at Cons. 6" Vacuum		l	-				1	1		1					
m Up - 55 mph															
Miles urn to Soak Shed			7			7									
le 2 Min. Drive Lition Off Soak - 20 Min.	-		1	<u>i</u>	1									<b>T</b>	٦
Sample 15 Min. into Soa	k											<u> </u>	<u> </u>		_
art															
e 1 Min. rk			$T^-$												
ck Out - 0-15 mph - 30 ft			1				T								
ft/sec Abrupt Stop Te 15 Sec.	-	┣	+	7		1	.1			1					
ive Accel to Test Track	-	<b>-</b>	+-	+			-	7		1					
ft/sec <sup>2</sup> - 0-10 mph			$\perp$					<u> </u>	<u> </u>	<u> </u>					
derate Stop Te 15 Sec. Drive					1										
Accel - 5 ft/sec-							7								
30 mph		-	+-				+	+	+-	1					
mph for 2/10 Mile		<u> </u>	+-	-{66			+	+	╅	+					
-45 mph at Detent Vacuum			4	4			+	<del> </del>	<del></del>		-[]				S
mph for 2/10 Mile										1					
derate Brake cel to 15 mph w/i 1/10 Mil			T												
rupt Stop			+		Τ-										
Sec. Delay	-	_	+	+			7	1		T T				75	
55 mph WOT			4	-		<b>!</b> —	4-	—	4	+	- 6		<b>-</b>	-	
mph for 2/10 Mile			1					1					<b>.</b>		
derate Stop le 15 Sec.												4			
16 17 766.		_		<u> </u>											
REMARKS:				_											_
REMARKS:										<del></del>					_

# APPENDIX D

INDIVIDUAL LABORATORY
FUEL PROPERTY DATA

TABLE D-I

On-Site Drum Samples	8A 8B 6B			82		124		156		184				222								350		419	10.5 10.4	146			
	Spec.					128+5	ł			190+5	I			226+5	I							336+10	l			136+3	00	<b>&gt;</b>	>
	-	.753		81	102	122	1	155	ı	186	ı	506	ı	222	ı	235	•	251	1	277	1	331	372	424	10.1	134.8	00	<b>&gt;</b> (	<b>-</b>
	<b>6A</b>	.750		91	109	131	147	163	í	191	ı	211	1	226	ı	242	1	258	1	283	1	340	382	443	10.3	ı	00	> 0	>
Samples	2	•		94	109	123	140	157	173	188	199	209	218	226	232	239	246	253	265	278	305	334	381	421	10.2	134.5	i	ı	1
Retain Samples	4	.754		06	114	132	•	163	ı	192	1	212	1	526	ı	241	•	257	•	<b>584</b>	1	341	387	431	9.9	•	00	<b>&gt;</b> (	>
Orc	3	.752		82	106	129	149	165	179	190	200 200	503	217	225		239	•	254	1	27.7	•	330	•	418	9.5	137.0	00	<b>-</b>	>
	2	.754		98	110	128	145	163	179	192	203	212	220	227	234	241	248	256	267	282	302	334	380	434	10.2	137.8	00	<b>&gt;</b> c	>
	-	.756		96	118	133	ı	165	•	193		212	•	227	ı	241	1	256	•	283	•	339	383	428	10.4	136.0	00	<b>&gt;</b> 0	>
	Laboratory:	Spec. Gravity 0 60/60°F	Distillation, °F		@ 5% Evap.	10%	15%		25%	30%	35%	40%	45%	50%	55%	<b>60%</b>	65%	70%	75%	80%		<b>30%</b>	36	End Point	RVP, ps1, @ 100°F	TV/L=20, °F (Hg) TV/L=20, °F (Bomb)			- 188

NOTE: A and B designate same company at different localities.

TABLE D-11

On-Site Drum Samples	8A 8B 6B			97		128		146		179				228								330		374	10.0 10.1	128			
	Spec.					128+5	1			190+5	I			226+5	I							336 + 10				136+3			
	-	.749		93	116	128	ı	150	i	187	ı	214	•	529	1	238	•	252	1	27.7	1	328	356	436	9.7	129.9	3.80	•	4.40
	6A	.745		101	110	127	138	150	1	187	•	215	1	231	ı	241	•	253	•	285	1	333	373	458	10.2	•	4.16		4.50
Samples	2	1		97	119	129	138	149	168	190	202	216	225	232	236	240	247	254	264	<b>5</b> 80	302	329	329	391	9.6	128.0	1	•	1
Orum Retain Samples	4	.749		103	123	128	•	153	ı	190	ı	216	ſ	232	•	241	•	253		284	,	329	372	440	9.6	1	5.10	•	5.80
Dra	6	.745		8	115	127	137	149	163	183	203	214	221	228	ı	240	1	526	•	<b>580</b>	•	328	•	420	9.7	127.0	4.00	•	4.00
	2	.748		101	118	130	139	152	172	191	207	218	227	232	237	242	248	255	262	280	304	329	326	445	10.0	128.2	4.70	1	5.10
		.748		100	121	130	1	151	•	191	1	217	f	231	1	241	•	252	•	<b>580</b>	•	333	359	460	9.8	127.0	3.47	•	4.94
	Laboratory:	Spec. Gravity @ 60/60°F	Distillation, °F	18	5%	10%	15%	@ 20% Evap.		30%		40%		50%	55%	<b>60%</b>	65%	70%		80%	85%	30%	@ 95% Evap.	End Point	RVP, ps1, @ 100°F	TV/L=20° °F (Hg) TV/L=20° °F (Bomb)	vol % Alcohol - MeOH	- Eton	- TBA

NOTE: A and B designate same company at different localities.

TABLE D-III

NOTE: A and B designate same company at different localities.

TABLE D-IV

PARTICIPANT LABORATORY TEST FUEL ANALYSES - TEST FUEL #4

			Drum	Retain S	amples				0 2	On-Site um Samol	es
Laboratory:		2	3	3 4 5	6	<b>P</b>	1	Spec.	8	88	68
Spec. Gravity @ 60/60°F	808	.807	908.	.807	•	.810	.809				
Distillation, °F											
18	95	82	8	94	83	91	06		101		
5% E	1	1	104	124	•	1	•				
2	131	126	116	147	129	136	134	128+5	150		
15%		148	130	•	149	160	•	i			
20%	163	162	145	166	162	164	161				
25%	1	169	163	1	171	ı	•				
30%	188	182	185	<b>506</b>	185	191	189	190+5	194		
35%	•	213	210	•	216	1	•	}			
40%	229	529	225	236	231	228	224				
45%	•	232	232	•	236	•	ı				
50%	237	234	237	243	239	239	237	226+5	240		
55%	•	241	ı	ſ	243	•	•	]			
<b>60%</b>	245	246	245	246	247	248	246				
65%	1	252	1	ſ	253		ı				
@ 70% Evap.	258	257	259	<b>5</b> 68	<b>5</b> 60	260	260				
75%	t	<b>568</b>	t	•	27.1	•	ı				
80%	285	282	<b>5</b> 86	305	<b>5</b> 86	287	586				
85%	ı	302	•	ı	308	ı	•				
8	323	323	326	334	326	332	323	336 + 10	314		
24	•	347	•	363	338	329	339	ļ			
End Point	416	387	394	397	386	412	413		362		
RVP, psi @ 100°F	12.6	12.7	12.6	12.7	12.6	12.8	12.3		13.0		13.0
TV/L=20° °F (Hg) TV/L=20° °F (Bomb)	124.0	124.0	122.0	1	123.0	•	124.4	136+3		140	
vol % Alcohol - MeOH - EtOH	10.0	9.1	9.0	9.6	1 1	8.30	8.80				
- TBA	•	•	1	,	•	ı	•				

NOTE: A and B designate same company at different localities.

TABLE D-Y

PARTICIPANT LABORATORY TEST FUEL ANALYSES - TEST FUEL #5

S	<b>99</b>																								9.5				
On-Site um Samples	88																									140			
اخ	<b>8</b>			100		136		146		154				193								336		407	9.4				
ı	Spec.																									136+3			
	7	.756		88	114	129	1	144	ı	152	•	168	ı	503	ı	227	•	241	ı	267	ı	331	373	418	8.8	134.2	•	8.70	•
	6A	.753		92	118	132	140	146	ı	153	ı	172	ı	211	ı	230	•	246	ı	270	ı	338	383	422	9.4	ı	i	8.50	•
amples	5	•		66	121	131	138	144	149	153	157	169	198	213	222	553	235	244	254	<b>5</b> 98	295	337	380	421	8.8	132.5		•	•
Drum Retain Samples	4	.756		102	124	134		144	ı	154	•	178	•	211	•	233	•	242	•	272	1	343	385	424	8.8	ι	1	9.5	1
Drum	3	.754		96	119	131	139	145	149	152	159	168	183	202	220	233	ı	244	256	<b>5</b> 68	•	334	•	420	9.0	132.0	•	9.7	ı
	2	.756		110	115	133	140	145	150	154	159	174	<b>500</b>	215	222	227	235	244	256	569	295	327	375	422	9.5	132.6	1	9.7	•
	-	.756		93	119	129	ı	143	•	151	•	166	•	211	ı	225	1	239		263	ı	331	370	419	9.5	131.0	•	10.0	ř
	Laboratory:	Spec. Gravity @ 60/60°F	Distillation, °F	IB	5%	10%	15%	20%	25%		35%	40%	45%	50%	55%	60%	65%	70%	75%	80%	85%		25	End Point	RVP, psi, @ 100°F	TV/L=20°°F (Hg) TV/L=20°°F (Bomb)	vol % Alcohol - MeOH	ı	- TBA

NOTE: A and B designate same company at different localities.

TABLE D-VI

PARTICIPANT LABORATORY TEST FUEL ANALYSES - TEST FUEL #6

On-Site Drum Samples	88 88 68			77		114				144				210								348		415	15.9 16.1	110.2	
•	Spec.					94+5	l			156+5	l			210+5	I							336+10				103.7+3	
	_	.735		9/	•	94	ı	120	1	153		186	ı	208	ı	224	•	240	•	267	•	328	370	424	15.6	104.7	000
	<b>6A</b>	.733		72	•	06	108	118	•	155	•	187	•	207	ı	221	ı	239	١	569	•	332	390	430	16.3	ı	000
Samples	2	ı		75	82	93	103	115	133	154	174	189	207	211	219	227	234	242	252	265	293	331	382	423	15.8	106.0	f 1 1
Drum Retain Samples	4	.732		8	95	108	•	133	1	169	•	199	•	215	ı	231	ı	251	•	280	•	360	419	430	15.5	1	000
Drum	m	.730		74	82	92	103	118	137	154	172	187	199	503	ı	224	1	241	ı	263	•	328	1	418	15.8	101.0	000
	2	.737		78	•	<b>68</b>	100	112	129	150	170	186	198	<b>80</b> 2	215	222	229	236	247	262	583	328	372	423	15.1	105.0	000
ļ	-	.740		9/	1	95	•	121	•	157	•	190	•	211	ı	226	ı	242	ı	265	•	339	1	425	15.8	102.0	000
•	Laboratory:	Spec. Gravity @ 60/60°F	Distillation, °F	•	@ 5% Evap.		15%		25%	30%	35%	40%		50%	55%	@ 60% Evap.	65%	70%	75%	80%	85%	ž	@ 95% Evap.	۵	RVP, psi @ 100°F	TV/L=20, °F (Hg) TV/L=20, °F (Bomb)	vol % Alcohol – MeOH – EtOH – TBA

NOTE: A and B designate same company at different localities.

TABLE D-VII

On-Site Orum Samples	8A 8B 6B			82		109				144				212								340		413	17.3 16.7	110.4				
	Spec.					94+5	I			156+5	l			210+5	Į							336 + 10				103.7±3				
	1	.753		78	•	101	ı	122	•	146	ı	178		210	ı	235	ı	255	•	282	•	326	353	423	15.8	104.3	3.80	•	4.40	
		.751		9/	ı	97	111	122	1	145	1	177	1	211	,	235	1	253	1	<b>283</b>	ı	336	378	432	16.6	ı	3.50	•	3.90	
Samples	2	•		84	•	66	109	120	130	142	161	180	198	212	224	235	245	254	566	281	301	326	373	423	15.7	101.5	1	1	ı	
Drum Retain	4	.754		84	101	112	•	131	•	161	•	196	•	223	ı	244	•	566	1	301	•	380	426	430	15.8	•	4.50	•	5.40	
Drum	8	.750		78	91	101	111	120	131	144	162	179	194	<b>508</b>	•	233	1	526	1	281	1	332	•	414	16.0	102.0	4.00	•	4.00	
	-2	.756		84	88	8	107	116	125	138	157	175	192	202	219	230	238	249	261	274	297	322	363	424	15.9	101.7	5.30	•	9.00	
	-	.754		78	•	66	•	122	1	145	ı	184	•	213	ı	236	•	255	1	281	•	330		428	15.8	102.0	4.59	•	5.13	
	Laboratory:	Spec. Gravity 0 60/60°F	Distillation, °F	œ.	@ 5% Evap.		15%		25%	30%	35%	40%		50%	55%	<b>60%</b>	65%	70%	75%	80%	85%	*	@ 95% Evap.	2	RVP, psi, @ 100°F	TV/L=20, °F (Hg) TV/L=20, °F (Bomb)	vol % Alcohol - MeOH	- EtOH	- TBA	

NOTE: A and B designate same company at different localities.

TABLE D-VIII

PARTICIPANT LABORATORY TEST FUEL ANALYSES - TEST FUEL #8

			<u> </u>	Dotate Camples	oo Lum				Orum Drum	On-Site um Samples
Laboratory:	-	2		4	2	6A	-	Spec.	₩	88 68
Spec. Gravity @ 60/60°F	.744	.748	.742	.744	ı	.752	.744			
Distillation, °F	ı	,	1	•	ć	ç	ć		Č	
18	85	98	<u> </u>	<b>8</b>	န္တ	5 G	2 2		2	
@ 5% Evap.	95	88	86 r	8 5	ج ا	28.5	8 5		107	
	107	101	35 57	01 ·	103	101	S .		Ì	
e los Evap. 6 20% Evap.	124	120	120	123	121	123	121		124	
25%		129	134		129	ı	•		•	
30%	143	139	146	144	139	141	140		144	
35%		152	157	ָּ . רַ	150	- 167	167			
40%	1/3	169	100 100 100 100 100 100 100 100 100 100	1/3	100	01	<u> </u>			
6 45% EVAD.	י ל	183	197	. [2	196	196	195		200	
	3 '	212	<u>.</u>	;	602 203		•			
	223	221	526	224	221	219	218			
65%	•	230	•	1	231		•			
70%	240	239	240	241	240	238	238			
75%	ı	248	1	ı	249	•	•			
80%	<b>5</b> 92	<b>5</b> 92	259	566	262	263	264			
85%	•	284	•	ı	286	,	:		i	
206	335	316	310	338	329	331	326		22 22	
95%	381	367	í	394	380	380	363		•	
nd Po	421	418	414	426	419	421	420		402	
RVP, psi, @ 100°F	15.0	14.9	14.6	15.0	15.3	15.5	14.7		15.5	15.4
$T_{V/l} = 20$ °F (Hg) $T_{V/L} = 20$ °F (Bomb)	104.0	105.4	105.0	ı	103.0	1	106.2	103.7±3		113.2
vol % Alcohol - MeOH	4.89	5.10	4.00	5.20	1	4.49	4.10			
- EtOH	- 7	ית כ	4 00	5.80	. 1	4.63	4.70			
<b>491</b> -	•	?	•	3		<u>:</u>				

NOTE: A and B designate same company at different localities.

TABLE D-IX

PARTICIPANT LABORATORY TEST FUEL ANALYSES - TEST FUEL #9

On-Site Drum Samples	8A 8B 6B			77		108				150				222								343		409	17.2 16.8	111.0			
	Spec.					4+5	I			156+5	1			210+5	ļ							336 + 10				103.7±3			
	1	.758		79	•	86	•	124	1	148	•	168	1	506	•	246	1	267	1	293	1	335	371	399	16.0	103.0	1	8.80	•
	P49	.754		11	1	66	113	124	1	148	1	169	ı	213	ı	247	ı	566	ı	293	ı	337	403	424	16.8	ı	•	8.33	•
Samples	2	•		79	ı	95	108	121	136	149	157	162	174	217	237	248	257	267	280	294	310	329	357	418	16.3	100.5	•	•	t
Retain Samples	4	.758		88	96	117	•	135	1	155	1	191	•	231	•	261	1	282	ı	307	1	371	416	428	15.8	ı	ı	6.6	1
Drum	3	.755		9/	87	86	110	124	138	148	155	191	170	181	1	225	1	294	1	316	1	328	1	416	16.2	102.0	•	8.0	•
	2	.760		83	•	86	109	121	137	148	157	191	173	217	234	244	256	268	281	294	310	330	370	454	16.0	102.8	•	10.5	•
		.770		9/	1	95	•	121	1	157	1	190	ı	210	•	225	1	241	•	264	1	326	1	427	16.1	103.0	•	10.2	•
	Laboratory:	Spec. Gravity @ 60/60°F	Distillation, °F	18	5%	2	15%		25%	30%	35%	40%	45%	50%	55%	60%	65%	70%	75%	80%	85%	80	LCD.	End Point	RVP, psi, @ 100°F	TV/L=20, °F (Hg) TV/L=20, °F (Bomb)	vol % Alcohol - MeOH	ı	- TBA

NOTE: A and B designate same company at different localities.

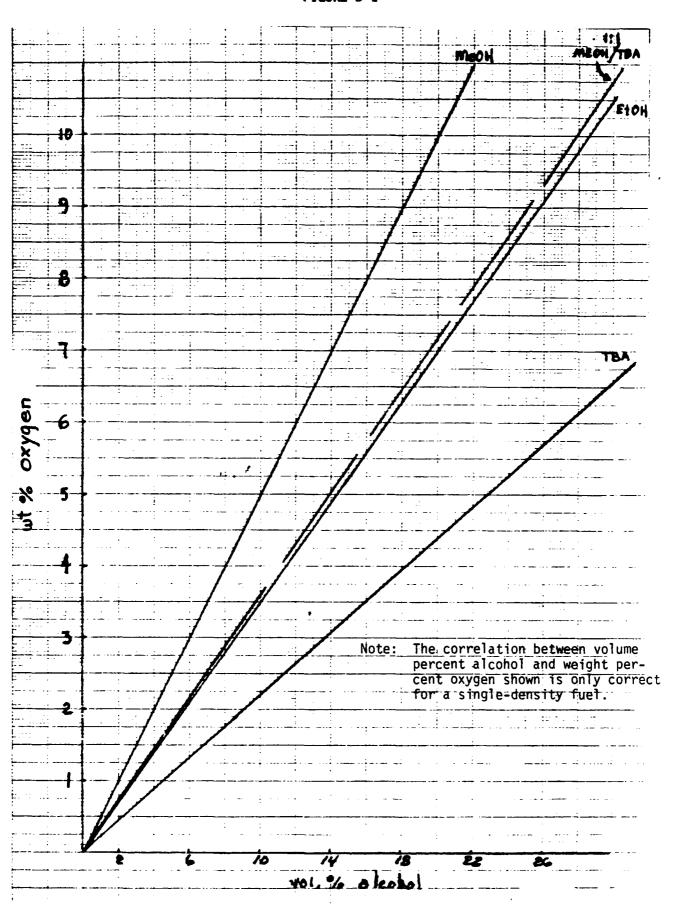
TABLE D-X

PARTICIPANT LABORATORY TEST FUEL ANALYSES - TEST FUEL #10

On-Site Drum Samples	8A 8B 6B			78		106		126		144				182								343		411	15.5 15.6	112.8	
	Spec.																									103.7±3	
	1	.740		78	87	107	1	126	•	142	1	153	•	185	•	217	•	237	•	261	1	325	375	450	14.9	106.7	8.80
	6A	.735		85	86	100	117	129	1	145	•	156	1	181	ı	220	1	241	ı	566	t	322	371	428	15.7	1	7.66
Samples	ro	ı		84	88	101	112	123	134	144	151	155	160	182	209	221	230	238	248	260	282	330	376	420	14.9	105.5	1 1
Drum Retain	4	.741		8	106	116	•	136	•	146	1	160	1	196	1	229	•	240	1	267	1	344	388	422	14.9	1	10.0
Dru	3	.737		74	87	66	112	126	136	145	152	159	171	186	1	220	•	238	ı	253	ı	324	ı	412	15.4	102.0	10.0
	2	.746		8	93	101	111	123	134	143	150	155	160	180	209	220	229	236	245	261	282	323	368	420	15.1	105.5	12.6
		.741		84	•	103		125	1	143	1	154	1	181	J	220	•	235	1	259	•	325	•	420	15.3	103.0	10.3
	Laboratory:	Spec. Gravity @ 60/60°F	Distillation, °F	_	2%		15%		25%	30%	35%	40%		50%	55%	<b>209</b>	65%	70%	75%	80%	85%	30%	24	End Point	RVP, psi, @ 100°F	TV/L=20° °F (Hg) TV/'=20° °F (Bomb)	vol % Alcohol - MeOH - EtOH - TBA

NOTE: A and B designate same company at different localities.

FIGURE D-1



# APPENDIX E

PROPOSED METHOD OF TEST FOR

VAPOR/LIQUID RATIO OF GASOLINE

(BOMB METHOD)

AND

RESULTS OF ON-SITE FUEL ANALYSIS

USING BOMB METHOD

#### PROPOSED METHOD OF TEST FOR VAPOR/LIQUID RATIO OF GASOLINE (BOMB METHOD)

#### 1. SCOPE

1.1 This method covers the determination of the temperature for a vapor/liquid (V/L) ratio of 20 for gasoline and gasoline-oxygenate blends.

#### 2. APPLICABLE DOCUMENTS

#### 2.1 ASTM Standards

D4057 Practice for Manual Sampling of Petroleum and Petroleum Products

D323 Test Method for Vapor Pressure of Petroleum Products (Reid Method)

#### 3. SUMMARY OF METHOD

- 3.1 A measured volume of gasoline at 32 to 34°F (0 to 1°C) is introduced into a two piece bomb having a known volume 21 times the volume of gasoline sample used, and which is attached directly to a pressure gage. The bomb is placed in a constant temperature water bath and allowed to reach both temperature and pressure equilibrium. Using the pressure indicated by the gage, the vapor/liquid ratio is calculated at that temperature.
- 3.2 The vapor/liquid ratio is determined at two temperatures. The results are plotted and the temperature corresponding to a specific V/L is read.

#### 4. SIGNIFICANCE

4.1 The tendency of a gasoline to vaporize in automobile fuel systems is indicated by the vapor/liquid ratio of that fuel at conditions approximating those in critical parts of the fuel systems.

#### 5. DEFINITION

- 5.1 Vapor/liquid ratio of a fuel, at any specified temperature, is the ratio, at that temperature, of the volume of vapor in equilibrium with liquid to the volume of sample charged as a liquid at  $32^{\circ}F$  (0°C).
  - NOTE 1 This ratio differs from the absolute vapor/liquid ratio because corrections are not made for, (1) liquid sample expansion with increasing temperature, (2) decrease in liquid sample volume by vaporization, (3) dissolved air in the liquid sample, and (4) deviation from the perfect gas law.

#### 6. APPARATUS

that there are rained the course of the cour

- 6.1 V/L Apparatus Constructed of stainless tubing and fittings and consisting of two chambers -- a vapor chamber (upper section) and a liquid chamber (lower section).
  - 6.1.1 Vapor Chamber, shall conform to the dimensions shown in Figure Al.1 Method D323.
  - 6.1.2 Liquid Chamber, shall conform to the dimensions shown in Figure 1.
- 6.2 Pressure Gage, 0-30 psig The pressure gage shall conform to the specifications given in Al.2, Method D323.
- 6.3 Water Baths (2) The water baths shall be of such dimensions that the V/L apparatus may be immersed to at least 1 inch (25 mm) above the top of the vapor chamber. Stirred and thermostatically controlled, capable of being adjusted to any temperature between 100°F (38°C) and 140°F (60°C) and maintaining the water temperature within +0.2°F (0.1°C) of the desired temperature.
- 6.4 Cooling Bath Capable of maintaining a temperature of 32 to 34°F (0 to 1°C).

#### 7. HANDLING OF SAMPLES

- 7.1 The extreme sensitivity of vapor/liquid measurements to losses through evaporation and the resulting changes in composition is such as to require the utmost precaution and the most meticulous care in the handling of samples. The provisions of this section shall apply to all samples for V/L determinations.
- 7.2 Sampling shall be done in accordance with Method D4057 except that water displacement (11.3.1.8 of D4057) may not be used.
- 7.3 Sample Container Size The size of the sample container from which the vapor pressure sample is taken shall be 1 qt. (1L). It shall be 70 to 80% filled with the sample.

#### 7.4 Precautions

- 7.4.1 The vapor/liquid determination shall be the first test run on a sample, nor may more than one sample be withdrawn from the sample container for this test.
- 7.4.2 Samples shall be protected from excessive heat prior to testing.
- 7.4.3 Samples in leaky containers shall not be tested. They should be discarded and new samples obtained.
- 7.4.4 Samples that have separated into two phases should be discarded and new samples obtained.

7.5 Sample Handling Temperature - In all cases, the sample container and contents shall be cooled to 32 to 34°F (0 to 1°C) before the container is opened. Sufficient time to reach this temperature shall be assured by direct measurement of the temperature of a similar liquid in a like container placed in the cooling bath at the same time as the sample.

#### 8. CALIBRATION

- 8.1 Measure the volumetric capacity of the V/L apparatus.
  - 8.1.1 Prepare freshly boiled distilled water which has been cooled to room temperature in a sealed flask.
  - 8.1.2 Disconnect the gage from the V/L apparatus and fill the V/L apparatus to the seat of the gage connection with water. Determine the weight of water required and the temperature of the water. Calculate the volume of the cylinder.
  - 8.1.3 Fill the gage with water. Determine the weight of water required and the temperature of the water. Calculate the volume of the gage.
    - **NOTE 2 -** A hypodermic syringe may be useful in slowly adding water to assure that the Bourdon tube is filled with water.
  - 8.1.4 The volumetric capacity of the V/L apparatus is the sum of the volumes determined in 8.1.2 and 8.1.3.
- 8.2 Measure the volumetric capacity of the liquid chamber.
  - 8.2.1 Fill the liquid chamber alone with water. Determine the weight of water required and the temperature of the water. Calculate the volume of the liquid chamber.
    - **NOTE 3** The V/L apparatus is designed to have a volume approximately 21 times the volume of gasoline sample used.

#### 9. PREPARATION FOR TEST

- 9.1 Adjustment of Constant-Temperature Baths Adjust the water baths to the desired test temperature and maintain at that temperature +0.2°F (0.1°C).
- 9.2 Verification of Sample Container Filling With the sample at a temperature of 32 to 34°F (0 to 1°C), take the container from the cooling bath, wipe dry with an absorbent material, unseal it, and examine its ullage. The sample content, as determined by use of a suitable gage, shall equal 70 to 80% of the container capacity.

- 9.2.1 Discard the sample if its volume is less than 70% of the container capacity.
- 9.2.2 If the container is more than 80% full, pour out enough sample to bring the container contents within the 70 to 80% range. Under no circumstances may any sample poured out be returned to the container.
- 9.3 Air Saturation of Sample in Sample Container.
  - 9.3.1 With the sample again at a temperature of 32 to 34°F (0 to 1°C), take the container from the cooling bath, unseal it momentarily, taking care that no water enters, reseal it, and shake it vigorously. Return it to the bath for a minimum of 2 minutes.
  - 9.3.2 Repeat 9.3.1 twice more. Return the sample to the bath until the beginning of the procedure.
- 9.4 Preparation of Liquid Chamber Observe the apparatus preparation procedure of Section 10.7, then store the stoppered liquid chamber and the sample transfer connection in a cooling bath for a sufficient time to allow the chamber and the connection to reach a temperature of 32 to 34°F (0 to 1°C). If an ice-water bath is used, keep the chamber upright and not immersed over the top of the coupling threads. The transfer connection may be inserted into a plastic bag to keep it completely dry during cooling.
- 9.5 Preparation of Vapor Chamber Observe the apparatus preparation procedure of Section 10.7. Connect the gage to the vapor chamber and close the lower opening securely with a dry #6 1/2 rubber stopper. Make sure the stopper is inserted far enough to securely close the vent hole in the vapor chamber connection. Immerse the vapor chamber to at least 1" (25 mm) above its top in the water bath maintained at 100°+0.2°F (37.8+0.1°C) for not less than 20 minutes. Do not remove the vapor chamber from the water bath until the liquid chamber has been filled with the sample as described in 10.1.

#### 10. PROCEDURE

10.1 Sample Transfer - With everything in readiness, remove the chilled sample container from the bath, uncap it, and insert the cilled transfer apparatus (see Figure 1, Method D323). Quickly place the chilled liquid chamber, in an inverted position, over the sample delivery tube of the transfer apparatus. Invert the entire system rapidly so that the liquid chamber is upright with the end of the delivery tube touching the bottom of the liquid chamber. Fill the liquid chamber to overflowing. Withdraw the delivery tube from the liquid chamber while allowing the sample to continue flowing up to the moment of complete withdrawal.

- 10.1.1 Caution Provision should be made for suitable restraint and disposal of the overflowing gasoline to avoid fire hazard.
- 10.2 Assembly of Apparatus Immediately remove the vapor chamber from the water bath and as quickly as possible dry the exterior of the chamber with absorbent material with particular care given to the connection between the vapor chamber and the liquid chamber. Remove the stopper after drying and immediately couple the two chambers. Not more than 10 s shall be consumed in coupling the two chambers.
  - NOTE 4 When the vapor chamber is removed from the water bath, dried and the stopper removed, connect it to the liquid chamber without undue movements through the air which could promote exchange of room temperature air with the 100°F air in the chamber.
- 10.3 Introduction of Apparatus Into Bath Turn the assembled vapor/liquid apparatus upside down to allow the sample in the liquid chamber to run into the vapor chamber. With the apparatus still inverted, shake it vigorously eight times in a direction parallel to the length of the apparatus. With the gage end up, immerse the assembled apparatus in the bath, maintained at 100+0.2°F (37.8+0.1°C), in an inclined position so that the connection of the liquid and vapor chambers is below the water level and may be carefully examined for leaks. If no leaks are observed, further immerse the apparatus to at least 1" (25 mm) above the top of the vapor chamber. Observe the apparatus for leakage throughout the test. Discard the test at any time a leak is detected.
  - **NOTE 5** Liquid Leaks are more difficult to detect than vapor leaks; and because the coupling between the chambers is normally in the liquid section of the apparatus, give it particular attention.
  - **NOTE 6** After the apparatus has been immersed in the bath, check the remaining sample for phase separation. If the sample is contained in a glass container, this observation can be made prior to sample transfer (10.1). If the sample is contained in a non-transparent container, pour a portion of the remaining sample into a clear glass container and observe for evidence of phase separation. If the sample is not clear and bright, discard the test and the sample.
- 10.4 Measurement of Vapor Pressure After the assembled vapor/liquid apparatus has been immersed in the bath for at least 5 minutes, tap the pressure gage lightly and observe the reading. Withdraw the apparatus from the bath and repeat 10.3. At intervals of not less than 2 minutes, perform 10.3 until a total of not less than

five shaking and gage readings have been made and continuing thereafter if necessary until the last two consecutive gage readings are constant, indicating equilibrium attainment. These operations normally require 20 to 30 minutes. Read the final gage pressure to the nearest 0.1 psi (0.5 kPa) and record the value as the uncorrected gage pressure.

- 10.5 Additional Measurement of Vapor Pressure The V/L apparatus is immediately transferred to another water batch maintained at 130+0.2°F (54.5+0.1°C) and a measurement of gage pressure made following the procedure given in 10.4.
- 10.6 Without undue delay remove the pressure gage (Note 7) and, without attempting to remove any liquid which may be trapped in the gage, check its readings against that of a manometer while both are subjected to a common steady pressure which is no more than 0.2 psi (1.0 kPa) different from the uncorrected gage pressure recorded in 10.4 and 10.5. If a difference is observed between the gage and manometer readings, the differences should be added to or subtracted from the uncorrected gage pressure recorded in 10.4 and 10.5. The resulting values are recorded as final gage pressure at 100°F and 130°F.
  - **NOTE 7** Cooling the assembly prior to disconnecting the gage will facilitate disassembly and reduce the amount of hydrocarbon vapors released into the room.
  - NOTE 8 Verification of Sample Integrity Disconnect the vapor chamber from the liquid chamber. Drain the sample from the air and liquid chambers as completely as possible into a dry 8 oz. clear glass bottle. Seal the bottle and shake it vigorously for 5 seconds. If the sample is clear and bright and free of a second phase, note this observation and record that the test is valid. If the sample is not clear and bright and free of a second phase, note this observation and record that the test is not valid because of phase separation.
- 10.7 Preparation of Apparatus for Next Test Disconnect the vapor and liquid chambers and discard contained sample. Thoroughly purge the vapor chamber of residual sample by filling it with warm water above 90°F (32°C) and allowing it to drain (Note 8). Repeat this purging at least five times. After disconnecting the pressure gage from its manifold connection with the manometer, remove trapped fluid in the Bourdon tube of the gage by repeated centrifugal thrusts. This may be accomplished in the following manner: hold the gage between the palms of the hands with the right hand on the face side and the threaded connection of the gage forward. Extend the arms forward and upward at an angle of 45° with the coupling of the gage pointing in the same direction. Swing the arms downward through an arc of about 135° so that the centrifugal force aids gravity in removing the trapped liquid.

Repeat this operation three times to expel all liquid. Purge the pressure gage by directing a small jet of air into its Bourdon tube for at least 5 minutes. Rinse both chambers and sample transfer connection several times with petroleum naphtha, then several times with acetone, then blow dry using dried air. Stopper the liquid chamber and place it in the cooling bath for the next test.

**NOTE 9** - If the purging of the vapor chamber is done in a bath, be sure to avoid small and unnoticeable films of floating sample by keeping the bottom and top openings of the chamber closed as they pass through the water surface.

#### 11. PRECAUTIONS

- 11.1 Gross errors can be obtained in vapor/liquid measurements if the prescribed procedure is not followed carefully. The following list emphasizes the importance of strict adherence to the precautions given in the procedure.
  - 11.1.1 Checking the Pressure Gage Check all gages against a manometer after each test in order to ensure higher precision of results (10.6). Read all gages while the gage is in a vertical position and after tapping it lightly.
  - 11.1.2 Shake the container vigorously to ensure equilibrium of the sample with the air in the container (9.3).
  - 11.1.3 Checking for Leaks Check all apparatus before and during each test for both liquid and vapor leaks (10.3).
  - 11.1.4 Sampling Because initial sampling and the handling of samples will greatly affect the final results, employ the utmost precaution and the most meticulous care to avoid losses through evaporation and even slight changes in composition (Sections 7 and 10.1). In no case shall any part of the V/L apparatus itself be used as the sample container previous to actually conducting the test.
  - 11.1.5 Purging the Apparatus Thoroughly purge the pressure gage, the liquid chamber and the vapor chamber to be sure that they are free of residual sample. (This is most conveniently done at the end of the previous test.) (See 10.7.) It is important to remove all water from the apparatus before cooling the liquid chambers and heating the vapor chamber. In high humidity conditions, be alert for and avoid condensation on the transfer connection and the interior walls of the apparatus.
  - 11.1.6 Coupling the Apparatus Carefully observe the requirements of 10.2.

11.1.7 Shaking the Apparatus - Shake the apparatus "vigorously" as directed in 10.3 in order to ensure equilibrium.

#### 12. CALCULATION

- 12.1 For each determination, calculate the vapor/liquid ratio as follows:
  - 12.1.1 For 100°F (37.8°C) determination:

$$V/L = \frac{Vc - Vs}{Vs} \frac{P1}{14.7}$$

Where: Vc = Void volume of the V/L apparatus, ml

Vs = Volume of sample, ml

P1 = Final gage pressure at 100°F (37.8°C), psi

12.1.2 For 130°F (54.5°C) determination:

$$V/L = \frac{Vc - Vs}{Vs} = \frac{P2 - 0.054B}{14.7}$$

Where: P2 = Final gage pressure at 130°F, psi

B = Barometer pressure at time of test, psi

**NOTE 9** - The vapor/liquid ratio may be calculated at a temperature other than 130°F (54.4°C) as follows:

$$V/L = \frac{Vc - Vs}{Vs} \frac{P3 + [(100-T)B/560]}{14.7}$$

Where: P3 = Final gage pressure at test temperature, psi

T = Test temperature, °F

- 12.2 Plot the experimental results in the form of vapor/liquid ratio versus temperature on graph paper which can be read easily to 0.1 V/L and 1°F (0.5°C). Read from this plot the temperature corresponding to a specific V/L ratio.
- 12.3 Report vapor/liquid ratio to the nearest 0.1 unit and the corresponding temperature to nearest 1°F (0.5°C).

#### 13. PRECISION

13.1 To be determined.

APPENDIX F

SUMMARY OF RAW DATA

## SAMPLE DATA SHEET

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DEM | | DRIVING DEM

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!IDLE DEM | | DRIVING DEM | |

R U N	V E H I C L E	I F U E L	F U E L	F U E L	R D F R U I E V L E 2 R	T E M	S T A R	R E S T A R	R O U G	L	H E S I T A T I O N	T U M	S U R G E	B A C K F I R E	S T A L L	T W D	T A N K	U N D E R H O D	C A R B U R E T O R 1	R V P 1	T A N K 2	U N D E R H O D	CARBURETOR2	R V P 2	T A N K 3	U N D E R H O D 3	C A R B U R E T O R 3	R V P 3	T A N K 4	U N D E R H O D	C A R B U R E T O R 4
11	6	2		2	2	94	1 0	0	1	0	0	0	0	0	0	1	86	105		10.1	98	108		9.8	112	141		9.2	107	113	
12	6	1		1	2	90	0 (	0	0	0	6	0	0	0	0	6		111		10.1	104	116			118					122	
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3	7	6		6					19	0	18	60	4	0		165								14.2							
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14	10	5		5		1	86	2	0	2	0	6	0	8	0	0	18	86	144	138	9.7	95	152	153	9.6	97	130	148	9.3	97	122	122
15	10	5		5		1	87	1	0	5	0	12	0	4	0	0	22	87	144	137	9.5	97	156	158	9.3	103	121	150	8.8	105	133	127
16	10	11		11		1	91	1	0	7	0	12	0	<b>20</b>	0	0	40	81	135	139	15.1	95	144	156	14.7	99	126	147	12.6	106	126	133
17	10	11		11		1	91	1	0	8	0	12	0	0	0	0	21	86	139	143	15.2	96	143	163	14.9	100	124	151	12.7	104	120	131
	11			10			91			0	0	12		16		0	66												11.2			
	11			5			97			1	0		12			0	35												8.8			
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18	11	6		6		4	87	1	0	0	0	0		28			113								15.5				13.1			
19	11	2		2		4	90	1	0	1	0	24	66	32	12	0	136												9.7			
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#### SUMMARY OF VOLATILITY RUNS - INTERMEDIATE TEMPERATURE

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2		10		10					2	-	0	-		0										14.7						113	
3		9		9					5		0					97								15.4							
4		6		6					22	-	18			0		176								15.4				13.4		104	
		1										18				18															
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9	4	1	6	1	6 2	74	1 0	0	0	0	84	0	0	0	0	84	80	211	112	12.9	90	173	120	12.5	96	145	143	12.9	94	141	96

#### SUMMARY OF VOLATILITY RUNS - INTERMEDIATE TEMPERATURE

IDLE

DEM | DRIVING DEM

R U N	L	F U	U U E E L L	F R U I	T 7 E 6 M	S	RESTA	G	S T A L L	H E S I T A T I O N	M B L	S U R G E	B A C K F I R E	S T A L L	T W D	T A N K	U N D E R H O D	C A R B U R E T O R	R V P 1	T A N K 2	U N D E R H O D	C A R B U R E T O R 2	R V P 2	T A N K 3	U N D E R H O O D 3	C A R B U R E T O R 3	R V P 3	T A N K	U N D E R H O O D	C A R B U R E T O R 4
1	5	6	6	4	75	5 C	0	0	0	0	0	0	0	0	0	76	93		15.7	90	105		15.4	96	126		13.6	98	105	
2	5	8	8	4	7	7 0	0	0	0	0	0	0	0	0	0	76	92		14.9	92	107		14.0	97	120		14.0	98	103	
3	_	10	10	4	76	6 C	0	0	0	0	6	4	0	0	10	76	91		15.0	84	102		14.9		104		13.8		96	
4	5	9	. 9		8				0	0	6	0	0	0	6	76	93		16.3		108		15.3		112		12.8			
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3	-	8	8	_	74		_	-	8	o	0	0	ŏ	0	12	79	93		15.3	-	103		14.9		116		13.6	95	99	
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5	6		9		3 58				0	0	0	0	0	0	1	66	79		16.4		90		16.2				15.3		94	
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7	6	6	6	3	3 75	5 0	0	9	0	0	0	0	0	0	9				15.9	96	107		15.2	88	108		13.2		96	
8	6	1	1	3	3 7:	1 (	0	4	0	0	0	0	0	0	4				10.7	91	104		10.5	100	130		10.2	97	102	
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2	8	6	6	1	7	7 (	0	2	0	0	6	0	0	0	8				15.4	98	118		15.1	103	148		13.2	105	118	
3	8	8	8	1	7!	5 (	0	3	0	6	6	0	0	0	15	78	108		15.4	90	111		15.1				14.0	96	109	
4	_	10	10					12	0	0	0	0	0	0	12		120		15.2				14.8		134		14.2			
5			9					4	0	0	0	4	0	0	8		125		16.2				15.6				13.9			
6	8	7	7	1	79	9 (	0	2	8	0	42	4	0	0	56	85	128		15.9	100	125		15.3	107	155		13.2	108	123	
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3	_	10	10	-	83		-		0	0	18	0	0	0	25	79	83		15.8				15.2				14.0			
_	9		7					12	0	0	12	0	0	ō	24	76	82		16.0				15.8				14.2			

#### SUMMARY OF VOLATILITY RUNS - INTERMEDIATE TEMPERATURE

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IDLE

DEM | DRIVING DEM |

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ι	J L	L	L	L	LE	M	R	R	G	L	0	L	G	R	L	W	K	D	R	P	K	D	R	P	K	D	R	P	K	D	R
N	I E	1	2	1	2 R	P	T	T	H	L	N	Ε	Ε	E	L	D	1	1	1	1	2	2	2	2	3	3	3	3	4	4	4
1	10	6		6	1	74	1	0	0	8	0	0	0	0	0	9	80	118		12.8	85	130		14.1	87	126		13.8	89	115	
2	2 10	8		8	1	77	2	0	3	0	6	0	8	0	0	19	75	114		15.4	81	118		15.3	89	112		13.9	90	102	
3	3 10	10		10	1	83	1	0	0	8	0	0	4	0	0	13	76	115		15.3	87	116		14.9	84	135		14.5	87	109	
4	10	9		9	1	59	0	0	0	16	0	0	12	0	0	28	63	108	108	16.5	69	119	114	16.3	73	123	138	16.0	75	108	107
5	5 10	7		7	1	74	0	0	0	0	0	6	24	0	0	30	78	119	123	16.3	89	127	134	16.1	90	130	145	15.0	93	103	121
€	3 10	1		1	1	71	0	0	0	0	0	0	4	0	0	4	73	125	126	10.5	84	154	131	11.0	81	110	142	10.2	92	112	104
7	10	6		6	1	71	. 0	0	0	8	0	0	8	0	0	16	75	117	118	16.0	82	128	133	15.7	81	123	142	14.6	93	99	121
1	11	8		8	4	74	1	0	0	0	36	42	12	0	0	91	68	77	127	15.3	78	89	153	15. <b>2</b>	80	115	127	15.3	81	89	129
2	2 11	10		10	4	83	1	0	0	0	0	36	4	0	0	41	80	93	150	15.3	90	100	170	15.3	92	126	142	14.7	93	97	144
3	3 11	9		9	4	62	2	0	0	0	42	66	12	0	32	154	-		_	16.1				15.9	_		-	15.4		90	128
4	11	1		1	4	69	0	0	2	0	48	78	4	0	0	132	68	82	130	11.6	80	92	153	11.5	86	110	128	11.3	87	88	116
5	5 11	1	6	1	6 4				1	0	12	54	20	6	0	94	82	101	144		93	109	156	13.0	98	127	141	12.5	99	100	129
6	3 11	6		6	4	71	2	0	1	0	6	96	12	0	0	117	75	90	135	16.0	87	101	150	15.9	93	124	134	14.8	93	96	131
1	13	8		8	1	76	0	0	0	0	0	0	0	0	0	0	93	97		14.7	98	102		14.2				14.2	95	104	
		10		10	_	79	_	_	0	0	0	0	-	0	0	0		100		14.8		_		13.2		-		13.4			
		9		9		61	_	-	1	_	0	0		0	0	1		101		15.1				13.8				13.2			
		6		6		75			0		0	0	4	0	0		100	107		15.7				14.9		123		13.1			
	13			1					0		0	0	0	0	0	8				11.3				11.4				11.3			
•	13	. 1	6	1	6 1	74	L O	n	O	8	0	0	Ο	O	Ω	• 8	105	108		12 1	113	118		11.5	98	122		11.8	114	120	

#### APPENDIX 6

### DATA SETS AND MODELS FOR ANALYSIS OF VARIANCE AND REGRESSION

#### APPENDIX G

#### Temperature Effect (Regression Only)

Plata Set: Four Fuels at Both Temperature Levels
Class Fuel Car:
Model SRTWD=Temperature Fuel Car Temperature\*Car
 Fuel\*Car / Solution;

#### Fuel System Effects

Data Sets: All High Temperature Data, or Four Fuels at Medium
Temperature
Class Fuel System Car;
Model SRTWD=Fuel System Car(System) Fuel\*System Fuel\*Car(System);
Contrast 'MPI - Carb' System -1 1 0;
Contrast 'TBI - Carb' System -1 0 1;
Contrast 'TBI - MPI' System 0 -1 1;
Lsmeans System / Stderr;

#### Fuel Comparisons

Data Sets: All High Temperature Data, or Four Fuels at Medium
Temperature
Class Fuel Car:
Model SRTWD=Fuel Car Fuel\*Car:
Contrast \*Meoh Adj - Low Base\* -1 1 0 0 0 0 0 0 0 0; for example
Other contrast statements as needed.
Lsmeans Fuel / Stderr:

#### Volatility Level

Data Set: All High Temperature Data
Class Volatility Fuel Car;
Model SRTWD=Volatility Fuel(Volatility) Car Volatility\*Car
Fuel(Volatility)\*Car;
Test H=Volatility F=Volatility\*Car;
Lsmeans Volatility / Stderr;

#### Volatility Adjustment

Data Sets: All High Temperature Data, or Four Fuels at Medium Temperatures Class Adjust Fuel Car; Model SRTWD=Adjust Fuel(Adjust) Car Adjust\*Car Fuel(Adjust)\*Car; Test H=Adjust E=Adjust\*Car:
Lsmeans Adjust / Stderr:

#### Alcohol Effects

Data Sets: All High Temperature Data, or Four Fuels at Medium
Temperatures
Class Alcohol Fuel Car:
Model SRTWD=Alcohol Fuel(Alcohol) Car Alcohol\*Car Fuel(Alcohol)\*Car:
Test H=Alcohol F=Alcohol\*Car:
Lsmeans Alcohol / Stderr:

Notes - All but the first two analyses listed above were done for each fuel delivery system as well as for the overall 12-vehicle fleet. The "Lsmeans" statements were not actually used, but they are the best method for obtaining averages for subgroupings of the data.

Committee and a district to the class of the

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CMS FI 12 DISK SAS LISTING T:
CMS FILEDEF ALL DISK CRC1985 DATA A:
OPTIONS MACROGEN;
TITLE1 '1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM';
              COMMENT - EST. 45 TWD FOR FUEL9 IN CAR9 AT MEDIUM TEMP.;
DATA ALL;
INFILE ALL
  LENGTH TEMPLEV $ 6 SYSTEM $ 4 VOL $ 6 ALCOHOL $ 4 ADJUST $ 6;
  INPUT DRIVER CAR RUN FUEL RVP TVL20 TEMP TEMPLEV $ TWD;
  SRTWD=TWD**0.5;
                         IF CAR=12 THEN DELETE;
  SYSTEM='CARB'; IF CAR=2 OR CAR=8 OR CAR=9 THEN SYSTEM='TBI';
  IF CAR=5 OR CAR=6 OR CAR=13 THEN SYSTEM='PFI';
  VOL='MEDIUM'; IF FUEL LT 6 THEN VOL='LOW'; ALCOHOL='OXY'; IF FUEL=1 OR FUEL=6 THEN ALCOHOL='BASE';
  IF FUEL=4 OR FUEL=5 OR FUEL=9 OR FUEL=10 THEN ALCOHOL='ETOH';
  ADJUST='MATCH'; IF FUEL=1 OR FUEL=6 THEN ADJUST='BASE';
  IF FUEL=3 OR FUEL=5 OR FUEL=8 OR FUEL=10 THEN ADJUST='SPLASH';
CARDS:
DATA HOT; SET ALL; IF TEMPLEY='HIGH'; IF FUEL LT 11;
DATA HOT4; SET HOT; IF FUEL=6 OR FUEL=8 OR FUEL=9 OR FUEL=10;
DATA MED; SET ALL; IF TEMPLEY='MEDIUM'; IF FUEL LT 11;
DATA MED4; SET MED; IF FUEL=6 OR FUEL=8 OR FUEL=9 OR FUEL=10;
DATA BOTH4; SET HOT4 MED4;
PROC SORT DATA=HOT; BY SYSTEM;
PROC SORT DATA=MED4; BY SYSTEM;
                COMMENT - THIS EVALUATES TEMPERATURE LEVEL.;
MACRO ANAL1
PROC SORT DATA=BOTH4; BY SYSTEM;
PROC GLM DATA=BOTH4;
  TITLE2 'EVALUATING TEMPERATURE LEVEL';
  CLASS FUEL TEMPLEY CAR;
  MODEL SRTWD=FUEL TEMPLEY CAR FUEL*TEMPLEY FUEL*CAR TEMPLEY*CAR;
  TEST H=TEMPLEY E=TEMPLEY*CAR; TEST H=FUEL E=FUEL*CAR;
  CONTRAST 'HIGH VS MEDIUM' TEMPLEV 1 -1 / E=TEMPLEV*CAR;
PROC GLM DATA=BOTH4; BY SYSTEM;
  CLASS FUEL TEMPLEY CAR:
  MODEL SRTWD=FUEL TEMPLEY CAR FUEL*TEMPLEY FUEL*CAR TEMPLEY*CAR;
  TEST H=TEMPLEV E=TEMPLEV*CAR; TEST H=FUEL E=FUEL*CAR;
  CONTRAST 'HIGH VS MEDIUM' TEMPLEV 1 -1 / E=TEMPLEV*CAR;
                COMMENT - THIS EVALUATES TEMPERATURE EFFECTS.;
MACRO ANAL2
PROC GLM DATA=BOTH4;
  TITLE2 'EVALUATING TEMPERATURE EFFECTS';
  CLASS FUEL CAR;
  MODEL TWD=TEMP FUEL CAR TEMP*FUEL TEMP*CAR FUEL*CAR / SOLUTION:
MACRO ANAL3
                COMMENT - THIS COMPARES FUEL SYSTEMS.;
PROC GLM DATA=HOT;
  TITLE2 'EVALUATING FUEL SYSTEMS';
  TITLE3 'HIGH TEMPERATURE DATA';
  CLASS FUEL SYSTEM CAR;
  MODEL SRTWD=FUEL SYSTEM CAR(SYSTEM) FUEL*SYSTEM FUEL*CAR(SYSTEM);
  TEST H=FUEL E=FUEL*CAR(SYSTEM); TEST H=SYSTEM E=CAR(SYSTEM);
  LSMEANS SYSTEM / STDERR;
  CONTRAST 'PFI - CARB' SYSTEM -1 1 0 / E=CAR(SYSTEM);
CONTRAST 'TBI - CARB' SYSTEM -1 0 1 / E=CAR(SYSTEM);
  CONTRAST 'TBI - PFI' SYSTEM 0 -1 1 / E=CAR(SYSTEM);
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PROC GLM DATA=MED4:
  TITLE3 'MEDIUM TEMPERATURE DATA';
  CLASS FUEL SYSTEM CAR:
  MODEL SRTWD=FUEL SYSTEM CAR(SYSTEM) FUEL*SYSTEM FUEL*CAR(SYSTEM);
  TEST H=FUEL E=FUEL*CAR(SYSTEM); TEST H=SYSTEM E=CAR(SYSTEM);
  LSMEANS SYSTEM / STDERR;
  CONTRAST 'PFI - CARB' SYSTEM -1 1 0 / E=CAR(SYSTEM); CONTRAST 'TBI - CARB' SYSTEM -1 0 1 / E=CAR(SYSTEM);
  CONTRAST 'TBI - PFI' SYSTEM 0 -1 1 / E=CAR(SYSTEM);
MACRO ANAL4
                 COMMENT - THIS MAKES TWO-FUEL COMPARISONS.:
PROC GLM DATA=HOT:
  TITLE2 'FUEL COMPARISONS';
  TITLES 'HIGH TEMPERATURE DATA';
  CLASS FUEL CAR:
  MODEL SRTWD=FUEL CAR FUEL*CAR:
  TEST H=FUEL E=FUEL*CAR;
  CONTRAST 'MEOH MAT - LOW BASE' FUEL -1 1 0 0 0 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'MEOH SPL - LOW BASE' FUEL -1 0 1 0 0 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH MAT - LOW BASE' FUEL -1 0 0 1 0 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH SPL - LOW BASE' FUEL -1 0 0 0 1 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'MEOH MAT - MED BASE' FUEL 0 0 0 0 0 -1 1 0 0 0 / E=FUEL*CAR;
 CONTRAST 'MEOH SPL - MED BASE' FUEL 0 0 0 0 0 -1 0 1 0 0 / E=FUEL*CAR; CONTRAST 'ETOH MAT - MED BASE' FUEL 0 0 0 0 0 -1 0 0 1 0 / E=FUEL*CAR; CONTRAST 'ETOH SPL - MED BASE' FUEL 0 0 0 0 0 -1 0 0 0 1 / E=FUEL*CAR;
  CONTRAST 'ETOH SP - MEOH LOW' FUEL
                                           0 0 -1 0 1 0 0 0 0 0 / E=FUEL*CAR:
  CONTRAST 'ETOH MAT - MEOH LOW' FUEL 0 -1 0 1 0 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH SP - MEOH MED' FUEL 0 0 0 0 0 0 0 -1 0 1 / E=FUEL*CAR;
  CONTRAST 'ETOH MAT - MEOH MED' FUEL 0 0 0 0 0 0 -1 0 1 0 / E=FUEL*CAR;
  CONTRAST 'MEOH SP - MAT LOW' FUEL 0 -1 1 0 0 0 0 0 0 / E=FUEL*CAR:
  CONTRAST 'ETOH SP - MAT LOW' FUEL 0 0 0 -1 1 0 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'MEOH SP - MAT MED' FUEL 0 0 0 0 0 0 -1 1 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH SP - MAT MED' FUEL 0 0 0 0 0 0 0 -1 1 / E=FUEL*CAR;
  LSMEANS FUEL / STDERR;
PROC GLM DATA=HOT; BY SYSTEM;
  TITLE2 'FUEL COMPARISONS USING THE SQUARE ROOT OF TWD';
  TITLE3 'HIGH TEMPERATURE DATA';
  CLASS FUEL CAR;
  MODEL SRTWD=FUEL CAR FUEL*CAR:
  TEST H=FUEL E=FUEL*CAR:
  CONTRAST 'MEOH MAT - LOW BASE' FUEL -1 1 0 0 0 0 0 0 0 / E=FUEL*CAR; CONTRAST 'MEOH SPL - LOW BASE' FUEL -1 0 1 0 0 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH MAT - LOW BASE' FUEL -1 0 0 1 0 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH SPL
                      - LOW BASE' FUEL -1 0 0 0 1 0 0 0 0 0 / E=FUEL*CAR;
           'MEOH MAT - MED BASE' FUEL 0 0 0 0 0 -1 1 0 0 0 / E=FUEL*CAR
  CONTRAST
  CONTRAST 'MEOH SPL - MED BASE' FUEL 0 0 0 0 0 -1 0 1 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH MAT - MED BASE' FUEL 0 0 0 0 0 -1 0 0 1 0 / E=FUEL*CAR;
  CONTRAST 'ETOH SPL - MED BASE' FUEL 0 0 0 0 0 -1 0 0 0 1 / E=FUEL*CAR;
  CONTRAST 'ETOH SP - MEOH LOW' FUEL
                                           0 0 -1 0 1 0 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH MAT - MEOH LOW' FUEL 0 -1 0 1 0 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH SP - MEOH MED' FUEL 0 0 0 0 0 0 0 -1 0 1 / E=FUEL*CAR
  CONTRAST 'ETOH MAT - MEOH MED' FUEL 0 0 0 0 0 0 -1 0 1 0 / E=FUEL*CAR:
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CONTRAST 'MEOH SP - MAT LOW' FUEL 0 -1 1 0 0 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH SP - MAT LOW' FUEL 0 0 0 -1 1 0 0 0 0 0 / E=FUEL*CAR;
  CONTRAST 'MEOH SP - MAT MED' FUEL 0 0 0 0 0 0 -1 1 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH SP - MAT MED' FUEL 0 0 0 0 0 0 0 -1 1 / E=FUEL*CAR:
  LSMEANS FUEL / STDERR;
PROC GLM DATA=MED4;
  TITLE3 'MEDIUM TEMPERATURE DATA';
  CLASS FUEL CAR
  MODEL SRTWD=FUEL CAR FUEL*CAR;
  TEST H=FUEL E=FUEL*CAR;
  CONTRAST 'MEOH SPL - MED BASE' FUEL -1 1 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH MAT - MED BASE' FUEL -1 0 1 0 / E=FUEL*CAR;
  CONTRAST 'ETOH SPL - MED BASE' FUEL -1 0 0 1 / E=FUEL*CAR;
  CONTRAST 'ETOH SPL - ETOH MAT' FUEL 0 0 -1 1 / E=FUEL*CAR;
  LSMEANS FUEL / STDERR:
PROC GLM DATA=MED4; BY SYSTEM;
  TITLE2 'FUEL COMPARISONS USING THE SQUAREROOT OF TWD';
  TITLE3 'MEDIUM TEMPERATURE DATA';
  CLASS FUEL CAR;
  MODEL SRTWD=FUEL CAR FUEL*CAR;
  TEST H=FUEL E=FUEL*CAR;
  CONTRAST 'MEOH SPL - MED BASE' FUEL -1 1 0 0 / E=FUEL*CAR;
  CONTRAST 'ETOH MAT - MED BASE' FUEL -1 0 1 0 / E=FUEL*CAR;
  CONTRAST 'ETOH SPL - MED BASE' FUEL -1 0 0 1 / E=FUEL*CAR;
  CONTRAST 'ETOH SPL - ETOH MAT' FUEL 0 0 -1 1 / E=FUEL*CAR;
  LSMEANS FUEL / STDERR;
                COMMENT - THIS EVALUATES VOLATILITY LEVEL .:
MACRO ANAL5
PROC GLM DATA=HOT;
  TITLE2 'EVALUATING VOLATILITY LEVEL':
  TITLE3 'HIGH TEMPERATURE DATA';
  CLASS VOL FUEL CAR:
  MODEL SRTWD=VOL FUEL(VOL) CAR VOL*CAR CAR*FUEL(VOL);
  TEST H=VOL E=VOL*CAR; TEST H=FUEL(VOL) E=CAR*FUEL(VOL);
  CONTRAST 'MEDIUM - LOW' VOL -1 1 ) E=VOL*CAR;
  LSMEANS VOL / STDERR;
PROC GLM DATA=HOT: BY SYSTEM:
  CLASS VOL FUEL CAR:
  MODEL SRTWD=VOL FUEL(VOL) CAR VOL*CAR CAR*FUEL(VOL);
  TEST H=VOL E=VOL*CAR; TEST H=FUEL(VOL) E=CAR*FUEL(VOL);
  CONTRAST 'MEDIUM - LOW' VOL -1 1 / E=VOL*CAR;
  LSMEANS VOL / STDERR:
MACRO ANAL6
                COMMENT - THIS EVALUATES TYPE OF VOLATILITY ADJUSTMENT .:
PROC GLM DATA=HOT:
        'EVALUATING TYPE OF VOLATILITY ADJUSTMENT':
  TITLE
  TITLE3 'HIGH TEMPERATURE DATA';
  CLASS ADJUST FUEL CAR;
 MODEL SRTWD=ADJUST FUEL(ADJUST) CAR ADJUST*CAR CAR*FUEL(ADJUST);
 TEST H=ADJUST E=ADJUST*CAR; TEST H=FUEL(ADJUST) E=CAR*FUEL(ADJUST); CONTRAST 'MATCH - MED BASE' ADJUST -1 1 0 / E=ADJUST*CAR;
  CONTRAST 'SPLASH - MED BASE' ADJUST -1 0 1 / E=ADJUST*CAR;
  CONTRAST 'SPLASH - MATCH' ADJUST 0 -1 1 / E=ADJUST*CAR;
  LSMEANS ADJUST / STDERR:
```

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PROC GLM DATA=HOT: BY SYSTEM;
   CLASS ADJUST FUEL CAR:
   MODEL SRTWD=ADJUST FUEL(ADJUST) CAR ADJUST*CAR CAR*FUEL(ADJUST);
  TEST H=ADJUST E=ADJUST*CAR; TEST H=FUEL(ADJUST) E=CAR*FUEL(ADJUST); CONTRAST 'MATCH - MED BASE' ADJUST -1 1 0 / E=ADJUST*CAR; CONTRAST 'SPLASH - MED BASE' ADJUST -1 0 1 / E=ADJUST*CAR; CONTRAST 'SPLASH - MATCH' ADJUST 0 -1 1 / E=ADJUST*CAR; LSMEANS ADJUST / STDERR;
PROC GLM DATA=MED4;
   TITLE3 'MEDIUM TEMPERATURE DATA';
  CLASS ADJUST FUEL CAR;
  MODEL SRTWD=ADJUST FUEL(ADJUST) CAR ADJUST*CAR CAR*FUEL(ADJUST)
  TEST H=ADJUST E=ADJUST*CAR; TEST H=FUEL(ADJUST) E=CAR*FUEL(ADJUST); CONTRAST 'MATCH - MED BASE' ADJUST -1 1 0 / E=ADJUST*CAR;
  CONTRAST 'SPLASH - MED BASE' ADJUST -1 0 1 / E=ADJUST*CAR:
   CONTRAST 'SPLASH - MATCH' ADJUST 0 -1 1 / E=ADJUST*CAR;
   LSMEANS ADJUST / STDERR:
PROC GLM DATA=MED4; BY SYSTEM;
   CLASS ADJUST FUEL CAR;
  MODEL SRIWD=ADJUST FUEL(ADJUST) CAR ADJUST*CAR CAR*FUEL(ADJUST);
  TEST H=ADJUST E=ADJUST*CAR; TEST H=FUEL(ADJUST) E=CAR*FUEL(ADJUST);
CONTRAST 'MATCH - MED BASE' ADJUST -1 1 0 / E=ADJUST*CAR;
CONTRAST 'SPLASH - MED BASE' ADJUST -1 0 1 / E=ADJUST*CAR;
  CONTRAST 'SPLASH - MATCH' ADJUST 0 -1 1 / E=ADJUST*CAR;
  LSMEANS ADJUST / STDERR;
                     COMMENT - THIS EVALUATES TYPE OF ALCOHOL.;
MACRO ANAL7
PROC GLM DATA=HOT;
   TITLE2 'EVALUATING TYPE OF ALCOHOL';
   TITLES 'HIGH TEMPERATURE DATA';
  CLASS ALCOHOL FUEL CAR;
  MODEL SRTWD=ALCOHOL FUEL(ALCOHOL) CAR ALCOHOL*CAR CAR*FUEL(ALCOHOL);
  TEST H=ALCOHOL E=ALCOHOL*CAR; TEST H=FUEL(ALCOHOL) E=CAR*FÜEL(ALCOHOL);
  CONTRAST 'ETHANOL - BASE' ALCOHOL -1 1 0 / E=ALCOHOL*CAR; CONTRAST 'OXINOL - BASE' ALCOHOL -1 0 1 / E=ALCOHOL*CAR;
   CONTRAST 'OXINOL - ETHANOL' ALCOHOL 0 -1 1 / E=ALCOHOL*CAR:
   LSMEANS ALCOHOL / STDERR:
PROC GLM DATA=HOT; BY SYSTEM;
   CLASS ALCOHOL FUEL CAR;
  MODEL SRTWD=ALCOHOL FUEL(ALCOHOL) CAR ALCOHOL*CAR CAR*FUEL(ALCOHOL);
  TEST H=ALCOHOL E=ALCOHOL*CAR; TEST H=FUEL(ALCOHOL) E=CAR*FUEL(ALCOHOL); CONTRAST 'ETHANOL - BASE' ALCOHOL -1 1 0 / E=ALCOHOL*CAR; CONTRAST 'OXINOL - BASE' ALCOHOL -1 0 1 / E=ALCOHOL*CAR;
  CONTRAST 'OXINOL - ETHANOL' ALCOHOL 0 -1 1 / E=ALCOHOL*CAR;
   LSMEANS ALCOHOL / STDERR:
PROC GLM DATA=MED4:
   TITLE3 'MEDIUM TEMPERATURE DATA':
  CLASS ALCOHOL FUEL CAR;
  MODEL SRTWD=ALCOHOL FUEL(ALCOHOL) CAR ALCOHOL*CAR CAR*FUEL(ALCOHOL);
  TEST H=ALCOHOL E=ALCOHOL*CAR; TEST H=FUEL(ALCOHOL) E=CAR*FUEL(ALCOHOL); CONTRAST 'ETHANOL - BASE' ALCOHOL -1 1 0 / E=ALCOHOL*CAR; CONTRAST 'OXINOL - BASE' ALCOHOL -1 0 1 / E=ALCOHOL*CAR;
   CONTRAST 'OXINOL - ETHANOL' ALCOHOL 0 -1 1 / E=ALCOHOL*CAR;
   LSMEANS ALCOHOL / STDERR:
PROC GLM DATA=MED4; BY SYSTEM;
```

```
CLASS ALCOHOL FUEL CAR;
  MODEL SRTWD=ALCOHOL FUEL(ALCOHOL) CAR ALCOHOL*CAR CAR*FUEL(ALCOHOL);
  TEST H=ALCOHOL E=ALCOHOL*CAR; TEST H=FUEL(ALCOHOL) E=CAR*FUEL(ALCOHOL); CONTRAST 'ETHANOL - BASE' ALCOHOL -1 1 0 / E=ALCOHOL*CAR; CONTRAST 'OXINOL - BASE' ALCOHOL -1 0 1 / E=ALCOHOL*CAR;
  CONTRAST 'OXINOL - ETHANOL' ALCOHOL 0 -1 1 / E=ALCOHOL*CAR;
  LSMEANS ALCOHOL / STDERR;
ANAL1
ANAL2
ANAL3
ANAL4
ANAL5
ANAL 6
ANAL7
PROC SORT DATA=ALL; BY TEMPLEV FUEL SYSTEM CAR; .
PROC PRINT;
TITLE2 'ALL DATA SORTED BY TEMP BY FUEL BY SYSTEM BY CAR'; TITLE3 ' ';
PROC MEANS NOPRINT DATA=ALL:
VAR TWD SRTWD;
BY TEMPLEY FUEL SYSTEM CAR;
OUTPUT OUT=AVE MEAN=TWDM SRTWDM;
TITLE2 'AVERAGE TWD FOR EACH CAR BY TEMP BY FUEL BY SYSTEM';
PROC PRINT DATA=AVE;
PROC SORT DATA=AVE; BY TEMPLEY FUEL SYSTEM;
PROC MEANS DATA=AVE; BY TEMPLEY FUEL SYSTEM;
VAR TWDM SRTWDM
TITLE2 'AVERAGE TWD BY TEMP BY FUEL BY SYSTEM';
PROC MEANS DATA=AVE; BY TEMPLEY FUEL;
VAR TWDM SRTWDM;
TITLE2 'AVERAGE TWD FOR ALL CARS BY TEMP BY FUEL';
```

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES
FUEL 4 6 8 9 10

FUEL 4 6 8 9 10
TEMPLEY 2 HIGH MEDIUM

CAR 12 123456789101113

NUMBER OF OBSERVATIONS IN DATA SET = 132

1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM EVALUATING TEMPERATURE LEVEL

## GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD

SOURCE	<b>7</b> 0	SUM OF SQUARES	MEAN SQUARE	UARE	F VALUE	PR > F	R-SQUARE	S. V.
MODEL	62	2900.00408137	46.77571899	1699	15.68	66E-25	0.933713	23.9860
EPROR	9	265.88759676	2.98387813	7813		ROOT MISE		SRTWD MEAN
CORRECTED TOTAL	131	3165.98167267				1.72730055		7.20165087
SOURCE	Đ¢.	TYPE 1 SS	F VALUE	84 V	ğ	TYPE III SS	F VALUE	PR > F
FUEL TEIPLEV	n-	19.59484318	2.19	6.6971 82E-18	m -	25.57168858		0.0433 10F-14
CAR	='	2054.06008200	62.58	19E-32	£'	1885.34843413		995-31
FUEL • CAR FUEL • CAR TEMPLEY• CAR	າສ=	13.73#465/3 212.64198865 239.54566882	 5 &	0.212/ 0.0036 42E-9	JR:	20.12121891 213.95110637 230.54506882	2.25	6.0000 6.0000 42510
			}	}	•			1

TESTS OF HYPOTHESES USING THE TYPE III MS FOR TEMPLEY.CAR AS AN ERROR TERM SOURCE DF TYPE III SS F VALUE PR > F
TEMPLEY

1 255.86226466 11.75 6.0656

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL+CAR AS AN ERROR TERM

SOURCE DF TYPE III SS F VALUE PR > F

FUEL 3 25.57168656 1.31 0.2861

TESTS OF HYPOTHESES USING THE TYPE III MS FOR TEMPLEV.CAR AS AN ERROR TERM CONTRAST DF SS.80226460 11.75 0.0056

SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES

FUEL 4 6 8 9 10

TEMPLEY 2 HIGH MEDIUM

R 6 13471011

NUMBER OF OBSERVATIONS IN BY GROUP = 72

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAME EVALUATING TEMPERATURE LEVEL

## SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTND

> C		Coco or Coco	341WJ MICAN 10.00762108	d d	6.6318	78E-13 56E-13 8.3148	0.0137 595E-8
R-SQUARE	0 901557		, e	F VALUE	3.25	28.22 -22.22 -22.23	9.42
£	13E-12	ROOT MSE	1.86520199	TYPE 111 SS	31.79554160 300 87784160	459.79311941	118.15928127 153.62278742
F VALUE	11.16			5	n~	- KO PO	ည် က
DUARE	31398	75423		£ .	8.3131 34E-13	37E-14 6.3988	6.0124 595E-8
MEAN SQUARE	36.37281398	3.25875423		F VALUE	1.23	33.08 2.08	6. 5 6. 6 7. 6
SUM OF SQUARES	1163.93064736	127.00141516	1291.02146252	TYPE 1 SS	11.98743527	548.81383418 9.87879647 119.94851131	153.62276742
ļ.	32	3	۲	Ď	n-ı	บมณี	, no
SOURCE	MODEL	ERROR	CORRECTED TOTAL	SOURCE	FUEL TEMPLEV CAB	FUEL • TEMPLEY FUEL • CAR	TEMPLEV•CAR

TESTS OF HYPOTHESES USING THE TYPE III MS FOR TEMPLEV.«CAR AS AN ERROR TERM SOURCE DF TYPE III SS F VALUE PR > F TEMPLEV 1 300.87701627 9.79 0.0260

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL. CAR AS AN ERROR TERM SOURCE DF TYPE III SS F VALUE PR > F FUEL 3 31.79554160 1.35 0.2971

TESTS OF HYPOTHESES USING THE TYPE III MS FOR TEMPLEV. CAR AS AN ERROR TERM CONTRAST DF SS F VALUE PR > F HIGH VS MEDIUM 1 388.87781627 9.79 8.79 8.026

SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

LEVELS VALUES

2 HIGH

FUEL TEMPLEY MUMBER OF OBSERVATIONS IN BY GROUP = 29

### SYSTEM-PF1

## GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRIML

SOURCE	ğ	SUM OF SQUARES	MEAN S	MEAN SQUARE	F VALUE	*	R-SQUARE	
MODEL	17	131.01929133	7.7 <b>6</b>	7.76761714	8.0	0.0022	0.982617	46.5683
EPROR	=	14.13557332	1.285	1.28585212		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	<b>58</b>	145.15486465				1.13366130		2.43427491
SOURCE	4	TYPE 1 SS	F VALUE	<b>%</b>	8	TYPE III SS	F VALUE	PR V
FUEL	m -	1.40452438	 85.	0.7801	n	4.51675992	1.17	0.3646
3	- ~	14.60746728	4.32 7.22		<b>-</b> c	7.50063036		0.0342
FUEL * TEMPLEY	m	21.52012630	5.58	0.0142	NB	21.08667985		0.0272 0.0151
TEMPLEVOCAR	<b>9</b> ~	71.52076456 16.32901478	6.28 6.35	0.000	<b>6</b> 0	73.10446003	6.35	0.0008 0.0147
		•						
TESTS OF HYPOTHESES USING THE TYPE	USING THE TYP	PE III MS FOR TEMPLEV•CAR AS AN ERROR TERM	V*CAR AS AN E	PROR TEN				
SOURCE	5	TYPE III SS	F VALUE	æ.				
TEMPLEV	-	7.50063036	6.92	6.4387				

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL-CAR AS AN ERROR TERM SOURCE

0.4387

9.93

9.9428 9.12 F VALUE TYPE 111 SS 4.51675992

75E

TESTS OF HYPOTHESES USING THE TYPE III MS FOR TEMPLEV.CAR AS AN ERROR TERM **3** × F 0.4387 0.92 F VALUE SS 7.50063036 HIGH VS MEDIUM CONTRAST

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES

TEMPLEY 2 HIGH MEDIUM

CAR 3 289

NUMBER OF OBSERVATIONS IN BY GROUP = 31

# 1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM EVALUATING TEMPERATURE LEVEL

#### SYSTEM-TBI

## GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRIMD

SOURCE	DF	SUM OF SQUARES	MEAN SQUARE	UARE	F VALUE	PR > F	R-SQUARE	c.v.
MODEL.	17	267.46012999	15.73294882	4882	4.53	0.0042	9.855594	36.2231
EPROR	13	45.14157350	3.47242874	2874		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	8	312.66176357				1.86344539		5.14436208
SOURCE	Ď.	TYPE 1 SS	F VALUE	PR > F	5	TYPE III SS	F VALUE	PR V
FUEL	m -	9.49865144	6.91	0.4625	n.	3.51031284		6.7989
CAR	. ~ :	197.99947655	28.51	176E-7	- 7	185.79915320		247E-7
FUEL + CAR	n <b>w</b>	6.55139116 10.12326128	0 0 0 0 0 0	6.6675 6.8676	n e	6.61198421	6.63	0.6057 8.8173
TEMPLEV.CAR	7	1.96588627	0.28	0.7580	~~	1.96588627		0.7580

TESTS OF HYPOTHESES USING THE TYPE III MS FOR TEMPLEV.«CAR AS AN ERROR TENAL SOURCE DF TYPE III SS F VALUE PR > F TEMPLEV 1 28.63256845 28.52 6.6333

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL. CAR AS AN ERROR TERM SOURCE DF TYPE III SS F VALUE PR > F FUEL 3 3.51031284 0.71 0.5785

TESTS OF HYPOTHESES USING THE TYPE III MS FOR TEMPLEV•CAR AS AN ERROR TERM CONTRAST DF S F VALUE PR > F HIGH VS MEDIUM 1 28.03250845 28.52 0.0333

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM EVALUATING TEMPERATURE EFFECTS

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION
CLASS LEVELS VALUES

FUEL 4 68910

123456789101113

3

NUMBER OF OBSERVATIONS IN DATA SET = 132

1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM EVALUATING TEMPERATURE EFFECTS

GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: TWO									
SOURCE	<b>DF</b>	SUM OF SQUARES	MEAN	MEAN SQUARE	F VALUE	PR > F	R-SQUARE	C. V.	
MODEL	62	864788.42466633	12980.45846236	5846236	12.46	62E-22	0.918882	42.8113	
ERROR	8	71885.89848518	1641.81	1041.81290558		ROOT MSE		TWD MEAN	
CORRECTED TOTAL	131	876673.51515152			32	32.27712666	ï.	75.39393939	
SOURCE	<b>9</b>	TYPE I SS	F VALUE	<b>%</b>	ğ	TYPE 111 SS	F VALUE	P. V. F.	
TEMP FUEL	~n		56.45 3.75	51E-12 0.0147	-n	66654.98635898 4474.58248188	63.98	20E-12 0.2410	
CAR TELP+FUEL TELE-CAR	=":	538308.08479745 2084.53830532 01208.10074777	6.97 40.07	12E-28 0.5010	=°;	65486.61839498 2893.65721177	5.71 6.93	1865-8 0.4330	
FUEL •CAR	: 3			0.0002	= <b>R</b>	96466.18328716	2.81	6.0062	
PARAMETER		T ( ESTIMATE PAR	T FOR HO: PR	111 < 2	STD ERROR OF ESTIMATE	ų,			
INTERCEPT	186	6145214A	8	A 4248	124 57814674	<b>*</b>			
	3	. 20409423 B	6.82	0.4169	1.47544201	t <del>-</del> (			
ruel	28	126.40009230 B 28.63@63653 B	1.28 6.28	6.7828	163, 87996898	2 5			
· a •	125		1.32	9.1918		· ψΩ			
CAR	196	•	-1.51	0.1354	130.36429819	<b>a</b>			
	8	_	6.13	9.9004	161.87223674	*			
n 4	200	-	8.5 † "i	397E-7	134.2635566	9 5			
ch ng	7	-92.34863993 B	38.9	6.5851	166.3731358	• <del>•</del>			
<b>•</b> ?	•	_	2:		126.1271586	œ •			
~ 60	9		3 % ? <b>9</b>	6.5776	162.7926842	2 4			
•	F		8		157.8756414	, Q			
<b>D</b>	7 =	-51.49998781 B 119.69852886 B	3 <b>3</b>	6.3818	135, 99488817	<b>\</b>			
13	•	_			C454454 .	ç			
	9	36517676	, e		1.16993164	•			
<b>o</b> :	7	. 42060491	-1.31	0.1937	1.06248151	=			
TEMP•CAR 1	<b>.</b>		2.77	0.0072	1.50490336	ę			
	9	23162390	<b>-6</b> .12	6.9613	1.86858827	,			
PD 4	ao e	15331333	8. Y	132E-8	1.53864389	<b>Q</b> •			
r un	-	62486299	. e.	6.4978	1.95864681	·			
10 1	4	13952567	9.79	0.9238	1.45368314	•			
<b>~ 10</b>	ò –	55485994	48 6.62	812E-/ 0.4145	1.89396247	* ~			
•	-	33709691	9.74	6.4637	1.81448863	· P)			

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM EVALUATING TEMPERATURE EFFECTS

GENERAL LINEAR MODELS PROCEDURE

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PARAMETER

FUEL . CAR

STD ERROR OF ESTIMATE	1.51921866 1.55168468	39.81598569	45.251669/7	40.27685990	45.98755268	40.82601352	41.114/2688	40 . PASAR 188				40.04056845		41.9200656				43.88016271				45 80878435	•					٠.	44.46465133	•						•	• •		•	•		•
<u>=</u> *	6.6362 6.6441		6.885/ 4135-7		0.2300	•	•	4164 G			٠.'	6. /384 6. /384	5363		9.3001	0.7520	6.0611	6.5755	6.8238	9. 5558 3000	9.7982	A 7881	9.0836		0.4607	0.4321	•	e. 1668	6. 4.565 6.4.48	6 K011	9.0638		•	•	•	•		•	•	•		
T FOR HO: PARAMETER-0	æ <b>d</b> 4. <b>d</b> 84. 8		6.5 • ₹	£.4	-1.21	<b>3</b> ;	9. S	8.3		6.97	٠	<b>.</b>				0.32	1.9	•	9.22	9.48	9.26	A 27			9.74		2. T	1.42	9.7	•	7.73	•	•		•	•	•		•	•	•	•
ESTIMATE	1111	11.74381073 B	44606218	94864671	69826683	1.79652678 B		11047421	25696315	12779211	000000	3456037	0. 00100001 B	5086874	-37.93867415 B	13.29650176 B	83.06396046 B	•	•	Ξ.	11.15978965 B	12 121313AA B		78636132		∹	٦,	٠,٠	-34.6146316 B		64624691	. 00000000	_	6. 6666666 G	0.0000000 B		_	8	_	8 9000000 B	8 00000000 B	a . 00000000 0
	9=:	າ	N F7			<b>6</b> 1				-		- c	۷ ۳ ۵ <b>«</b>	, eo	80	80	8 7	<b>6</b> 0 (	<b>3</b>	<b>9</b> ;	- F	2 - o o	- ~	) (A)	4	so os	_	<u>ر</u>		<b>.</b> •	? <u>;</u>	9 13	101	7.0	7 4	+ « • •	9	10 7	10 8	9 9 9	91 95	- -

## 1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM EVALUATING TEMPERATURE EFFECTS

### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: TWD

PARAMETER ESTIMATE PARAMETER—9

STO ERROR OF ESTIMATE

F ~ F

10 13 0.0000000 B

THE XYX MATRIX HAS BEEN DEBAED SINGULAR AND A GENERALIZED INVERSE HAS BEEN EMPLOYED TO SOLVE THE NORMAL EQUATIONS.

THE ABOVE ESTIMATES REPRESENT ONLY ONE OF MANY POSSIBLE SOLUTIONS TO THE NORMAL EQUATIONS. ESTIMATES FOLLOWED BY THE LETTER B ARE BIASED AND DO NOT ESTIMATE THE PARAMETER BY ARE BLUE FOR SOME LINEAR COMBINATION OF PARAMETERS FOR STENO). THE EMPECTED VALUE OF THE BIASED ESTIMATORS MAY BE ORTAINED FROM THE GENERAL FORM OF ESTIMABLE FUNCTIONS. FOR THE BIASED ESTIMATORS, THE STID ERR IS THAT OF THE BIASED ESTIMATORS AND THE T VALUE TESTS

HO: E(BIASED ESTIMATOR) = 0. ESTIMATES NOT FOLLOWED BY THE LETTER B ARE BLUE FOR THE PARAMETER. NOTE:

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM EVALUATING FUEL SYSTEMS HIGH TEMPERATURE DATA

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES

FUEL 10 12345678910

NUMBER OF OBSERVATIONS IN DATA SET = 178

# 1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM EVALUATING FUEL SYSTEMS HIGH TEMPERATURE DATA

### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD	SRTWD					•	;
J. G. No.	O.	SUM OF SQUARES	MEAN SQUARE	F VALUE	<b>&amp;</b>	R-SQUARE	ج د
TODE:	9	3882.38179553	32.62505711	8.18	27E-16	0.943768	28.3045
ERROR	8	231.32206173	3.98831141		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	171	4113,76365726			1.99767571		7.05567591
joens	Ğ	TYPE 1 SS	F VALUE PR > F	F DF	TYPE III SS	F VALUE	¥ *
FUEL SYSTEM CAR(SYSTEM) FUEL-SYSTEM FUEL-CAR(SYSTEM)		484.28689286 1686.78257881 984.84178933 148.40134586 576.13621667	13.49 24E-12 212.71 20E-28 27.44 90E-19 1.96 0.0262 1.78 0.0106	282 282 82 83 83 84 85 85 85 85 86 86 86 86 86 86 86 86 86 86 86 86 86	269.2941647 1659.79354373 959.9233234 123.66415876 576.13621667	7.58 266.95 26.49 1.72 1.73	350E-0 40E-28 20E-18 0.0612 0.0612

TESTS OF HYPOTHESES USING THE TYPE 111 MS FOR FUEL.«CAR(SYSTEM) AS AN ERROR TERM SOURCE DF TYPE 111 SS F VALUE PR > F FUEL 9 289.29441847 4.21 8.0002

TESTS OF HYPOTHESES USING THE TYPE III MS FOR CAR(SYSTEM) AS AN ERROR TERM SOURCE

SOURCE

2 1656.79354373 7.81 6.6168

TESTS OF HYPOTHESES USING THE TYPE III MS FOR CAR(SYSTEM) AS AN ERROR TERM CONTRAST DF SS F VALUE PR > F PT I CARB 1 1399.85891161 13.16 0.8655 1781 - CARB 1 100.77479963 1.94 0.3347 181 - PFI 1 100.77479963 1.94 0.3347

# 1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM EVALUATING FUEL SYSTEMS HIGH TEMPERATURE DATA

GENERAL LINEAR MODELS PROCEDURE

THE PROB >  T	107 50E-48 166 21E-9 174 34E-22
STD ERR LSMEAN	0.21741407 0.34590366 0.32155974
SRTWD	9.87443111 2.24488437 4.72263583
SYSTEM	PF1

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM
EVALUATING FUEL SYSTEMS
MEDIUM TEMPERATURE DATA

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES
FUEL 4 6 8 9 10

FUEL 4 6 8 9 16 SYSTEM 3 CARB PF1

3

NUMBER OF OBSERVATIONS IN DATA SET = 52

P. V. F.

F VALUE

TYPE 111 SS 294.68186129

P 6

SOURCE SYSTEM

0.0410

4.65

TESTS OF HYPOTHESES USING THE TYPE III INS FOR CAR(SYSTEM) AS AN ERROR TERM

5

CONTRAST

0.0182 0.0021 0.4308

262,53366369 112,58589276 21,55315496

PFI - CARB TBI - CARB TBI - PFI

₹ .

F VALUE

## 1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM EVALUATING FUEL SYSTEMS MEDIUM TEMPERATURE DATA

### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD	ē							
SOURCE	<b>5</b>	SUM OF SQUARES	MEAN	MEAN SQUARE	F VALUE	Æ.	R-SQUARE	C.V.
MODEL	47	753.91947130	16.0	16.04083981	4.20	0.0845	0.986147	37.7801
EPROR	*	15.27041281	J. B.	3.81768328		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	5	769.16988411				1.95386878		5.17168719
SOURCE	ĐĘ.	TYPE I SS	F VALUE	Æ.	<b>5</b>	TYPE 111 SS	F VALUE	PR > F
FUEL	50	33.01988740	2.88	9.1664 9.8626	no	24.23435523		6.2489
CAR(SYSTEM)	<b></b>	312.50419771	9.0	0.0241	. a. e	285.18997667	80 e	6.0284
FUEL • CAR (SYSTEM)	27	122.19537861		6. 4961	27	122.19537801	1.19	0.4901
TESTS OF HYPOTHESES USING THE TYPE III NS FOR FUEL.CAR(SYSTEM) AS AN ERROR TERM	ING THE TYPE	III MS FOR FUEL	CAR(SYSTEM) /	NS AN ERROR TE	75			
SOURCE	DF	TYPE III SS	F VALUE	₹				
FUEL	n	24.23435523	1.78	0.1738				
TESTS OF HYPOTHESES USING THE TYPE 11	ING THE TYPE	III MS FOR CAR(SYSTEM) AS AN ERROR TERM	YSTEM) AS AN	ERROR TERM				

# 1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM EVALUATING FUEL SYSTEMS MEDIUM TEMPERATURE DATA

GENERAL LINEAR MODELS PROCEDURE

PROB >  T	442E- 6.031
STD ERR LSMEAN	0.38616722 0.55215762 6.5646333
SRTWD	7.38036975 1.70276025 3.66822156
SYSTEM	CARB PF1 TB1

1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM FUEL COMPARISONS HIGH TEMPERATURE DATA

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

LEVELS VALUES

FUEL

12345678910 <u>•</u>

123456789101113

3

NUMBER OF OBSERVATIONS IN DATA SET = 178

#### 1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM FUEL COMPARISONS HIGH TEMPERATURE DATA

## GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTND

SOURCE	9	SUM OF SQUARES	MEAN SQUARE	XUARE	F VALUE	P. V. F.	R-SQUARE	. v. c.
MODEL	119	3882.38179553	32.62505711	5711	8.18	27E-16	9.943768	28.3045
ERROR	8	231.32206173	3.98831141	31141		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	771	4113.76385726				1.99707571		7.05567591
SOURCE	<b>5</b>	TYPE I SS	F VALUE	¥.	P	TYPE III SS	F VALUE	PR > F
FUEL CAR FUEL-CAR	o.	484.2888286 2681.54434814 716.62756253	13.49 61.12	24E-12 95E-29 0.0073	o=8	369.16437159 2686.48282273 716.62756253	16.28 59.41 1.81	28E-18 20E-28 0.0073
TESTS OF HYPOTHESES USING THE	SING THE T	TYPE III MS FOR FUEL-CAR AS AN ERROR TERM	ar as an error	r TEBM				
SOURCE	å	TYPE 111 SS	F VALUE	<b>8</b>				
FUEL	•	369.16437159	5.67	264E-8				
TESTS OF HYPOTHESES USING THE TYPE	ISING THE T	YPE III MS FOR FUEL-CAR AS AN ERROR TERM	AR AS AN ERROR	TERM				
CONTRAST	5	æ	F VALUE	æ.				
MECH MAT - LOW BASE MECH SPL - LOW BASE		18.35485898	2.54	0.1145				
ETOH MAT - LOW BASE		29.77646776		0.0452				
		5.02888940	8	6.2826 6.466				
ETOH MAT - MED BASE		0.28311652 9.99988438	<b>3</b> 5	0.8436				
138 - 185 H		0.00410840	8	9.9810				
		6. 87588558 1.38236255	8 -	6.9638 6.6724				
ETOH SP - MECH MED		0.35725448	9	0.6246				
		2.44264567	● # • •	6.7587 6.5626				
SP - MAT		7.19023328	8					
ETOH SP - MAT MED		7.14063014 9.73900160	●.90 1.35	6.3236 6.2489				

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM FUEL COMPARISONS HIGH TEMPERATURE DATA

GENERAL LINEAR MODELS PROCEDURE

PROB >  T  HB: LSMEAN-6	80E-14 35E-16 84E-15 48E-15 29E-10 13E-25 13E-24 37E-24 63E-26
STD ERR LSMEAN	0.53927208 0.53927208 0.53927568 0.55196257 0.4552480 0.5445777 0.545777 0.57650619 0.44531381
SRTND	4.19658662 5.71130025 5.12160739 6.15226506 5.16551412 7.72684357 8.53424332 7.55511324 8.88853465 7.74694786
FUEL	~48486F88

Market Salar Color Tell Color Color

SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES

EVELS VALUES

12345678910

PUEL CAR NUMBER OF OBSERVATIONS IN BY GROUP = 98

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM FUEL COMPARISONS USING THE SQUARE ROOT OF TWD HIGH TEMPERATURE DATA

#### SYSTEM-CARB

### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD	STWD.							
SOURCE	O.	SUM OF SQUARES	MEAN SQUARE		F VALUE	7.	R-SQUARE	o. <
MODEL	<b>3</b> 5	1689.44785734	27.27877724	•	6.41	12E-9	9.908691	21.2368
ERROR	8	161.72436964	4.25590445	W.		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	87	1771.17222638				2.86298435		9.71419526
SOURCE	0£	TYPE 1 SS	F VALUE P	χ.	Ą	TYPE III SS	F VALUE	PR > F
FVEL CAR FUEL CAR	ອກກູ້	531.3629998 636.67211846 441.47274790	13.87 29.92 3.31	16E-18 33E-13 8.8848	<b>ច</b> សស្	416.97523631 605.11212678 441.47274790	16.89 28.44 2.31	39E-9 70E-13 0.0048
	, ,	-	MOST GOODS ARE ARE AN EDUCATION OF THE PERSON OF THE PERSO	ğ				
IESIS OF HIPOINESES USING THE TIPE		~						
SOURCE	D.F.	TYPE III SS	F VALUE P	<del>د</del> د				
FUEL	•	416.97523631	4.72	0.00e2				
TESTS OF HYPOTHESES USING THE TYPE	SING THE TO		FOR FUEL+CAR AS AN ERROR TE	TERM				
CONTRAST	Ď	SS	F VALUE P	%				
MAT - LOW		48.15648638		9.6318				
5		19.20843514	4.26	6.6447				
57		9.96468919		9.3264				
MAT - MED		0.12444346		9.9198 7223				
ETOH MAT - MED BASE		2.72439715		6.6668				
SPL - MED	-	18.40555211	88. 6	0.1776 6.6281				
FTOT MAT - MEDI LOW		2.3311/222 6.66296411		9.0265 9.9365				
SP - MEOH M	-	7.76796793						
1	-	2.95428782		9.0809				
MECH SP - MAT LOW		4.93926425	1.33	8.4616 8.2558				
		0.34625851		<b>6.8518</b>				
ETOH SP - NAT MED	. 🖵	25.81603471		9.1118				

#### SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

PROB >  T  HØ:LSMEAN-	23E-12 29E-16 71E-14 22E-15 64E-15 11E-23 11E-24 16E-29 41E-22
STD ERR LSMEAN	0.6432484 6.7293751 6.768289 9.768289 9.6432484 6.5787534 6.8422698 6.6731827 6.8422698
SRTWD	5.8994324 9.2787356 8.1296627 9.1418343 7.3871626 12.8613565 11.8866146 11.5796762 12.8789666
FVEL	-4440000000000000000000000000000000000

SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

VALUES LEVELS

CLASS

3

NUMBER OF OBSERVATIONS IN BY GROUP = 36

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM FUEL COMPARISONS USING THE SQUARE ROOT OF TWD HIGH TEMPERATURE DATA

#### SYSTEM-PFI

## GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTMD	RTMO			!			
SOURCE	DF.	SUM OF SQUARES	MEAN SQUARE	F VALUE	£	R-SQUARE	c.v.
MODEL	8	200.39575767	6.91019855	8.99	9.9956	6.977495	39.4372
EPROR	•	4.61379365	0.76696561		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	35	285.88855152			<b>9.87696684</b>		2.22355102
SOURCE	0£	TYPE 1 SS	F VALUE PR	PR > F DF	TYPE 111 SS	F VALUE	P. V.
Fuel Car Fuel-Car	<b>.</b> 0. 5	34,44817345 87,35716854 78,50041589	4.88.80 8.80.80 8.00.00	6.6526 6.6661 6.6261 18	37.28228276 93.71451129 78.58841589		9.9267 9.99 <del>61</del> 9.9261
TESTS OF HYPOTHESES USING THE TYPE 111	SING THE T	_	MS FOR FUEL+CAR AS AN EPROR TERM				
SOURCE	0F	TYPE III SS	F VALUE PR	<b>X</b> > 1			
FUEL	٠	37.20220276	8.95 6.5	6.5111			
TESTS OF HYPOTHESES USING THE TYPE II:	SING THE T	-	MS FOR FUEL+CAR AS AN ERROR TERM	_			
CONTRAST	ĐΕ	8	F VALUE PR	<b>.</b> ✓			
MECH MAT - LOW BASE		0.20074831	8.00	8326			
MAT - LOW		0.42762483	<b>6</b> 6	5457 7570			
SPL - 108	-	0.54479344	•	7286			
	<b>-</b>	8.36462000 3.4174833	1.92 0.1	0.1832 A 1888			
NAT - MED	-	15.93852748	•	6721			
- KEGE		13.00607897	•	1015			
MAT - MEO	-	1.01196613		9.6360			
ETOH MAT - MECH MED	<b>*</b> - *	3.81362792		624			
1 1 M - 05		0.23312035	6.65	6.6283 6.8199			
ETOH SP - MAT LOW		0.00200300		9711			
ETOH SP - MAT MED		1.63736415 0.3663531	6.36 6.97 6.67 6.75	5478 7948			

#### SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

PROB > [T] HB: LSAEAN—6	0.0880 0.452 0.1522 0.0851 0.0717 0.0014
STD ERR LSMEAN	0.4133785 0.58628246 0.58628246 0.58628246 0.58628246 0.46217849 0.58628246 0.41337785 0.46217849
SRTWD	1.61808572 1.27614237 8.85191719 2.86756958 2.16824699 1.86917359 3.27868323 2.31634665 4.13616465 3.69722182
FUEL	

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

VALUES

LEVELS

CLASS

7367

3

NAMBER OF OBSERVATIONS IN BY GROUP . 44

#### SYSTEM-TBI

## GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTMD	RTND								
SOURCE	95	SUM OF SQUARES	MEAN SQUARE	UARE	F VALUE	PR > F	R-SQUARE	c.v.	
MODEL	83	368.96207426	12.72283015	3015	2.74	0.8250	0.850249	42.3441	
ERROR	<b>±</b>	64.98389964	4.64179767	6767		ROOT MSE		SRTWD MEAN	
CORRECTED TOTAL	43	433.94597330				2.15446213		5.08798502	
SOURCE	0.	TYPE I SS	F VALUE	ج ۲	占	TYPE III SS	F VALUE	PR > F	
FVEL CAR FVEL+CAR	a∙ 24 क	71.74871875 241.14831862 56.87385289	1.72 25.98 8.67	0.1757 194E-7 0.7893	<b>ช</b> ผ <b>ล</b> ั	74.98898411 252.89374486 56.87385289	1.86 27.16 0.67	0.1574 152E~7 0.7893	
TESTS OF HYPOTHESES USING THE TYPE 11	ISING THE T	TYPE III MS FOR FUEL+CAR AS AN ERROR TERM	NR AS AN ERROR	TEN					
SOURCE	70	TYPE III SS	F VALUE	ج ب آ					
FUEL	æ	74.99898411	2.68	0.6361					
TESTS OF HYPOTHESES USING THE TYPE	ISING THE T	THE III MS FOR FUEL+CAR AS AN ERROR	VR AS AN ERROR	TERM					
CONTRAST	0£	x	F VALUE	¥.					
HAT - LOW	~	9.04038058	9.0	9.9106					
FTCH MAT - LOW BASE	<b></b>	0.06426545	6.67 5.42	9.8874 9.4359					
9	-	8 . 68 <b>6</b> 87595	<b>6</b> .22	6.6457					
HAT - MED	-	3.60882688	1.16	0.2960					
֝֝֝֝֝֝֝֝֝֝֝֝֝֝֝֝֝֝֝֡֝֝֝֡֝֝֡֡֓֓֓֡֝֡֡֡֝֡֡		2.48855447 8.83722332		0.3532					
SPL - MED	_	1.13387422		0.5538					
E101 SP - MEOH LOW	<del>-</del> -	0.32677886	<b>.</b>	0.7498					
1 1034 - OS			2.5	9.1588					
MAT - MEOH	-		1.12	6.3641					
) TAN - 92		<b>9.</b> 18293973	9.00	6.8113					
¥ ¥ 1 3 3		0.45871622	9 M	6.7681 6.9762					
ETOH SP - NAT MED	. <del>-</del> -	1.25900779	9.	6.5336					

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

LEAST SQUARES MEANS

PROB >  T  HB: LSMEAN—6	0.0289 0.0289 0.0853 0.0853 0.0825 3016-7 2146-7 0.0805 1746-7
STD ERR LSMEAN	1.01562319 1.24367929 1.01562319 1.01562319 0.97236517 1.13550124 1.24387929 1.01562319
SRTND	3.1738289 3.02758751 3.34638711 4.22788282 3.72748428 5.77548775 7.0036689 4.74565384 5.63410968
PUEL	-48488788 <u>*</u>

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

VALUES LEVELS CLASS 7SEL

123456789101113

3

NUMBER OF OBSERVATIONS IN DATA SET = 52

## GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTND

SOURCE	P.	SUM OF SQUARES	MEAN SQUARE	IJARE	F VALUE	£ .	R-SQUARE	c. <
1300FI	47	753.91947130	16.04083981	13981	4.20	0.0845	0.980147	37.7801
ERROR	*	15.27041281	3.81760320	10320		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	15	769 . 18988411				1.95386878		5.17168719
SOURCE	D.	TYPE I SS	F VALUE	Æ.	70	TYPE III SS	F VALUE	PR > F
FUEL CAR FUEL •CAR	n=18	33.81988748 596.58882756 124.38955635	2.88 14.20 0.99	6.1664 6.8163 6.5858	n=B	28.84889558 576.52614518 124.39955635	2.45 13.73 0.89	0.2036 0.0110 0.5850
TESTS OF HYPOTHESES USING THE TYPE	NG THE TYPE	III MS FOR FUEL-CAR AS AN ERROR TERM	NR AS AN EPROR	TERM				
SOURCE	DF	TYPE III SS	F VALUE	<b>8</b> .				
FUEL	n	28.04009558	2.48	0.6783				
TESTS OF HYPOTHESES USING THE TYPE	NG THE TYPE	III MS FOR FUEL CAR AS AN ERROR TERM	NR AS AN ERROR	TERM				
CONTRAST	<u>م</u>	S	F VALUE	<b>X</b>				
MECH SPL - MED BASE ETCH MAT - MED BASE ETCH SPL - MED BASE ETCH SPL - ETCH MAT		20.86664337 8.21969978 19.96596559 2.33687772	5.54 5.28 62	9.0248 9.1493 9.0289 9.4373				

GENERAL LINEAR MODELS PROCEDURE

PROB > [T] HB:LSMEAN=	6.0003 6.0014 6.0008
STD EPPR LSMEAN	9.51488963 9.56463333 9.56463333 9.56463333
SRTWD	6.21792538 4.43246521 5.89738697 4.47482473
PUEL	9 B B B

SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES

NUMBER OF OBSERVATIONS IN BY GROUP = 27

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM FUEL COMPARISONS USING THE SQUAREROOT OF TWD MEDIUM TEMPERATURE DATA

#### SYSTEM-CARB

## GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD

SOURCE	οę	SUM OF SQUARES	MEAN SQUARE	rre L	F VALUE	PR > F	R-SQUARE	C.V.
MODEL	23	323.96691168	14.08525703	703	3.34	0.1744	0.962434	27.8203
EPROR	n	12.64492067	4.21497356	356	•	ROOT MESE		SRTWD MEAN
CORRECTED TOTAL	<b>5</b>	336.6658327				2.05304008		7.37963707
SOURCE	D.	TYPE I SS	F VALUE	₹	90	TYPE III SS	F VALUE	PR > F
FUEL CAR FUEL •CAR	សស្ថា	11.34889753 239.59468936 73.81741371	6.96 11.37 1.15	6.5344 6.6364 6.5197	ພະບະຕົ	17.51925892 213.38481394 73.01741371	1.39 16.13 1.15	0.3976 0.0427 0.5197
TESTS OF HYPOTHES	ES USING THE	TESTS OF HYPOTHESES USING THE TYPE III NS FOR FUEL+CAR AS AN ERROR TERM	AR AS AN ERROR 1	78.5				
SOURCE	5	TYPE III SS	F VALUE	PR > F				
FUEL	n	17.51925892	1.26	0.3437				
TESTS OF HYPOTHES	ES USING THE	TESTS OF HYPOTHESES USING THE TYPE III NS FOR FUEL-CAR AS AN ERROR TERM	AR AS AN ERROR T	TERM				
CONTRAST	ō	8	F VALUE	PR > F				
MECH SPL - MED BASE ETCH MAT - MED BASE ETCH SPL - MED BASE ETCH SPL - ETCH MAT	SE 1	13.73449999 5.36887669 11.19737129 9.96267949	2.82 2.28 6.19	0.1137 0.3103 0.1517 0.6729				

#### SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

PROB > [T] HB: LSMEAN-B	9.6013 9.6042 9.6031
STD ERR LSMEAN	9.72585928 9.83815919 9.83815919 9.83815919
SRTWD	8.64355568 6.64268292 7.39218748 6.84365292
PEL	0 0 0 <del>0</del>

SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES

4 68910

**JE**L

NUMBER OF OBSERVATIONS IN BY GROUP = 13

#### SYSTEMPFI

### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTND	SRTMD							
SOURCE	0F	SUM OF SQUARES	MEAN SQUARE	QUARE	F VALUE	Æ.	R-SQUARE	> >
MODEL	11	42.73065953	3.884	3.88455887	1.48	0.5715	6.942113	82.6939
EPROR	-	2.62549213	2.625	2.62549213		ROOT MISE		SRTWD MFAN
CORRECTED TOTAL	12	45.35555166				1.62033764		1.97375956
SOURCE	D.	TYPE I SS	F VALUE	₹	Ģ	TYPE 111 SS	F VALUE	98 V
FUEL CAR FUEL•CAR	ଅପନ	11.85423956 2.93662657 27.93928179	1.51 6.56 1.77	6.5253 6.6876 6.5189	ଅଧାନ	8.53060224 2.49094741 27.93920170		6.5923 6.7163 6.5189
TESTS OF HYPOTHESES (	USING THE T	TESTS OF HYPOTHESES USING THE TYPE III NS FOR FUEL. CAR AS AN ERROR TERM	TAR AS AN ERRO	R TERM				
SOURCE	9	TYPE III SS	F VALUE	æ				
FUEL	n	8.53969224	9.61	6.6326				
TESTS OF HYPOTHESES USING THE TYPE 11	USING THE T	TPE III MS FOR FUEL CAR AS AN ERROR TERM	VAR AS AN EYBROL	R TERM				
CONTRAST	DF	Ø	F VALUE	Æ				
MECH SPL - MED BASE ETOH MAT - MED BASE ETOH SPL - MED BASE ETOH SPL - ETOH MAT		6.4878684 4.52323484 5.66915963 8.61374846	1.00 0.00 0.00 0.00 0.00 0.00 0.00	0.2826 0.3624 0.3374 0.9584				

SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

PROB > (T)	9.1688 6.4335 6.3562 6.3562
STD ERR LSMEAN	9.85399261 9.93558263 9.93558263 8.93558263
SRTWD	3.14575131 1.15476654 1.46316325 1.36742586
PVEL	222

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES FUEL 4 6 8 9 1

3

NUMBER OF OBSERVATIONS IN BY GROUP = 12

SULTERING TO SEE

#### SYSTEM-TB1

### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTND

SOURCE	ō	SUM OF SQUARES	MEAN SQUARE		F VALUE	£ .	R-SQUARE	c.v.
MODEL	=	95.52989682	8.68452789	_	•		1.888888	9999
ERROR	•	0.0000000	<b>9</b> . <b>9000000</b>			ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	=	95.52986682				9. 90000000		3.66822156
SOURCE	P	TYPE 1 SS	F VALUE PI	₹	5	TYPE III SS	F VALUE	PR > F
FUEL CAR FUEL+CAR	<b>909</b>	4.97682956 69.31421471 21.23876261			10 N O	4.9768295 <del>8</del> 69.31421471 21.23876261		
TESTS OF HYPOTHESES USING THE TYPE II	ISING THE TY	PE III NS FOR FUEL-CAR AS AN EPROR TERM	AS AN EPROR TE	3				
SOURCE	of.	TYPE 111 SS	F VALUE PI	P8 > F				
FUEL	n	4.97682950	0.47	0.7150				
TESTS OF HYPOTHESES L	ISING THE TY	TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL.CAR AS AN ERROR TERM	AS AN ERROR TE	3				
CONTRAST	<b>0</b>	SS	F VALUE PI	PR > F				
NECH SPL – MED BASE ETOH MAT – MED BASE ETOH SPL – MED BASE ETOH SPL – ETOH MAT		1.97631997 9.15967854 3.92432626 2.53624369	6.56 6.94 6.72	6.4632 6.8433 6.3329 6.4298				

SYSTEM-TB1

GENERAL LINEAR MODELS PROCEDURE

CONTRACTOR CONTRACTOR OF THE STATE OF THE ST

LEAST SQUARES MEANS

SRTND

PVEL

4.43883854 3.29899445 4.12168686 2.82136721

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM
EVALUATING VOLATILITY LEVEL
HIGH TEMPERATURE DATA

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES
VOL 2 LOW MEDIUM

NUMBER OF OBSERVATIONS IN DATA SET = 178

# 1965 CRC HOT START AND DRIVEAWAY TEST PROGRAM EVALUATING VOLATILITY LEVEL HIGH TEMPERATURE DATA

#### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTND	KTND				1			
SOURCE	D.	SUM OF SQUARES	MEAN SQUARE	QUARE	F VALUE	£ ^ £	R-SQUARE	ς. 
MODEL	119	3882.38179553	32.62505711	65711	8.18	27E-16	8.943768	28.3045
EPROR	20	231.32206173	3.98831141	31141		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	171	4113.76385726				1.99707571		7.05567591
SOURCE	DF	TYPE I SS	F VALUE	<b>8</b>	Ą	TYPE 111 SS	F VALUE	ج ح آ
VOL FUEL(VOL)	- 40	397.01206430	28.54	34E-15		307.67806805	77.14	30E-13
CAR VOL.°CAR	==	272.37884879	61.12	956-29	•=:	2606. 48282273	- 60 - 4.	0.1184 20E-28
FUEL CAR (VOL)	2	444.25671374	1.27	0.1604	<b>- 8</b>	444.25671374		716E-8 0.1694
TESTS OF HYPOTHESES USING THE TYPE I	ISING THE TYP	PE III MS FOR VOL•CAR AS AN ERROR TERM	ir as an error	1584				
SOURCE	Ā	TYPE 111 SS	F VALUE	æ.				
NOF	•	367.67866885	14.19	0.0031				
TESTS OF HYPOTHESES USING THE TYPE 11	SING THE TYF	PE 111 MS FOR FUEL•CAR(VOL) AS AN ERROR TERM	JAR (VOL.) AS AN	ERROR TERM				
SOURCE	5	TYPE 111 SS	F VALUE	<b>.</b>				
FUEL (VOL)	•	54.16877677	7. 34 4. 1	0.2340				
TESTS OF HYPOTHESES USING THE TYPE II	SING THE TYF	PE III MS FOR VOL•CAR AS AN ERROR TERM	R AS AN EPROR	TERM				
CONTRAST	P	SS	F VALUE	*				
MEDIUM - LOW	<del>-</del>	387.67886885	14.19	0.0031				

# 1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM EVALUATING VOLATILITY LEVEL HIGH TEMPERATURE DATA

GENERAL LINEAR MODELS PROCEDURE

LEAST SQUARES MEANS

PROB > [T] STD ERR LSMEAN SRTWD 

ğ

5.26945469 6.88873653

0.22939824 0.22451687

83E-32 21E-42

G-52

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM
EVALUATING VOLATILITY LEVEL
HIGH TEMPERATURE DATA

SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

SS LEVELS VALUES

VOL 2 LOW MEDIUM

NUMBER OF OBSERVATIONS IN BY GROUP = 98

# 1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM EVALUATING VOLATILITY LEVEL HIGH TEMPERATURE DATA

#### SYSTEM-CARB

#### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD

SOURCE	ρĘ	SUM OF SQUARES	MEAN SQUARE	UARE	F VALUE	F. > F.	R-SQUARE	
MODEL	8	1609.44785734	27.27877724	7724	6.41	12E-9	0.988691	21.2368
EPROR	8	161.72436984	4.25590445	9445		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	44	1771.17222638				2.06298435		9.71419526
SOURCE	Į.	TYPE I SS	F VALUE	Æ	P	TYPE III SS	F VALUE	PR > F
VOL		386.2239066	90.75	13E-12		361.66873986		33E-11
FUEL(VOL)	io in	145. <b>87865298</b> 636.67211846	4.26 29.92	8.8616 33E-13	<b>10</b> 10	99 . 43952966	28.44	0.0121 70E-13
VOLOCAR	ın į	203.15616618	9.55	5835-8	so ;	188.41674147		122E-7
FUEL + CAR (VOL.)	\$	238.31656171	- <del>1</del>	6 . 1499	\$	238.31658171		0.1499

TESTS OF HYPOTHESES USING THE TYPE III MS FOR VOL. CAR AS AN ERROR TERM SOURCE DF TYPE III SS F VALUE PR > F VOL. 1 361.00673986 7.99 0.0368

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL+CAR(VOL) AS AN ERROR TERM SOURCE DF TYPE III SS F VALUE PR > F

0.0602

99.43952988

FUEL (VOL)

0.0368

7.99

301.00873986

MEDIUM - LOW

TESTS OF HYPOTHESES USING THE TYPE III MS FOR VOLOCAR AS AN ERROR TERM CONTRAST DF SS F VALUE PR > F

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM
EVALUATING VOLATILITY LEVEL
HIGH TEMPERATURE DATA

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SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

PROB > [T]	32E-26
HB: LSMEAN=0	17E-32
STD ERR	0.3188555
LSMEAN	0.3163741
SRTND LSMEAN	7.9856455
NO.	LOW MEDIUM

1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM
EVALUATING VOLATILITY LEVEL
HIGH TEMPERATURE DATA

SYSTEM-PF!

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

MAMBER OF OBSERVATIONS IN BY GROUP = 36

5 8 13

3

# 1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM EVALUATING VOLATILITY LEVEL HIGH TEMPERATURE DATA

SYSTEM-PF1

#### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD	SRTMD							:
SOURCE	9	SUM OF SQUARES	MEAN SQUARE	JARE	F VALUE	P. V.	R-SQUARE	
i de la companya de l	8	200.39575787	6.91019855	855	8.99	0.0056	6.977495	39.4372
11000	<b>.</b>	4.61379365	0.76896561	8561	•	ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	. 85 85	205.00055152				8.87690684		2.22355102
SOURCE	5	TYPE 1 SS	F VALUE	Æ.	D.	TYPE 111 SS	F VALUE	PR > F
Ş	-	17,48894959	22.64	6.0031	-	13.64059771	17.74	0.0056 0.0533
	- 20	17. 63922386	2.77	9.1156	∞ (	25.01223/2/		0 0001
CAR	7	87.35716854		0.0001	7	93.71431128		0.5671
VOL •CAR	už	1.55424811	6.26	9.0160	15	77.03616678		0.0160
רטבריטא(יטב)	2							
TESTS OF HYPOTHESES USING THE TYPE	S USING THE	TYPE III MS FOR VOL CAR AS AN ERROR TERM	IR AS AN ERROR	TERM				
SOURCE	Ö	TYPE III SS	F VALUE	£				
VOL	-	13.64059771	28.41	0.0334				

TESTS OF HYPOTHESES USING THE TYPE !!! MS FOR FUEL.CAR(VOL) AS AN ERROR TERM

PR > F 8.7267

F VALUE

TYPE 111 SS 25.01223727

8.82

PR > F 0.0334

F VALUE

28.41

13.64059771

TESTS OF HYPOTHESES USING THE TYPE III MS FOR VOL. CAR AS AN ERROR TERM

FUEL (VOL.)

SOURCE

5

MEDIUM - LOW

CONTRAST

# 1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM EVALUATING VOLATILITY LEVEL HIGH TEMPERATURE DATA

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SYSTEM-PF1

GENERAL LINEAR MODELS PROCEDURE

PROB > [T]	9.0003
HB:LSMEAN=0	946E-8
STD ERR	0.21873900
LSMEAN	0.21078217
SRTWD	1.60518293
NO.	LON MEDIUM

1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM
EVALUATING VOLATILITY LEVEL
HIGH TEMPERATURE DATA

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES

VOL 2 LOW MEDIUM FUEL 10 1.2.3.4.5.6.7.8.9.10

CAR 3 289

NAMBER OF OBSERVATIONS IN BY GROUP = 44

# 1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM EVALUATING VOLATILITY LEVEL HIGH TEMPERATURE DATA

#### SYSTEM-TB1

#### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD

SOURCE	DF	SUM OF SQUARES	MEAN SQUARE	NARE	F VALUE	&	R-SQUARE	C.V.
MODEL	8	368.96207426	12.72283015	13015	2.74	0.0220	0.858249	42.3441
EPROR	<b>±</b>	64.98389964	4.64179797	16767		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	\$	433.94507330				2.15446213		5.08798502
SOURCE	D.	TYPE I SS	F VALUE	&	90	TYPE III SS	F VALUE	٠ * *
VOL.	- «	55.01086246	11.85	0.0040 0.0040	<b> α</b>	57.53128647	12.30	9.9934 9945
CAR	000	241.14031062	25.98	194E-7	90	252.00374486	27.16	152E-7
VOL.CAR FUEL.CAR(VOL)	и <b>ё</b>	1.88456678 54.26848619	9.19 9.73	6.8255 6.7286	4 <b>5</b>	1.92194762 54.26848619	6.21 6.73	6.8154 6.7286
TESTS OF HYPOTHESES USING THE TYPE I	ING THE TYPE	III MS FOR VOL•CAR AS AN ERROR TERM	UR AS AN EDROR	TERM				
SOURCE	O.	TYPE III SS	F VALUE	£				
VOL	-	57.53128647	59.87	0.0163				
TESTS OF HYPOTHESES USING THE TYPE I	ING THE TYPE	III MS FOR FUEL.CAR(VOL) AS AN EPROR TERM	:AR(VOL) AS AN	EPROR TERM				
SOURCE	5	TYPE III SS	F VALUE	&				
FUEL(VOL)	•	15.93170057	<b>9</b> .50	0.7745				
TESTS OF HYPOTHESES USING THE TYPE II	ING THE TYPE	III MS FOR VOL.CAR AS AN ERROR	UR AS AN EPROR	TERM				
CONTRAST	0£	SS	F VALUE	<b>8</b>				

**8** × **7** 0.0163

MEDIUM - LOW

59.87 F VALUE

57.53128647

# 1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM EVALUATING VOLATILITY LEVEL HIGH TEMPERATURE DATA

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

PROB > [T]	589E-8
STD ERR LSMEAN	6.49755172 6.48753135
SRTMD	5.94392696
٦ Vo	

EVALUATING TYPE OF VOLATILITY ADJUSTMENT HIGH TEMPERATURE DATA GENERAL LINEAR MODELS PROCEDURE

CLASS LEVELS VALUES
ADJUST 3 BASE MATCH SPLASH

CLASS LEVEL INFORMATION

NUMBER OF OBSERVATIONS IN DATA SET = 178

## EVALUATING TYPE OF VOLATILITY ADJUSTMENT HIGH TEMPERATURE DATA GENERAL LINEAR MODELS PROCEDURE

SRTWD
EPENDENT VARIABLE:
DEPENDENT

MODEL EPROR CORRECTED TOTAL SOURCE	10 12 15 10 10 10 10 10 10 10 10 10 10 10 10 10	SUM OF SQUARES 3882.36170553 231.32266173 4115.76365726 TYPE I SS	MEAN SQUARE 32.62595711 3.98831141 F VALUE PR	20ARE 15711 11141 PR > F	9.18 0.18	PR > F 27E-16 ROOT MSE 1.99707571	R-SQU	C.V. 28.3045 SRTWD MEAN 7.05567591 PR > F
FUEL (ADJUST) CAR ADJUST+CAR FUEL+CAR(ADJUST)	=at	459.85787491 2681.54434914 175.73631973 549.89125189	2.15 2.12 2.00 1.00	97E-13 95E-29 6.0183	7227	45.32832717 333.64585385 2867.21961434 169.72546129 546.89125180	5.68 11.93 59.43 1.93 1.76	0.0056 26E-10 20E-28 0.0236 0.0126

TESTS OF HYPOTHESES USING THE TYPE III MS FOR ADJUST+CAR AS AN ERROR TERM SOURCE DF TYPE III SS F VALUE PR > F ADJUST 2 45.32032717 2.94 0.0740

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL. CAR(ADJUST) AS AN ERROR TERM SOURCE DF TYPE III SS F VALUE PR > F

FUEL(ADJUST) 7 333.84585385 6.77 292E-8
TESTS OF HYPOTHESES USING THE TYPE 111 MS FOR ADJUSTACAP AS AN EDROP TERM

ENGR LEGI	£.	9.8319 9.4489 6.8855
	F VALUE	5.31 0.62 3.24
THE TITLE THE THE THE THE THE TRUE TO THE TENTE THE TRUE LEAST	S	40.97889819 4.75158971 25.81986218
	O.	
	CONTRAST	MATCH - MED BASE SPLASH - MED BASE SPLASH - MATCH

## EVALUATING TYPE OF VOLATILITY ADJUSTMENT

HIGH TEMPERATURE DATA

GENERAL LINEAR MODELS PROCEDURE

PROB >  T  HB: LSMEAN=0	30E-27 74E-35 32E-35
STD ERR LSMEAN	0.31867574 0.27969982 0.24621688
SRTWD	5.96171589 7.31958582 6.39729565
ADJUST	BASE MATCH SPLASH

SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

SS LEVELS VALUES

CAR 6 13471011

NUMBER OF OBSERVATIONS IN BY GROUP = 98

#### GENERAL LINEAR MODELS PROCEDURE

SYSTEM-CARB

DEPENDENT VARIABLE: SRTND	SRTND							
SOURCE	D.	SUM OF SQUARES	MEAN	MEAN SQUARE	F VALUE	PR > F	R-SQUARE	C. V.
MODEL	8	1669.44785734	27.2	27.27877724	6.41	126-0	0.98691	21.2368
ERROR	8	161.72436964	4.2	4.25598445		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	97	1771.17222638				2.06298435		9.71419526
SOURCE	DE	TYPE I SS	F VALUE	æ	ō	TYPE III SS	F VALUE	PR V F
Abjust)	110	38.18548714	4.48	0.0180	71	46.33139183	5.4	0
CAR	<b>- 1</b> 5	636 67211846	20.00	118-13	<b>~</b> #0	R17 04881794	- C-	
ADJUST • CAR	, <del>°</del>	119.74422774	2.81	0.0103	, <b>e</b>	119.68265552	2.81	0.9193
FUEL CAR (ADJUST)	S.	321.72852016	2.16	9.6168	<b>3</b>	321.72852016	2.16	
TESTS OF HYPOTHESES USING THE TYPE	JSING THE T	TYPE III MS FOR ADJUST•CAR AS AN ERROR TERM	CAR AS AN	ERROR TERM				
SOURCE	OF.	TYPE III SS	F VALUE	<b>8</b> .				
AbJUST	8	46.33139183	1.84	0.1947				
TESTS OF HYPOTHESES USING THE TYPE	JSING THE T	TYPE III MS FOR FUEL•CAR(ADJUST) AS AN ERROR TERM	AR(ADJUST)	AS AN ERROR 1	N <sub>B</sub> G			
SOURCE	9	TYPE III SS	F VALUE	74 7-				
FUEL (ADJUST)	7	391.35747983	6.08	0.6661				
TESTS OF HYPOTHESES USING THE TYPE	JSING THE T	TYPE III MS FOR ADJUST•CAR AS AN ERROR TERM	CAR AS AN	ERROR TERM				
CONTRAST	0£	8	F VALUE	æ.				
MATCH - MED BASE SPLASH - MED BASE SPLASH - MATCH		38.27675699 1.71624426 31.88519966	3.20 9.14 2.66	6.1646 6.7128 6.1337				

## EVALUATING TYPE OF VOLATILITY ADJUSTMENT

HIGH TEMPERATURE DATA

SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

PROB > [T] HB: LSMEAN—6	20E-23 19E-27 37E-28
STD ERR LSMEAN	0.4326442 0.3985694 0.3316580
SRTWD	9.0303945 10.7945378 9.3763428
ADJUST	BASE MATCH SPLASH

EVALUATING TYPE OF VOLATILITY ADJUSTMENT

HIGH TEMPERATURE DATA

SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

VALUES LEVELS CLASS BASE MATCH SPLASH

12345678910 ADJUST PJEL 3

NUMBER OF OBSERVATIONS IN BY GROUP = 36

EVALUATING TYPE OF VOLATILLITY ADJUSTMENT HIGH TEMPERATURE DATA

SYSTEM-PFI
GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRIND	9							
SOURCE	ř	SUM OF SQUARES	MEA	MEAN SQUARE	F VALUE	Æ.	R-SQUARE	C. v.
NODEL	8	200.39575787	9.6	6.91019855	8.99	8. <b>86</b> 56	6.977495	39.4372
EPROR	φ	4.61379365	6.7	0.76896561		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	z	285.88655152				<b>9.87696684</b>		2.22355102
SOURCE	Ď.	TYPE I SS	F VALUE	PR > F	9	TYPE III SS	F VALUE	PR > F
ADJUST	8	9.92891533	8.48	6.8319	8	9.31694647		
FUEL (ADJUST)	۰,	24.51925811	4.56	0.0419	<b>~</b> (	28.11005000		
ADJUST • CAR	4 4	14. 29982836	30.0€ 4.65	6.0001 6.0001	N 4	18 7031442		
FUEL CAR (ADJUST)	<b>:</b>	64.29858759	5.87	6.6186	<b>*</b>	64.29058759	5.97	0.0186 0.0186
TESTS OF HYPOTHESES USING THE TYPE	IG THE TYPE	111 MS FOR ADJUST+CAR AS AN ERROR TERM	CAR AS AN	ERROR TERM				
SOURCE	0F	TYPE III SS	F VALUE	8. F				
ADJUST	7	9.31694647	9.80	0.4470				
TESTS OF HYPOTHESES USING THE TYPE	IG THE TYPE	111 MS FOR FUEL-CAR(ADJUST) AS AN ERROR TERM	AR(ADJUST)	AS AN EPROR T	EPAN			
SOURCE	D.	TYPE III SS	F VALUE	£ .				
FUEL(ADJUST)	7	28.11895989	6.87	0.5496				
TESTS OF HYPOTHESES USING THE TYPE	IG THE TYPE	III MS FOR ADJUST • CAR AS AN ERROR TERM	•CAR AS AN	ERROR TERM				
CONTRAST	٥٤	S	F VALUE					
MATCH - MED BASE SPLASH - MED BASE SPLASH - MATCH		9.19184853 4.60134269 1.18675824	1.96 6.98 6.25	9.2345 9.3784 9.6425				

SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

ADJUST BASE	SRTMD LSMEAN 1.30963611	STD ERR LSMEAN 0.31003339	PROB >  T  H0: LSMEAN—0 6.0055
₹ <b>₹</b>	2.69345996	0.25314120	406E-7
PSV 100	2, 26393292	0.23679191	748E-7

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

LEVELS VALUES

3 BASE MATCH

ADJUST FUEL CAR

NUMBER OF OBSERVATIONS IN BY GROUP = 44

#### SYSTEM-TBI GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD

SOURCE	ΟĘ	SUM OF SQUARES	MEAN SQUARE	QUARE	F VALUE	Æ.	R-SQUARE	c.v.
NODEL	73	368.96207426	12.72283015	83015	2.74	0.0250	0.850249	42.3441
EPROR	<b>*</b>	64.98389964	4.64170707	79797		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	\$	433.94597330				2.15446213		5.08798502
SOURCE	D.F.	TYPE I SS	F VALUE	98. V	9	TYPE III SS	F VALUE	PR > F
ADJUST	8	0.25331703	9.93	0.9731	7	1.84547969		0.8220
FUEL (ADJUST)	7	71.49539372	2.20	6.6991	^	72.58239627		0.0953
CAR	7	241.14031062	25.98	194E-7	7	242.26536424		1895-7
ADJUST + CAR	*	24.43869483	1.32	0.3118	*	20.98454486		6.3838
FUEL • CAR (ADJUST)	<b>±</b>	31.63444886	<b>9</b> . <b>4</b> 0	0.9648	<b>±</b>	31.63444886	6.49	0.9048
BOYT BUT ONINE SESSIFICATION TO STREET	ADY THE TYPE	THE ME FOR ADJINITATION AS AN EDGE	AT NA NA	DOO TEBU				
			í					
SOURCE	<u>ه</u>	TYPE III SS	F VALUE	£				
ADJUST	8	1.84547969	9.18	0.8443				

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL. CAR (ADJUST) AS AN ERROR TERM

PR > F 0.0075

F VALUE 4.58

TYPE III SS

4

FUEL (ADJUST)

SOURCE

72.58239627

0.6265 0.9218 0.6413

9.28 9.91 9.25

1.44759039 0.05702862 1.32284439

MATCH - MED BASE SPLASH - MED BASE SPLASH - MATCH

PR > F

F VALUE

SS

늄

CONTRAST

TESTS OF HYPOTHESES USING THE TYPE III MS FOR ADJUST+CAR AS AN ERROR TERM

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

PROB > [T] HB: LSMEAN—B	175E-7 102E-8
STD ERR LSMEAN	9.70303332 9.60884471 9.60884471
SRTWD	4.47643532 4.99580778 4.57256414
ADJUST	BASE MATCH SOI ASH

EVALUATING TYPE OF VOLATILITY ADJUSTMENT GENERAL LINEAR MODELS PROCEDURE MEDIUM TEMPERATURE DATA

CLASS LEVEL INFORMATION VALUES LEVELS

BASE MATCH SPLASH ADJUST CLASS

3

NUMBER OF OBSERVATIONS IN DATA SET = 52

PR > F 0.1244 0.9699 0.5716 0.5693

37.7801 SRTWD MEAN 5.17168719

## EVALUATING TYPE OF VOLATILITY ADJUSTMENT MEDIUM TEMPERATURE DATA

		39	GENERAL LINEAR MODELS PROCEDURE	MODELS PROC	EDURE		
DEPENDENT VARIABLE: SRT	SRTWD						
SOURCE	0£	SUM OF SQUARES	MEAN SQUARE	QUARE	F VALUE	PR > F	R-SQUARE
MODEL	47	753.91947130	16.84883981	63981	4.20	0.6845	8.986147
ERROR	*	15.27841281	3.817	3.81768328		ROOT MSE	
CORRECTED TOTAL	'n	769 . 18958411				1.95386878	
SOURCE	0F	TYPE I SS	F VALUE	¥.	DF	TYPE III SS	F VALUE
ADJUST FUEL(ADJUST)	<b>%</b> -	33.00052423	4.32 6.86	6.1888 6.9689	<b>n-</b>	28.02973241	3.67
CAR ADJUST•CAR FUEL•CAR(ADJUST)	=8=	596.50002736 83.94890088 40.45065547	14.26 1.86 9.96	6.5716 6.5716 6.5683	=2=	576.19559248 83.9489668 46.45665547	13.72 1.66 6.96

ROR TERM	¥.	0.0450
CAR AS AN ER	F VALUE	3.67
TYPE III INS FOR ADJUST . CAR AS AN ERROR TERM	TYPE 111 SS	28.62973241
USING THE TYPE I	DE	7
TESTS OF HYPOTHESES USING THE 1	SOURCE	ADJUST

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL. CAR (ADJUST) AS AN ERROR TERM		_			
EPPROP	PR > F	9.9586	TERM	PR > F	9.1563 9.8128 9.3612
AS AN	_		ERROR	_	
UST)	F VALUE	98.	S AN	F VALUE	2.15 7.34 0.87
AR(AD,	Ĺ		CAR /	Ĺ	
VEL.	SS	91	TESTS OF HYPOTHESES USING THE TYPE III MS FOR ADJUST. CAR AS AN ERROR TERM	SS	5 8 8 8 8 8
SQ.	TYPE III SS	0.01036316	S.		8.21969978 28.02686998 3.31851756
11 MS	170	•	SM I		28.W
YPE I			YPE I		
THE T	P.	_	THE T	<u>ų.</u>	
SING	•		SING	0	
ESES 1			ESES (		SE
<b>HPOTH</b>		Œ	tyPOTH		NATCH - NED BASE SPLASH - NED BASE SPLASH - NATCH
S OF !	Ä	FUEL (ADJUST)	SOF	WST	7 - T.
TEST	SOURCE	PUEL	TEST	CONTRAST	\$ \$ \$ \$ \$ \$ \$ \$ \$

## EVALUATING TYPE OF VOLATILITY ADJUSTMENT

MEDIUM TEMPERATURE DATA

GENERAL LINEAR MODELS PROCEDURE

	PROB >  T  HB: LSMEAN—6	0.0003 0.0003 0.0004
EAST SQUARES INEANS	STD ERR LSMEAN	0.51488963 0.56403333 0.36863179
LEAST SC	SRTND	6.21792538 5.89738687 4.45324497
	ADJUST	BASE MATCH SPLASH

SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

VALUES LEVELS

BASE MATCH SPLASH

13471011 3 NUMBER OF OBSERVATIONS IN BY GROUP = 27

EVALUATING TYPE OF VOLATILITY ADJUSTMENT
MEDIUM TEMPERATURE DATA

#### SYSTEM-CARB GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD

SOURCE MODEL EPROR CORRECTED TOTAL SOURCE ADJUST CAR ADJUST CAR ADJUST	7 2 2 2 4 2 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5	SUM OF SQUARES 323.98691166 12.64492667 336.86583227 TYPE I SS 11.22786614 6.12189139 236.56466636 41.29777698	MEAN SQUARE 14.08525763 4.21497356 F VALUE PR 1.33 8.1 1.33 8.1 11.37 8.1	QUARE 25783 97356 97356 9.3855 9.8758 9.8364 9.5759	3.34 3.34 DF 10 10	PR > F 0.1744 ROOT MSE 2.85384688 17.30736753 17.30736753 0.12180139 214.19601736 41.29777698	R-SQUARE  9.962434  F VALUE  2.06  9.06  10.16	C.V. 27.8283 SRTWD MEAN 7.37963787 PR > F PR > F 0.2731 0.8758 0.6425 0.5759
EL•CAR(ADJUST)	ń	31.71963672	7. 5	6.3011	<b>ທ</b>	31.71963672		0.3911

TESTS OF HYPOTHESES USING THE TYPE III MS FOR ADJUST-CAR AS AN ERROR TERM
SOURCE DF TYPE III SS F VALUE PR > F
ADJUST 2.11 0.1724

TESTS OF HYPOTHESES USING THE TYPE III INS FOR FUEL. CAR (ADJUST) AS AN ERROR TERM £. 9.2898 9.9676 9.5372 0.8952 Ŀ^Œ TESTS OF HYPOTHESES USING THE TYPE III MS FOR ADJUSTICAR AS AN ERROR TERM F VALUE F VALUE 5.36887669 17.34854692 1.88646355 TYPE III SS 0.12189139 S MATCH - MED BASE SPLASH - MED BASE SPLASH - MATCH FUEL (ADJUST) CONTRAST SOURCE

## EVALUATING TYPE OF VOLATILITY ADJUSTMENT

MEDIUM TEMPERATURE DATA

SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

PROB > [T]	6.0031 0.0031
STD ERR LSMEAN	6.72585928 6.83815916 6.59266162
SRTWD	8.64355568 7.39218748 6.74286792
ADJUST	BASE MATCH SPLASH

SYSTEM-PF1 GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES
ADJUST 3 BASE MATCH SPLASH

FVEL

NAMBER OF OBSERVATIONS IN BY GROUP = 13

#### SYSTEMPFI

#### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD

SOURCE	DF.	SUM OF SQUARES	MEAN	MEAN SQUARE	F VALUE	PR > F	R-SQUARE	C. V.
MODEL	=	42.73005953	3.6	3.88455087	 	0.5715	0.942113	82.0939
EPROR	-	2.62549213	2.6	2.62549213		ROOT MISE		SRTWD MEAN
CORRECTED TOTAL	12	45.3555166				1.62633764		1.97375956
SOURCE	0£	TYPE I SS	F VALUE	% ~	9	TYPE III SS	F VALUE	PR > F
ADJUST	8	11.77298933	2.24	0.4270	8	8.45836861	1.61	0.4867
FUEL (ADJUST)	(	0.06124163	9.93	9.8891	-	0.08124163		0.8891
	7	2.93662687	9.26	6.6878	7	2.41813620		0.7215
ADJUST CAR	<b>+</b>	19.98454494	1.90	9.40.4	<b>+</b>	19.98454494		0.4914
FUEL •CAR(ADJUST)	7	7.95465675	1.51	0.4981	7	7.95465675		0.4981
TESTS OF HYPOTHESES USING THE TYPE	KG THE TYPE	III MS FOR ADJUST.CAR AS AN ERROR TERM	CAR AS AN I	ERROR TERM				
SOURCE	0£	TYPE III SS	F VALUE	<b>8</b>				
ADJUST	8	8.45836061	0.85	6.4937				

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL. CAR (ADJUST) AS AN ERROR TERM

6.8995

P8 V F

F VALUE

TYPE 111 SS 0.08124163

FUEL (ADJUST)

8.3952 8.2768 8.8997

P8 V F

F VALUE

TESTS OF HYPOTHESES USING THE TYPE III INS FOR ADJUST+CAR AS AN ERROR TERM

6

CONTRAST

MATCH - MED BASE SPLASH - MED BASE SPLASH - MATCH

SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

MEANS
SQUARES
LEAST

PROB > [T]	6.3587 6.3587 6.3658
STD ERR LSMEAN	6.85399261 6.93558283 6.66149983
SRTWD	3,14575131 1,48316325 1,27106321
AbJUST	BASE MATCH SPLASH

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES

ADJUST 3 BASE MATCH SPLASH

NUMBER OF OBSERVATIONS IN BY GROUP = 12

#### SYSTEM-TBI GENERAL LINEAR MODELS PROCEDURE

	·	. 0	3	26	u.	
	C. V.	0.0000	SRTWD MEAN	3.66822156	PR > F	
	R-SQUARE	1.000000			F VALUE	
	F V F		ROOT MSE	0 . 00000000	TYPE III SS	4.64680488 0.33082462 74.06290375 20.9859510 0.25276751
	F VALUE				9	0-040
	QUARE	8.68452789	0.00000000		8.	
	MEAN SQUARE	8.684	996.		F VALUE	
	SUM OF SQUARES	95.52988682	0.0000000	95.52980682	TYPE I SS	4.64600488 0.33662462 69.31421471 20.98599510 0.25276751
SRTMD	P.	Ξ	•	Ξ	PF	u-u4u
DEPENDENT VARIABLE: SRTWD	SOURCE	MODEL	EPROR	CORRECTED TOTAL	SOURCE	ADJUST FUEL (ADJUST) CAR ADJUST • CAR FUEL • CAR(ADJUST)

ROR TERM	æ.	0.6703
FOR ADJUST . CAR AS AN ERROR TERM	F VALUE	4.0
TYPE III INS FOR ADJUST	TYPE III SS	4.64666488
뿚	P	7
TESTS OF HYPOTHESES USING	SOURCE	ADJUST

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL+CAR(ADJUST) AS AN ERROR TERN	USING THE TY	PE III NG FOR FUEL	CAR(ADJUST)	AS AN ERROR	
SOURCE	DF	TYPE III SS	F VALUE	<b>8</b> 7	
FUEL(ADJUST)	-	0.33082462	2.62	0.2471	
TESTS OF HYPOTHESES USING THE TYPE III MS FOR ADJUST+CAR AS AN ERROR TERM	USING THE TY	PE III MS FOR ADJUS	Tecar as an	ERROR TERM	
CONTRAST	DF	SS	F VALUE	<b>₹</b>	
MATCH - MED BASE SPLASH - MED BASE SPLASH - MATCH		0.15087854 3.82348468 3.37848468	9.93	0.8736 0.4414	

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

LEAST SQUARES MEANS

SRTWD ADJUST

BASE MATCH SPLASH

## EVALUATING TYPE OF VOLATILITY ADJUSTMENT EVALUATING TYPE OF ALCOHOL HIGH TEMPERATURE DATA

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

VALUES LEVELS

ALCOHOL

BASE ETOH OXY

NUMBER OF OBSERVATIONS IN DATA SET = 178

#### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRIND

SOURCE	DF	SUM OF SQUARES	MEAN SQUARE	NARE	F VALUE	£ .	R-SQUARE	C.V.
MODEL	119	3882.38179553	32.62585711	1175	8.18	27E-16	8.943768	28.3045
ERROR	8	231.32206173	3.98831141	1141		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	177	4113.70305726				1.99707571		7.05567591
SOURCE	0ر	TYPE I SS	F VALUE	PR > F	Đ.	TYPE III SS	F VALUE	PR > F
ALCOHOL FIFE (ALCOHOL)	77	19.00686568	2.38	9.1013	71	25.71711476		9.0478
CAR	=	2681.54434814	61.12	95E-29	`=	2607.21961434		135-16 205-28
ALCOHOL + CAR FUEL + CAR (ALCOHOL)	2£	91.47963576 625.14852677	2 2 2 2 2 3 4 4 5 5 5 5 5 5 5 5 5 5	9.4323 9.8826	12	88.63893116 625.14852677	1.01	6.4674 6.9826
TESTS OF HYPOTHESES USING THE TYPE	USING THE TYPE	e III ins for alcohol•car as an error term	.•CAR AS AN ER	ROR TERM				
SOURCE	D.	TYPE 111 SS	F VALUE	&				
ALCOHOL	7	25.71711476	3.19	6.8697				

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL+CAR(ALCOHOL) AS AN ERROR TERM	USING THE TYPE	III MS FOR FUEL+C	NR(ALCOHOL)	AS AN ERROR TERM
SOURCE	0F	TYPE 111 SS	F VALUE	7. T
FUEL (ALCOHOL)	,	347.16284526	6.11	109E-7
TESTS OF HYPOTHESES USING THE TYPE III MS FOR ALCOHOL.CAR AS AN ERROR TERM	USING THE TYPE	III MS FOR ALCOHO	.•CAR AS AN	ERROR TERM
CONTRAST	O.F.	SS	F VALUE	PR > F

0.0210 0.0774 0.4968

6.18 3.43 6.48

24.89282301 13.82708279 1.92382256

ETHANOL - BASE OXINOL - BASE OXINOL - ETHANOL

GENERAL LINEAR MODELS PROCEDURE

	PROB > [T] HB: LSMEANT	30E-2: 14E-3: 25E-3
LEAST SQUARES MEANS	STD ERR LSMEAN	9.31867574 9.25815685 9.26258965
LEAST SQ	SRTWD	5.96171569 6.98631542 6.73056605
	ALCOHOL	BASE ETOH OXY

SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

VALUES LEVELS CLASS BASE ETOH OXY ALCOHOL

12345678910

13471011 3

PUEL

#### SYSTEM-CARB

#### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRIND	RIMO							
SOURCE	Dr	SUM OF SQUARES	MEAN SQUARE	QUARE	F VALUE	F \ F	R-SQUARE	o.v.
MODEL	S	1699.44785734	27.2787724	<b>*2777</b>	6.41	126-9	6.908691	21.2368
ERROR	8	161.72436984	4.25590445	98445		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	97	1771.17222638				2.06298435		9.71419526
SOURCE	Ď.	TYPE I SS	F VALUE	æ.	ð.	TYPE III SS	F VALUE	PR > F
ALCOHOL	7	25.61481652	3.01	0.0612	8	19.44060630		0.1157
FUEL (ALCOHOL)	7	565.68817446	16.97	62E-11	7	466.67681622	13.65	16.5
<b>3</b>	S	636.67211846	29.82	336-13	'n	637.94081724		32E-13
ALCOHOL+CAR	<u>-</u>	47.92794119	1.13	6.3696	9	51.89382494		0.3101
FUEL+CAR(ALCOHOL)	Ŋ	393.54486671	7.64	0.0050	35	393.54488671		0.0020
		•						

TESTS OF HYPOTHESES USING THE TYPE III MS FOR ALCOHOL-CAR AS AN ERROR TERM SOURCE DF TYPE III SS F VALUE PR > F ALCOHOL 2 19.44666536 1.87 6.2837

TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL+CAR(ALCOHOL) AS AN ERROR TERM SOURCE

SOURCE

TYPE III SS F VALUE

PR > F
FUEL(ALCOHOL)

7 406.67681022

5.17 0.0004

 TESTS OF MYPOTHESES USING THE TYPE III MS FOR ALCOHOL.\*CAR AS AN ERROR TERM

 CONTRAST
 DF
 SS
 F VALUE
 PR > F

 ETHANOL - BASE
 1
 11.61959402
 2.24
 0.1654

 OXINOL - BASE
 1
 18.13811659
 3.56
 0.6911

 OXINOL - EHMANOL
 1
 1.68769794
 0.21
 0.6570

#### SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

LEAST SQUARES MEANS

PROB > [T] HB: LSMEAN—8	20E-23 50E-28 20E-27
STD ERR LSMEAN	0.4326442 0.3544126 0.3779532
SRTWD	9.8345883 9.8545883 18.2163722
ALCOHOL	BASE ETOH OXY

SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

LASS LEVELS VALUES

ASS LEVELS VALUES

ALCOHOL 3 BASE ETOH OXY

FUEL 10 12345678910

5 6 13

3

#### SYSTEM-PF1

#### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD	SRTWD							
SOURCE	96	SUM OF SQUARES	MEAN	MEAN SQUARE	F VALUE	<b>%</b>	R-SQUARE	c.v.
MODEL	8	200.30575787	6.91	6.91019855	8.98	9.0056	6.977495	39.4372
ERROR	ဖ	4.61379365	<b>9</b> .76	0.76896561		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	z	285.88055152				0.87690684		2.22355102
SOURCE	) J	TYPE I SS	F VALUE	7.	P	TYPE III SS	F VALUE	PR V F
ALCOHOL FUEL(ALCOHOL)	41	13.02538542 21.42278803	3.98	6.6179 6.6564	21	15.69668624	10.21	0.0117
CAR	<b>~</b> •	87.35716854	56.80	0.0001	. 70	77.19957492	56.29	0.0002
FUEL+CAR(ALCOHOL)	**	55.77727847	5.18	8.6166 8.8264	**	28.11481597 55.77727847	5.5 8.18	6.6223 6.6264
TESTS OF HYPOTHESES USING THE TYPE	USING THE T	TYPE III MS FOR ALCOHOL•CAR AS AN ERROR TERM	L-CAR AS AN I	ERROR TERM				
SOURCE	٩	TYPE III SS	F VALUE	æ.				
ALCOHOL	8	15.69668624	1.56	6.3155				
TESTS OF HYPOTHESES USING THE TYPE	USING THE T	TYPE III MS FOR FUEL+CAR(ALCOHOL) AS AN ERROR TERM	AR(ALCOHOL) ,	AS AN ERROR .	TERM			
SOURCE	٩	TYPE III SS	F VALUE	&				
FUEL (ALCOHOL)	7	21.43226155	6.77	6.6227				
TESTS OF HYPOTHESES USING THE TYPE	USING THE T	TYPE III MS FOR ALCOHOLOCAR AS AN ERROR TERM	L.CAR AS AN E	ERROR TERM				
CONTRAST	ΟF	8	F VALUE	ξ.				
ETHANOL - BASE OXINOL - BASE OXINOL - ETHANOL		14.30087144 1.94889104 7.53629825	2.84 0.39	6.1676 6.5673 6.2886				

SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

LEAST SQUARES MEANS

PROB > [T] HB: LSMEAN-	6.6655 185E-7 6.6662
STD ERR LSMEAN	0.31003339 · 0.24781131
SRTWD	1.30063611 3.02127054 1.93612234
ALCOHOL	BASE ETOH OXY

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES
ALCOHOL 3 BASE ETOH OXY

CAR 3 289

12345678910

PUEL

#### SYSTEM-TBI

### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD	2							
SOURCE	9	SUM OF SQUARES	MEAN SQUARE	QUARE	F VALUE	Æ 7 ×	R-SQUARE	c.v.
MODEL	8	368.96207426	12.72283015	83015	2.74	0.0250	0.850249	42.3441
ETROR	<b>*</b>	64.98389984	4.641	4.64170707		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	\$	433.94507330				2.15446213		5.08798502
SOURCE	P.	TME I SS	F VALUE	PR > F	P	TYPE III SS	F VALUE	PR > F
ALCOHOL FUEL (ALCOHOL)	4r	4.15856416	6.45 2.68	0.6478 0.1153	41	2.22268158 72.78282251	0.24	6.7962 6.6943
CAR	87	241.14031062	25.98	194E-7	~	242.26536424	26.10	189E-7
FUEL «CAR (ALCOHOL)	• <u>*</u>	55.12770524	69.69 69.69 69.69	6.6187	<b>*</b> <del>*</del> *	55.12770524	6.85	0 5187
TESTS OF HYPOTHESES USING THE TYPE		111 MS FOR ALCOHOLOCAR AS AN ERROR TERM	L-CAR AS AN E	PROR TERM				
SOURCE	D.	TYPE 111 SS	F VALUE	æ.				
ALCOHOL	7	2.22260150	1.4	0.3441				
TESTS OF HYPOTHESES USING THE TYPE		III MS FOR FUEL.CAR(ALCOHOL) AS AN ERROR TERM	AR(ALCOHOL) A	S AN EPROR	TERM			
SOURCE	DF.	TYPE III SS	F VALUE	<b>8</b> .				
FUEL (ALCOHOL)	7	72.78202251	2.64	0.0579				
TESTS OF HYPOTHESES USING THE TYPE		III MS FOR ALCOHOL•CAR AS AN ERROR TERM	L.CAR AS AN E	RROR TERM				
CONTRAST	P.	S	F VALUE	PR V F				
ETHANOL – BASE OXINOL – BASE OXINOL – ETHANOL		1.64856032 6.03434635 1.57331817	2.6.9 2.94 8.94	0.2217 0.8449 0.2307				

SYSTEM-TBI

GENERAL LINEAR MODELS PROCEDURE

	PROB > [T] HB: LSMEAN-0	175E-7 424E-9 985E-9
EAST SQUARES MEANS	STD ERR LSMEAN	0.76363332 0.56775662 0.55337486
LEAST SC	SRTWD	4.47643532 5.01497455 4.55339736
	ALCOHOL	BASE ETOH OXY

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

VALUES LEVELS ALCOHOL CLASS

BASE ETOH OXY

PVEL ₹

123456789101113

NUMBER OF OBSERVATIONS IN DATA SET = 52

#### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRIND

The state of the s

SOURCE	OF.	SUM OF SQUARES	MEAN	MEAN SQUARE	F VALUE	*	R-SQUARE	c.v.
MODEL	47	753.91947130	16.94	16.04083981	4.20	0.0845	0.980147	37.7801
ERROR	•	15.27041281	3.81	3.81760320		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	51	769 . 18988411				1.95386878		5.17168719
SOURCE	D.	TYPE I SS	F VALUE	£ v	ğ	TYPE III SS	F VALUE	PR > F
ALCOHOL FUEL (ALCOHOL)	<b>7</b> -	30.68989967	4.02 0.61	6.1164	7-	25.76921785	3.37	
CAR	= %	596.58882756 82 66018117	14.20	6.0103	-:	567.92858186		0.0113
FUEL+CAR(ALCOHOL)	<b>1</b> =	41.74037497		6.5548 6.5548	<b>3</b> =	41.74837497		
TESTS OF HYPOTHESES USING THE TYPE II	ING THE TYPE	E 111 MS FOR ALCOHOLOCAR AS AN ERROR TERM	L.CAR AS AN	ERROR TERM				
SOURCE	<b>5</b> 0	TYPE III SS	F VALUE	£				
ALCOHOL	7	25.78921785	3.42	0.0508				
TESTS OF HYPOTHESES USING THE TYPE II	ING THE TYPE	E III NS FOR FUEL+CAR(ALCOHOL) AS AN ERROR TERM	AR(ALCOHOL)	AS AN ERROR	TERM			
SOURCE	οr	TYPE 111 SS	F VALUE	<b>8</b>				
FUEL (ALCOHOL)	-	2.33067772	6.61	0.4497				
TESTS OF HYPOTHESES USING THE TYPE II	ING THE TYPE	: III MS FOR ALCOHOL•CAR AS AN ERROR TERM	L.CAR AS AN	ERROR TERM				
CONTRAST	P.	SS	F VALUE	£ .				

9.9373 9.6278 9.6114

5.55 9.27

18.46231580 20.86604337 0.99800360

ETHANOL - BASE OXINOL - BASE OXINOL - ETHANOL

GENERAL LINEAR MODELS PROCEDURE

LEAST SQUARES MEANS

SRTWD STD ERR PROB >  T  LSMEAN LSMEAN-0	1.21792536 6.51468963 6.6683 1.78566546 6.39883179 6.6693 1.43246521 6.56463333 6.6614
LSMEAN	6.21792538 4.78566548 4.43246521
	BASE ETOH

SYSTEM-CARB

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

CLASS LEVELS VALUES

ALCOHOL 3 BASE ETOH OXY FUEL 4 6 8 9 10 CAR 6 13471911

#### SYSTEM-CARB

#### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD

SOURCE	Ď.	SUM OF SQUARES	MEAN	MEAN SQUARE	F VALUE	PR > F	R-SQUARE	C.V.
MODEL	23	323.96601166	14.08	14.08525703	4.4	0.1744	0.962434	27.8203
ERROR	n	12.64492067	4.21	4.21497356		ROOT MISE		SRTWD MEAN
CORRECTED TOTAL	26	336.66583227				2.05304008		7.37963707
SOURCE	DF	TYPE I SS	F VALUE	F > F	9	TYPE III SS	F VALUE	PR > F
ALCOHOL FIFE (ALCOHOL)	~	10.44622705	1.24	6.4652 8.4758	7.	16.61658844	1.97	0.2841
CAR	- ശ	239.50460036	11.37	0.0364	- <b>v</b> o (	207.94359907	2.87	0.0442
ALCOHOL + CAR FUEL + CAR(ALCOHOL)	ອັດ	36.2636617 36.75352754	1.74	6.6282 6.3432	<b>ò</b> ∙u	36.26388617 36.75352754	0.86 1.74	0.6282 0.3432
TESTS OF HYPOTHESES USING THE TYPE III MS FOR ALCOHOL.CAR AS AN ERROR TERM	IG THE TYPE	III MS FOR ALCOHOL	CAR AS AN	ERROR TERM				
SOURCE	ρf	TYPE III SS	F VALUE	<b>8</b> 7				
ALCOHOL	8	16.61658844	2.29	0.1517				
TESTS OF HYPOTHESES USING THE TYPE III MS FOR FUEL. CAR(ALCOHOL) AS AN ERROR TERM	IG THE TYPE	III NS FOR FUEL.+C/	A(ALCOHOL)	AS AN ERROR	. LEGAN			
SOURCE	D.	TYPE 111 SS	F VALUE	Æ.				
FUEL (ALCOHOL)	-	0.90267649	0.12	0.7403				
TESTS OF HYPOTHESES USING THE TYPE II	IG THE TYPE	III MS FOR ALCOHOL.CAR AS AN ERROR TERM	.•CAR AS AN	ERROR TERM				

6.1697 6.6863 6.6281

3.78 3.78 5.25

11.17230533 13.73449090 0.90568445

ETHANOL - BASE OXINOL - BASE OXINOL - ETHANOL

**78** V F

F VALUE

9

CONTRAST

SYSTEM-CARB

About the transport of the second of the sec

GENERAL LINEAR MODELS PROCEDURE

LEAST SQUARES INCANS

PROB > [T] HB:LSMEAN=6	6.9913 6.9912 6.9942
STD ERR LSMEAN	0.72585928 0.59266162 0.83815010
SRTWD	8.64355568 7.11792626 6.64266292
ALCOHOL	BASE ETOH OXY

SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

CLASS LEVEL INFORMATION

BASE ETOH OXY VALUES LEVELS ALCOHOL CLASS

5 6 13

#### SYSTEMPFI

#### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD

SOURCE	Đ.	SUM OF SQUARES	MEAN	MEAN SQUARE	F VALUE	PR	R-SQUARE	c. <
MODEL	=	42.73005053	3.88	3.88455087	1.48	0.5715	0.942113	82.0939
ERROR	-	2.62549213	2.62	2.62549213		ROOT MISE		SRTWD MEAN
CORRECTED TOTAL	12	45.35555166				1.62033704		1.97375956
SOURCE	D.	TYPE I SS	F VALUE	<b>78.</b>	P	TYPE III SS	F VALUE	PR > F
ALCOHOL FUEL (ALCOHOL)	<b>7</b> -	11.84648249	2.25	6.4268 6.9548	7-	8.52585378 8.81374846	1.62	6.4852 8.954
CAR ALCOHOL CAR	01 <del>4</del>	2.93662687	80.0 80.0	0.6870	· 64 4	5.22263231 27.19801686	9.0	0.5784
FUEL +CAR(ALCOHOL)	. 64	0.74028484	9.7	0.8832	6	8.74628484	6.14 4.14	0.8832
TESTS OF HYPOTHESES USING THE TYPE	SING THE TYPE	E III MS FOR ALCOHOL•CAR AS AN ERROR TERM	)L•CAR AS AN	ERROR TERM				
SOURCE	06	TYPE III SS	F VALUE	Æ.				
ALCOHOL	8	8.52585378	6.63	9.5796				
TESTS OF HYPOTHESES USING THE TYPE	SING THE TYPE	E III MS FOR FUEL-CAR(ALCOHOL) AS AN ERROR TERM	AR (ALCOHOL)	AS AN ERROR	TERM			
SOURCE	<b>9</b>	TYPE III SS	F VALUE	æ. • •				
FUEL (ALCOHOL)	<b>-</b>	0.01374846	9.94	9.8650				
TESTS OF HYPOTHESES USING THE TYPE	SING THE TYPE	E III MS FOR ALCOHOL•CAR AS AN ERROR TERM	L.CAR AS AN	ERROR TERM				

**3**8 v F

F VALUE

5

CONTRAST

6.3889 6.3846 6.8864

6.97 6.95 6.62

6.58274011 6.48700884 0.15746602

ETHANOL - BASE OXINOL - BASE OXINOL - ETHANOL

SYSTEMPFI

GENERAL LINEAR MODELS PROCEDURE

LEAST SQUARES MEANS

PROB >  T  HB: LSMEAN—	0.1680 0.2746 0.433
STD ERR LSMEAN	8.85389261 8.66149983 8.83558263
SRTWD	3.14575131 1.43529457 1.15478854
ALCOHOL	BASE ETOH OXY

SYSTEM-TB1

GENERAL LINEAR MODELS PROCEDURE

dan decide with a law as follows in the

CLASS LEVEL INFORMATION

BASE ETOH OXY VALUES LEVELS CLASS ALCOHOL

9.7766

**6**.27

2.44058582

ALCOHOL

# EVALUATING TYPE OF VOLATILITY ADJUSTMENT EVALUATING TYPE OF ALCOHOL MEDIUM TEMPERATURE DATA

#### SYSTEM-TB1

### GENERAL LINEAR MODELS PROCEDURE

DEPENDENT VARIABLE: SRTWD	SRTWD							
SOURCE	<b>0</b> 4	SUM OF SQUARES	MEAN SQUARE	QUARE	F VALUE	P. > F.	R-SQUARE	c. <b>.</b>
MODEL	=	95.52986682	8.684	8.68452789	•		1.00000	0.0000
ERROR	•	0.0000000	9.00	0.00000000		ROOT MSE		SRTWD MEAN
CORRECTED TOTAL	=	95.52980682				. 0000000		3.66822156
SOURCE	DF	TYPE I SS	F VALUE	æ.	5	TYPE 111 SS	F VALUE	PR \
ALCOHOL FIJET (ALCOHOL)	~-	2.44060502		•	~ ~	2.44058582	٠	
CAR	- 10 -	69.31421471			- 10	73.19375654		
FUEL +CAR(ALCOHOL)	<b>t</b> 01	3.12477766			<b>+</b> 10	3.12477768		• •
TESTS OF HYPOTHESES	USING THE TYF	TESTS OF HYPOTHESES USING THE TYPE III MS FOR ALCOHOL. CAR AS AN ERROR TERM	.car as an e	TROR TERM				
SOURCE	ğ	TYPE 111 SS	F VALUE	98 7 V				

SYSTEM-TB1

GENERAL LINEAR MODELS PROCEDURE

LEAST SQUARES MEANS

ALCOHOL

4.43883854 3.47152663 3.29898445 BASE ETOH OXY

SRTWD

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM ALL DATA SORTED BY TEMP BY FUEL BY SYSTEM BY CAR

SRTWD	6.6666 5.5678	5.56/8 6.0828	7.8102	16.9545	0.000	9.0000	7.349B	3.6856	0000	2.4495	9000	0.0000	3.1623	3.0000	5.8310	13.3791	5.7446	6.6332	8.1240	12.6886	4.4721	11.6619	2.8284	1.0000	90000	3.0000	6.0828	18.1988 7	10.3923	16.1986	10.2956	3.6056	5.0990	2.6458	9999	9999	2.4495	6.8557	4.6904	6.0828 9.0554
<b>SE</b>	9 :: ;	25	5	126	•	<b>•</b> [	?	3 5	•	Φ (	₽ €	•	<b>9</b>	<b>-</b> 9	S M	179	3	<b>‡</b> :	<u>.</u> 8	161	79	36	<b>60</b>	- 0	<b>9 6</b>	•	37	<b>*</b>	108	10.	<u> </u>	2	<b>5</b> 8	_	•	<b>9 4</b>	<b>.</b>	47	52	82
TEAP	888	8 <b>8</b>	98	9 C	8	8	8	9 6	8	8	2 5	85	85	- d	3 8	3	2	6 6	87	8	9 9 9	8	8	<b>3</b> 5	- G	8	5	3 8	8	96	<b>3</b> 6	18	8	85	6	2 6	8	5	8 8	3 <b>6</b>
TVL20	136.0	9. <del>9</del> . 9.	136.0	136.6	136.0	136.0	156.0	36.0	136.0	136.0		136.0	136.0	136.0	136.0	128.0	128.0	126.6	128.0	128.0	128.0	128.0	128.0	128.0	128.0	128.0	128.0	133.8	133.8	133.8	133.00	33.8	133.8	133.8	133.8	15.5 14.0	133.8	133.8	133.8	123.8
\$	<b>55</b>	 	19.		-	- ·	9 9	9	1.0	<u>-</u> ;		<b>.</b>	10.1	- ·		80	<b>6</b> 0 (	<b>3</b> 0 <b>3</b>	9 00	8.6	<b>60</b> 6		80	ص دن دن	o ec	60	8.6	<b>8</b>	8.5	8.2	<b>10</b> 10	. 60	8.5	89	<b>10</b>	, c	8	8.2	60.0	12.6
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8	55	55	5	30	ğ	5	3 5	30	5	3	35	3	5	3	3	5	3	3	55	5	5	3	9	35	30	9	5	3	5	0	3	3	5	5	5	3 8	3	5	5	55
SYSTEM	2 2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	9 3 3 3	CARB	9 8 3 3	CARB	8 Kg		9 1 3 4	PFI	PF1	110	181	181	181	181	CARB	SARB		9 <b>9</b>	CARB	<b>988</b>		PFI	PF1	181	181	181		<b>8</b> €	CARB	9 8 3 3	9 <b>9</b>	<b>SAR</b>	PFI		<u> </u>	<b>19</b> 1	181	181	CARB
TEMPLEV	355 777	3 3 3 3 3	3		<u>=</u>	를 금	3	3	3	3 2	<u> </u>	3	<u>ਤ</u>	<u> </u>	5 E	E	3 2	5 E	3	Ŧ	₹ 1	5 E	E	3 2 2	5 E	F	를 :		3	E I	¥ 5	<u> </u>	F	3	<b>5</b>	3 2	<u>₹</u>	Ŧ	<b>3</b>	55
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1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM ALL DATA SORTED BY TEMP BY FUEL BY SYSTEM BY CAR

SRTWD	11.1803	9.3868	14.5845 2.0000	11.4891	2.8284	0.0000	3.4641 A AAAA	9.2195	6.4807	5.2458	7.2111	7.4162	13 3941	4.2426	4.6904	5.9161	6.4807	0.0000		1.0000	8.0000	4.5826	12.9615	15.1987	17.1172	10.2956	16, 2956	12.8452	10.8628	4.4721	10.5830	10.6301	3.6956	2.4495	9.000	Z.8254 4.8990	7.1414	6.5574
OM	125	283	512 <b>4</b>	132	<u>,</u> 00	•	<u>5</u> e	. S	7	9 K	25	<b>3</b> 2	5,5	20	55	0 %	4	•	<b>D</b> -	-	<b>†</b> %	2	168	2.4	293	96	166	165	B 2	88	112	13	<u>.</u>	<b>6</b>	<b>6</b>	2 ¢	5	3
T PAGE	2 80 6	S 88 8	9 KS	0 0 0	0 0 0	87	0 0 1	<b>8</b>	6	<b>3</b> 6	3	26	က (ဂ (၁) (၁)	2 8	8	> @	2	<b>9</b>	9 P	98	<b>4</b> 6	3	8	25	82	8	. KO	8	<b>9</b> 6		5	<b>8</b>	8 8	85	8	2 G 20 G	85	82
TVL20	123.5	123.5	123.5	123.5	123.5	123.5	123.5	123.5	132.5	132.5	132.5	132.5											103.7							'n	'n	163.7	163.7	103.7	163.7	163.7	163.7	163.7
\$	12.6	27.	12.6	27.0	12.6	12.6	2.6	12.6	0.0	9 G	• -		<b>D G</b>	٠-,		9 G							15.7													15.7	15.7	15.7
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TEMPLEV	355	5 5 2 7 2	5 E	를 달	3 <del>3</del> 5	E	3	3	3	5 E	3	3		3	B :		£ 15	<u>ጀ</u>	3 3	<u> </u>	<u> </u>	3	E I	<u>.</u>	F	<u>ጀ</u>	5 E	표		5 E	Ŧ	₹ ?	3	Ŧ	<b>B</b>	5 E	Ē	<u>.</u>
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1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM ALL DATA SORTED BY TEMP BY FUEL BY SYSTEM BY CAR

SRTWD		11.7898 2.2361 12.4900 7.8102 2.0000 0.0000	3.1623 5.1962 11.2256 15.6666 14.6357 14.6357 12.8841 12.5366 13.3791	14.8648 14.86648 14.86648 7.1414 6.9282 3.6656	4.8888 3.4641 6.8888 3.1623 3.6856 5.3274 8.758 14.3178	
Š	75 63 232 201 201	85 2 4 0 1	126 126 127 126 137 157	222 222 223 24 25 25 25 25 25 25 25 25 25 25 25 25 25	12 0 0 0 1 1 1 1 0 0 0 1 1 1 1 1 1 1 1 1 1	25 25 25 25 25 25 25 27 27 27 27 27 27 27 27 27 27 27 27 27
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FVEL	88///		- <b>/ / / 6 6 6 6 6 6</b>	0 0 0 0 0 0 0 0 0	10 60 60 60 60 60 60 60 60 60 60 60 60 60	
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DRIVER	<b>ಬ</b> ಬ4ಬ∨	12-440-0	10-n44888	40m4440	00-00-05400	18-440-0-844488
ADJUST	BASE BASE MATCH MATCH	\$\$\$\$\$\$\$\$\$	#####################################	53333333333333333333333333333333333333	#####################################	%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
ALCOHOL	BASE OXY OXY	333333 888888	\$	\$333333 \$666666	######################################	
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1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM ALL DATA SORTED BY TEMP BY FUEL BY SYSTEM BY C	₹	3
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SRTWD	16.3095	16.5836	11.8322	0889.91 0000	4.0880 4.5826	8.1240			•	•	. 9999	9889	3.1623	9.7468	5.3652	7014.7	# C C C C F	11 4455	10 8167	6 3246	4.5826	1.4142	1.0000	3.3166	9.0000	11.7647	11.1355	18.3000 18.3056	12.5698	2.6458	4.2426	11.1355	4.8996	7.1652	2 8000	11.4891			•	2.8284	•	•	999	9.8489	14.5258	13.2665	7.2111
<b>SE</b>	266 1 <b>66</b>	112	<b>2</b> 3	201	5 7	8	7	102	85	<b>+</b>	-	• ;	0	n (	8	n 6				•	21	~	-	=	•	137	124	8 💆	3	1	5	124	<b>*</b> :	<b>.</b>	•	132	4	*	•	<b>6</b>	9 (	b a	, ,	6	211	176	25
4gt	87	6	8:	2	2	5	Z	67	96	63	87	24	<b>9</b>	n (	8 2	- 1	òå	5	3	ā	ā	ž	ā	87	Ž.	58	2 2	- s	<b>8</b>	8	3	*	2;	<b>:</b> ;		2	72	7	2	*;	*;	<b>*</b>	2,7	2	2	2	<b>?</b>
TVL20	104.5	104.5	104.5	0.4	2	5.5	5.10	104.5	<b>16.</b> 5	<b>104</b> .5	24.5	5.5	5.5	0.4							0.0	•	• •	•	•	132.5	132.5	126.0	132.5	136.0	136.0	136.0	136.0		36	136.0	136.0	136.0	136.0	136.0	132.5	132.5	135.5	103.7	163.7	163.7	103.7
8	15.2	15.2	15.2	13.2	2.5	15.2	15.2	15.2	15.2	15.2	15.2	15.2	15.2	13.Z	7.0	7.4	7.0				•	•	•.	•.	•	• •	9 6	•	•	- 0	10.1		-		-	-	- 9	19.1	10.1	<b>10</b> .1	<b>9</b> (	•		15.7	15.7	15.7	15.7
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1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM ALL DATA SORTED BY TEMP BY FUEL BY SYSTEM BY CAR

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3	15.7	15.7	15.7	15.7	7.07	. v.	. 4	15.7	15.7	15.7	15.7	15.0	15.9	15.9	15.9	5.0	15.0	15.0	15.0	-13. -	13.0 0	13.0	13.0	15.0	5.0	9.0			. v		16.2	16.2	16.2	16.2	16.2		16.2	16.2	16.2	18.2	16.2	15.2	7.5	 		15.2	15.2	15.2	15.2
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1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM ALL DATA SORTED BY TEMP BY FUEL BY SYSTEM BY CAR

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SYSTEM	181 181
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STEM	SRTMOM	6.4807	9000		4.5000	5.6825	14.0001	10.3861	11.8546	5.2361	10.6666	9000		2.8284	6.1993	8.2988	15.2315	15.3648	11.7898	2.2361	12.4966	2010.7	900	4.8599	5.1862	14.5178	12.9311	15.1556	5.0707	6.9282	•	900	1.5611	5.000 6.000	14.3178	18.3848	12.7279	12.5962	12 3288	5.7446	2.6458	<b>4</b> .	5.0000	10.4881
TEST PROGRAM FUEL BY SYSTEM	MON	42.000	0.00		32.500	33.500	198.586	140.000	141.588	28.000	112.500			900	36.333	90.00	232.00	237.	130.00	5. <b>68</b>	156.000			26.500	27. <b>28</b>	211.000	167.333	22.00	8.00	48.000			5.00	25.5	205.000	336.000	162.000		52.0	33.00	7.000		25.000	110.000
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HOT START ,	FUEL	6	80	n v	<b>.</b>	<b>10</b>	•	<b>0</b> 4	<b>.</b>	•	•	<b>.</b>	<b>0 4</b>	•	•	•		- 1		7	~1	. ^	. ~	۲,		· <b>60</b>	€ (	10 eq	•	₩.	<b></b>	∞	€0 (	10 e	a	•	<b>a</b>	<b>.</b>	<b>,</b>	• •	<b>.</b>	<b>3</b>	• •	•
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M STEM	SRTWDM	13.2136	12.0822	13.3500	7402	8.2348	9.5017	1.5000	900	3.1623		12.9228	11.4455	10.8167	5.4536	1.2071	2.5166	75.7	11.1355	2002	11.4327	2.6458	7.6801	7.0321	2.7.7	10.5922	2.000	2.8284			3	12.1673	13.2665		3.500	10.8167		4.1458	5.2813	2.8284	10.4881	14.3875	14.1421	5.4//2 4 3580	9000	1.7321	7.4833
TEST PROGRAM FUEL BY SYSTEM	MONT	175.667	140.000	187.9	20.00	20.00	92.000	2.500	•		12	20.75	131.000	117.	26.58	- 5			2	3	132.000	7.00	7.			113.00	*	8			16.8	154.	<b>3</b>	22.22	12.500	117.888	8	18.586	28.		110.000	287.000	200.000		8	3.000	<b>26.90</b>
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1985 CRC H AVERAGE TND	TOPLEV	F	FIE	<b>3</b>	5 2	<b>E E</b>	3	F	3	5	<b>5 2 3 3 3 3 3 3 3 3 3 3</b>		ğ	¥	E	3	5		5 5	E	F	MEDICA					MEDICA								TO I CO	MEDICAN	MEDICAL PROPERTY AND PROPERTY A			AD CO	MEDICA	MED I CEM			100	MED I CEN	MEDICA
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RAM	SRTMDM	4.8990	9.8895	. <b>668</b>	4.5826	4.4721	4.3588	9.5304	• . • • • • • • • • • • • • • • • • • •	3.4641		- - - -	3.8730	5. <b>866</b>	7.8102	9 · 8 · 60	6.1644	2.8284	5.2015	12.4007	2.4495			2.6264	6.7062	12,2474	9.6054	9.1.6	300	3.6656	6.4631	3.1623	8	<b>8</b>	900		
1980 1980	MONT	*	<b>8</b>	\$	2	<b>2</b>	<u>e</u>	5	•	12	•	-	5	23	5	6	9	•	<b>58</b>	<u>*</u>	•	- 1	- •	<b>D 4</b>	<b>.</b>	2	ā	3	•	13	<b>∓</b>	•	_	•	• ;	- ¢	3
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AND DRIVEANIAY CAR BY TEMP BY	SYSTEM	181	<b>9</b> ₹	<b>248</b>	<b>9</b> 3	<b>9</b> 83	<b>9</b> 83	<b>SABB</b>	PFI	PFI	PFI	181	鱼	181	9 3	8	2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	CARB	248 248		PFI	ī	Ē	ğ	181	CARB	CARB	CARB	<b>8</b> 8	3	CARB	PFI	PFI	PFI	<b>18</b>		5
HOT START D FOR EACH	FVEL	7	•	<b>90</b>	∞	∞	•	∞	•	₩	∞	<b>5</b> 0	€	€0	<b>a</b>	<b>.</b>	<b>o</b>	<b>a</b>	<b>O</b>	<b>O</b>	<b>o</b> (	<b>3</b>	<b>»</b> (	<b>&gt;</b> 0	a	<u>-</u>	•	9	<u>.</u>	<b>-</b>	-	<b>—</b>	9	-	<b>9</b>	2 5	<u> </u>
1985 CRC H AVERAGE TWD	TOPLEV	MEDICA														3									100												
•	88	3	ž	- 59	<u>5</u>	167	<u> </u>	8	176	171	172	173	174	175	178	E	178	2	2	5	182	2	5	5 d	187	8	8	19 <b>6</b>	<u>5</u>	192	193	<u>*</u>	195	196 8	197	<b>8</b> 9	•

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM AVERAGE TWD BY TEMP BY FUEL BY SYSTEM

			NA AVI	AVERAGE TWO BY T	TEMP BY FUEL BY	IEST PROGRAMI BY SYSTEM			
VARIABLE	2	MEAN	STANDARD DEVIATION	MINIMUM	MAX INUM VALUE	STD EPROR OF MEAN	NUS	VARIANCE	c. <
				TEMPLEVMICH	FUEL=1 SYSTEM-CARB	A88			
TYDA	• •	52.41666667 5.99943244	48.95244291 4.17988546	••	130.00000000 11.40175425	19.98475113	314.5 <b>0000000</b> 35.99659463	2396.3416667 17.4714425	93.391 69.671
				- TEMPLEV-HIGH	FUEL-1 SYSTEM	- IJa			
THOM	nn	5.33333333	6.80685929 1.83340481	••	13.00000000 3.60555128	3.92994284 1.65851676	16.0000000 4.83029615	46.33333333	127.629
	ļ			- TEIPLEV-HIGH	FUEL-1 SYSTEM-TBI	TBI			
THOM SRTHOW	ฅฅ	17.16666667 3.17738289	22. 02460745 3. 22658166	••	42. <b>00000000</b> 6. 45100085	12.71591364	51.5000000 9.53214868	485. 88333333 10.41882922	128.299 101.548
				TEPLEVHICH	FUEL-2 SYSTEM-CARB	A88			
TYDN	••	97.56333333 9.27873556	56.51231429 3.20835014	28.0000000 4.47213595	161.8666666 12.68857754	23.87185578 1.38886346	585.5 <b>000000</b> 55.62441334	3193.6416667 10.2935106	57.912 34.607
				- TEAPLEV-HIGH	FUEL=2 SYSTEM=PFI	PFI			
TWDM SRTWDW	nn	3. <b>0000000</b> 1. 27614237	4.35888884 1.43429118	••	8. <b>00000000</b> 2.82842712	2.51661148 0.82806835	9.0000000 3.82842712	19. <b>6066666</b> 2. <b>6</b> 5719 <b>6</b> 96	145.297
				- TEMPLEV-HICH	FUEL=2 SYSTEM=TBI	TBI			
TWDW SRTWDW	nn	15.333333333333333333333333333333333333	19.29594865 3.64147516	••	37.80000000 6.88276253	11.14851664	46.0000000 9.06276253	372.3333333 9.25 <b>8</b> 57888	125.843 100.459
	İ			TEMPLEV-HIGH	FUEL-3 SYSTEM-CARB	A58			
TWDW SRTWDW	••	71.41666667	38.47916688	19.5000000 4.35228539	186.8888888 18.28563814	15.7 <b>898</b> 2968 1.82376744	428.5 <b>0000000</b> 48.774376 <b>0</b> 6	1488.6416667 6.2885986	53.880 30.849
				- TEMPLEVITION	FUEL-3 SYSTEM-PFI	IJ4			
THOM	nn	2.33333333	4.04145188	••	7.0000000	2.3333333	7.0000000	16.3333333	173.205
				- TEIPLEV-HIGH	FUEL-3 SYSTEM-TBI	191			
THOM	nn	18.6666667	16.23524972 2.92126270	••	29.5000000 5.30658915	9.37342579	56.0000000 10.03016132	263.58333333 8.53342522	86.975
				TEMPLEV#HIGH	FUEL-4 SYSTEM-CARB	88			
THOM	••	100.75000000 9.14183432	69.58286427 4.23374134	4.00000000 2.0000000	213. <b>86960606</b> 14.58451952	28.4 <b>6786</b> 538 1.72841766	684.58888888 54.85188588	4841.7750000 17.9245657	69.065 46.312
				· TEMPLEV-HIGH	FUEL-4 SYSTEM-PFI	158			
TWDM SRTWDM	nn	6.6666667 2.89758958	6.11818883	••	12.00000000 3.46410162	3.52766841 1.86468788	28.00000000 6.29252874	37,3333333 3,40668634	91.652 87.918

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM AVERAGE TWO BY TEMP BY FUEL BY SYSTEM

			AVE	AVERAGE IND BT IEM	F BT PUEL BT	STSTEM			
VARIABLE	z	MEAN	STANDARD DEVIATION	MINIME	NALUE	STD ERROR OF MEAN	MUS	VARIANCE	
				TEMPLEV-HIGH	FUEL-4 SYSTEM-TBI	TBI			
TWDM SRTWDM	юn	32.3333333 4.22788202	46. <b>06</b> 3623 <b>6</b> 5 4.65698619	••	85.00000000 9.21954446	26.56828415 2.68871223	97. <b>0000000</b> 12.68364667	2116.3333333	142.279
				TEMPLEVIEW F	FUEL-5 SYSTEM-CARB	A88			
THOM	••	62.8333333377.38716264	57.68419772 3.16721697	20.00000000 4.46652822	177.00000000	1.26851601	377. <b>00000000</b> 44.32287586	3327.4666667 9.6547973	91.8 <b>05</b> 42.062
				TEMPLEV-HIGH	FUEL-5 SYSTEM-PFI	PF1			
TYDM	ทท	14.0000000	24.24871131	••	42. <b>00000000</b> 6.48074070	14.0000000 3 2.1602466	42. <b>00000000</b> 6.45074670	588. <b>0000000</b> 14. <b>0000000</b>	173.205 173.205
				· TEMPLEV-HIGH	FUEL-5 SYSTEM-TB1	TB1			
THOM	ทท	22.3333333 3.72748428	18.48197320 2.43493872	1. <b>0000000</b> 1. <b>000</b> 0000	33.5 <b>6088888</b> 5. <b>68</b> 245284	10.67057220 1.40581252	67.00000000 11.18245284	341.58333333 5.92892655	82.755 65.324
				TEMPLEY-HIGH F	FUEL-6 SYSTEM-CARB	A88			
THEM	••	163.1944444 12.06135650	186.74483681 4.37894483	28. <b>0000000</b> 5.23606798	348.00000000 18.50605133	43.57839714	979.16666667 72.36813982	11394.460185 19.105159	65.41 <b>0</b> 36.239
				- TEMPLEV-HIGH	FUEL-6 SYSTEM-PFI	PF1			
TYDM	ทท	3.16666667	5.48482756 1.74793978	••	9.50000000 3.02752051	3.16666667 1.88917358	9.5000000 3.02752651	30.06333333 3.05529348	173.205 173.205
				TEMPLEV-HIGH	FUEL-6 SYSTEM-TBI	T81			
TYDM SRTYDM	nn	38.7777778 5.77548775	38.58379454	8. <b>6000606</b> 2.82842712	69 . <b>00000000</b> 8 . 29875399	17.61137309	116.33333333	938.48148148 7.61582826	78.663 47.783
				TEMPLEY-HIGH F	FUEL=7 SYSTEM=CA	CARB			
TWDM SRTWDM	••	161.6666667 11.88661458	86.32419514 4.94470145	5. <b>0000000</b> 2.23 <b>00</b> 6798	237. <b>0000000</b> 15.30480432	35.2417 <b>8589</b> 2.01866592	978.8000000 71.31968751	7451.8666667 24.45 <b>86</b> 725	53.396 41.599
				· TEMPLEVIALICA	FUEL=7 SYSTEM-PFI	PFI			
TNOM	nn	21.6666667 3.27008323	34.12232896 4.05707204	••	61.80000000 7.81824968	19.78653581 2.34235164	65. <b>9896989</b> 9.81624968	1164.3333333	157.488 124.066
				TEMPLEV-HIGH	FUEL-7 SYSTEM-TBI	TB1			
TYDM SRTYDM	nn	59.63333333 7.00366889	57.30255957 3.58176954	26.5 <b>000000</b> 4.85985809	126.00000000 11.22497216	33.86364819 2.86793561	179.58888888 21.28888268	3283.5833333 12.8290731	95.77 <b>0</b> 56.493
				TEMPLEN-HIGH F	FUEL-8 SYSTEM-CARB	Age			
TWOM	• •	151.2222222 11.57907618	89.73013037 4.42910967	30.00000000 5.07071421	238.88888888888888888888888888888888888	36.63217233 1.86817645	907.3333333 69.47445786	8051.4962963 19.6170125	59.337 38.251

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			AVE.	AVERAGE TWO BY TE	TEMP BY FUEL BY	IESI PROGRAMI Y SYSTEM			
VARIABLE	z	KEAN	STANDARD DEVIATION	MINIMAM	MAXIMA	STD EPROR OF MEAN	MUS	VARIANCE	c.v.
				- TEIPLEV-HIGH	FUEL-6 SYSTEM-PFI	PFI			
TYDIA	nn	8.1666667 2.31634667	7.28583100	••	14.0000000 3.73205081	4.20647649 1.16767840	24.5000000 6.94904001	53.08333333 4.00041853	89.214 87.313
				- TEIPLEV-HIGH	FUEL-8 SYSTEM-TBI	TB1			
THOM	nn	33.3333333 4.74595394	42.33505792 3.86338408	5. 0000000 1.58113883	82.0000000 9.05117172	24.44267670 2.23 <b>0</b> 52584	14.23786183	1792.3333333	127. <b>008</b> 81.4 <b>04</b>
				TEPLEV-HIGH I	FUEL-6 SYSTEM-C	CARB			
THDM SRTHIDM	••	177.66666667 12.87896664	95.02140110	45. <b>00000000</b> 6. 7 <b>06</b> 26363	338.0000000 18.38477631	38.79232456 1.53615656	1666.000000 77.2737998	9829.8666667 14.1586619	53.483 29.217
				- TEPLEV-HIGH	FUEL- SYSTEMPFI	——————————————————————————————————————			
THOM	'nю	18.6666667 4.13010465	13.20353488	7.8000000 2.64575131	33. <b>eeeeeee</b> 5.74456265	7.62306442	56.0000000 12.30031306	174.33333333	76.733
				- TEMPLEV-HIGH	FUEL-6 SYSTEM-TBI	TB!			
TWDM SRTWDM	nn	45.66666675.63418868	56.88878938 4.57885679	2.0000000	118. <b>6060000</b> 18.4586848	32.84475267 2.63652006	137.0000000	3236.3333333 20.8853643	124.574
				TEMPLEY-HIGH	FUEL-18 SYSTEM-CARB	CANB			
TWDM SRTWDM	••	120.361111111110.41006959	63.93472510	22.5 <b>000000</b> 4.74677759	187.0000000 13.35000564	26.10124222 1.37064755	722.16666667 62.46041755	4857.6486741 11.2726483	53.119
				TEMPLEY-HIGH	FUEL-10 SYSTEM-PFI	PFI			
THOM	nn	31.5000000 3.69722162	52.48844571 5.15853827	••	92. <b>0000000</b> 9.59166305	30.25860750 2.97886081	94.5000000 11.00166365	2746. 75 <b>00000</b> 26. 62 <b>06</b> 351	166.379 139.552
				TEPLEV-HIGH	FUEL-10 SYSTEM-TBI	-TB1			
THOM	'nю	49.66666667 6.47843122	35.16153201 2.91888061	10.0000000 3.16227766	77.0000000 8.68363643	20.30051997 1.68521650	140.0000000 19.41129367	1236.3333333 8.5198640	70.795 45.111
				TEMPLEY-HIGH	FUEL-11 SYSTEM	CARB			
THEM SRTHEM	44	111.3750000 10.15964761	57.88404357 3.25022374	30.5000000 5.45356551	167.0000000 12.92284798	28.94202178 1.62961167	445.5 <b>000000</b> 40.63850046	3358.5625888 18.6225394	51.972 32.686
				TEPLEV-HICH I	FUEL=11 SYSTEM-PFI	IJ&			
THOM		1.5000000 1.20710678		1.5000000 1.20710678	1.5000000		1.5000000 1.20710678		
				TEMPLEY-HIGH	FUEL-11 SYSTEM-TBI	TBI			
TYDM		11.00000000 3.31662479		11.00000000 3.31662479	11.00000000 3.31662479		3.31662479		

1985 CRC HOT START AND DRIVEAMAY TEST PROGRAM AVERAGE TWO BY TEMP BY FUEL BY SYSTEM

			A A	1985 CAC HOI START AN AVERAGE TWO BY TI	TEMP BY FUEL BY	IEST PROGRAM IY SYSTEM			
VARIABLE	2	NEAN	STANDARD DEVIATION	MINIMAM	MAXIMIM	STD ERROR OF MEAN	Miss	VARIANCE	C. V.
				TEMPLEY-HIGH FUEL-12	FUEL=12 SYSTEMPFI	PF1			
TWDM SRTMDM		••		••	••		••		
				TEPLEVATION	TEMPLEVHIGH FUEL-13 SYSTEM-CARB	CARB			
TWDM SRTWDW	**	120.2500000 10.9134444	22.15663934 1.04784758	88. <b>00000000</b> 9. 30083152	137. <b>00000000</b> 11.7 <b>0</b> 460991	11.07831967 0.52302379	481.00000000	490.91666667 1.69798455	18.425 9.601
				TEMPLEY-MEDIUM	FUEL-1 SYSTEM-CARB	CARB			
MONT	••	44.5 <b>4000000</b> 5.7 <b>00</b> 29744	42.97324749 3.31 <b>000</b> 726	2. 800000	113. <b>0000000</b> 10.50224250	17.54375482	267.0000000 34.20178465	1846.7000000 10.9614447	96.569 58.081
				· TEPLEY-MEDIUM FUEL-1	M FUEL-1 SYSTEM-PFI	1 1 1 1 1 1 1 1 1			
TWDM SRTWDM	<b>00</b>	6.0000000	2.62842712 0.56578644	4. 6000000	8.0000000 2.62842712	2. <b>0000000</b> 0.41421356	12.00000000 4.82842712	8.80000000 6.34314575	47.140
				TEMPLEV-MEDIUM	FUEL-5 SYSTEM-CARB	CARB			
TYDIA	88	••	••	••	••	••	••	••	
				. TEIPLEV-MEDIU	TEMPLEY-MEDIUM FUEL-5 SYSTEM-PFI				
THOM		••		••	••		••		
				TEMPLEY	TEMPLEY-MEDIUM FUEL-S SYSTEM-TBI	<b>■181</b>			
THOM		16. <b>9000000</b> 4. <b>9000000</b>		16.0000000	16. <b>90000000</b> 4.00000000		16. <b>98696969</b> 4. <b>0866696</b> 0		
				TEMPLEY-MEDIUM	FUEL-6 SYSTEM-CARB	CARB			
THOM	<b>6</b> 6	88.91666667 8.64355568	69.12848659 3.97268783	12.5000000	176.0000000 13.26649916	28.21832049 1.62184269	533.5000000 51.86133486	4777.6416667 15.7822422	77.736
				TEMPLEN-MEDIUM	M FUEL-6 SYSTEM-PFI	Fei			
THOM	юю	15.5 <b>000000</b> 3.14575131	14.23603667	••	28. <b>0000000</b> 5.29150262	8.22000630	46.5 <b>000000</b> 9.43725393	282.75888888 7.75888888	91.865 88.497
				TEMPLEY-MEDIU	TEMPLEY-MEDIUM FUEL-6 SYSTEM-TBI	FTBI			
THOM	ыы	39.3333333	61.32971664 5.42633165	••	116.6666666 16.46666848	35.4 <b>86</b> 72468 3.13289388	118.00000000 13.31651561	3761.3333333 29.4458687	155.923 122.247
				TEMPLEY-MEDIUM	FUEL-7 SYSTEM-CARB	CARB			
TWDM SRTWDM	'nм	145.66666667	166.23139894 5.67566618	38.88888888 5.47722558	207.00000000 14.38749457	57.86862516 2.93665272	437.00000000 34.00685577	1 <b>964</b> 6.333333 25.755627	68.8 <del>89</del> 44.778

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM AVERAGE TWD BY TEMP BY FUEL BY SYSTEM

			\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	AVERAGE TWO BY TE	TEMP BY FUEL BY	SYSTEM			
VARIABLE	2	NE SA	STANDARD DEVIATION	MINIMAM	MAXIMAM	STD ERROR OF MEAN	RUS	VARIANCE	o. v.
				TEMPLEV-MEDIUM	M FUEL-7 SYSTEM-PFI	#F!			
NOW SRINGL	88	14.00000000 3.67944947	7.67166781	9.00000000 3.00000000	19.00000000 4.35889894	5.00000000 0.67944947	28. <b>60000000</b> 7.35889894	58.0000000 0.92330317	50.508 26.115
				TEMPLEY-WEDIUM	M FUEL-7 SYSTEM-TBI	-TB1			
THOM	ทท	27.6666667 4.78478169	26.68957349 2.88854576	3.00000000 1.73205081	56. <b>00000000</b> 7. 48331477	15.48923244	83.8088888 14.11434587	712.3333333	96.4 <b>68</b> 61.22 <b>6</b>
				TEAPLEY-MEDIUM	FUEL-8 SYSTEM	CARB			
MONT	••	49.66666667 6.642 <b>66</b> 292	36.57139137 2.58055833	19. <b>00000000</b> 4.35889894	98. <b>00000000</b> 9.89949494	14.93020801 1.05350853	298. <b>88888888</b> 39.85249754	1337.4666667 6.6592813	73.634
				TEMPLEV-MEDIUM	M FUEL-8 SYSTEM-PFI	Isa			
THOM	'nМ	4. <b>0000000</b> 1.15470054	6.92828323	••	12.88888888 3.46418162	4.00000000 1.15470054	12. <b>00000000</b> 3.46410162	48.00000000 4.00000000	173.2 <b>05</b> 173.2 <b>05</b>
				TEMPLEV-MEDIUM	A FUEL-8 SYSTEM-TBI	-TB!			
TYDM SRTYDM	nn	13.6666667 3.29699445	12.05542755 2.06253680	1. <b>000</b> 00000011.000000000000000000000000	25. <b>00000000</b> 5. 00000000	6.96020434 1.19660271	41.86666668 9.87298335	145.333333334.25403331	88.21 <b>0</b> 62.672
				TEMPLEV-MEDIUM	FUEL=9 SYSTEM-CARB	CARB			
SRTVDM	••	64.33333333	53.48893967	8.80000000 2.82842712	154. <b>00000000</b> 12. 40967365	21.83676818 1.39284149	386. <b>00000000</b> 44.35312487	2861. 9666667 11. 6266771	83.143 46.127
				TEMPLEY-MEDIUM	M FUEL-8 SYSTEM-PFI	-bei			
THOM	nn	2.66666667 1.48316325	2.88675135 0.83686329	1. <b>0000</b> 0000011.000000000000000000000000	6. <del>00000000</del> 2. 44948974	1.6666667 0.48316325	8. <b>80888888</b> 4.44948974	8.3333333 6.78634817	108.253 56.424
				TEMPLEV-MEDIUM	M FUEL-6 SYSTEM-TBI	-TB1			
THOM SRTNOW	mm	20.33333333 4.12168606	21.36195996 2.23999018	8.00000000 2.82842712	45. 88888888 6. 78828393	12.3333333	61. <b>00000000</b> 12.365 <b>0</b> 5818	456.3333333 5.01755603	105.059 54.346
				TEMPLEY-MEDIUM	FUEL-10 SYSTEM-CARB	-CARB			
THOM	••	63.50000000 6.84365292	56.35867288 4.47183381	••	158.88888888 12.24744871	23.00633182 1.82561851	381.00000000 41.06191752	3176.3 <b>66666</b> 19.9972977	88.754 65.343
				TEAPLEY-MEDIUM	FUEL=18 SYSTEM-PFI	I34			
TWDM	nn	3.6666667	5.58757855 1.61634591	••	18.00000000 3.16227766	3.17979734 8.83319775	11.00000000 4.16227766	30.3333333	158.2 <b>86</b> 116.5 <b>88</b>
				TEMPLEY-MEDIUM	FUEL-10 SYSTEM-TBI	-TB1			
TNDM	nn	12.33333333	12.50333289 2.56121663	••	25. <b>80600000</b> 5. <b>80600000</b>	7.21880261	37.00000000 8.46410162	156.3333333 6.55983 <del>0</del> 64	161.378 96.779

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM AVERAGE TWD FOR ALL CARS BY TEMP BY FUEL

				WE THE TON ALL C		פו נסבר			
VARIABLE	Z	MEAN	STANDARD DEVIATION	MINIMUM	MAXIMUM VALUE	STD ERROR OF MEAN	Mins	VARIANCE	c. <b>&lt;</b>
				TEMPLEV-HIGH	# FUEL=1				
TWDM SRTWDM	22	31.83333333 4.19658662	48.83876677 3.78588899	6 136 6 11	. <del>00000000</del> . 40175425	11,78682709 1,09263798	382.00000000 50.35903946	1667.1515152 14.3262930	128.264 90.193
				TEMPLEV-HIGH FUEL-2	# FVEL=2				-
TWDM SRTWDM	22	53.37500000 5.71130025	60.62669866 4.57979131	6 161 9 12	. 68857754	17.50142040 1.32207187	648.58888888 68.53568299	3675.5965969 28.9744885	113.586 80.188
				TEMPLEV-HIGH FUEL-3	# FVEL=3				
TWDM SRTWDM	12	40.95833333 5.12160739	42.89915694 3.94874723	9 196	3.00000000 3.29563014	12.15297988 1.13750574	491.5 <b>0000000</b> 61.45928871	1772.3390152 15.5294888	102.785 76.944
				TEIPLEVANICH FUEL=4	# FUEL=4				
TWDM SRTWDM	55	66.1256666 6.15226566	66.95253577 4.80394963	6 213 6 14	213.89868888 14.59451952	19.32753227 1.38678081	721.5 <b>0000000</b> 73.82718 <b>0</b> 71	4482.6420455 23.0779320	111.356 78.084
				TEMPLEV-HIGH FUEL-5	¥ FUEL=5				
SRTWDM	22	48.58888888 5.16551412	47.276748 <b>68</b> 3.76558369	0 177 0 13	177.00000000 13.30413470	13.64762162	486. <b>0000000</b> 61.98616940	2235. <b>696969</b> 1 13.7313565	116.733
				TEMPLEV-HIGH FUEL-6	# FUEL=6				}
TWDM	22	92. <b>68333333</b> 7.72 <b>68</b> 4357	105.08746958 5.84963618	9 348 9 18	348. 89888888 18. 59685133	30.33613943 1.68864451	1185.8888888 92.7221228	11043.376263 34.218243	114.122 75.705
				TEMPLEN-HIGH FUEL=7	# FUEL=7				
TWDM SRTWDM	55	101.20833333 8.53424332	91.55362528 5.54888953	6 237 6 15	37. <b>00000000</b> 15.30480432	26.42925568 1.59928669	1214.5000000 102.4100199	8382.0662879 30.6925920	90.461 64.916
				TEAPLEY-HIGH	# FUEL-8				
TWDM SRTWDM	55	85.98611111 7.55511324	93.40308998 5.55369813	6 236 6 15	238.88888888888888888888888888888888888	26.96340938 1.60321456	1031.8333333 90.6613589	8724.3053451 30.8435629	108.627 73.509
				TEMPLEV#HIGH FUEL=9	FUEL-9				
TWDM	22	184.91666667 8.88853465	102.94346058 5.33115416	2.00000000 338 1.41421356 18	338. <b>00000000</b> 18. 38477631	29.71721732 1.53897164	1259.0000000 106.5664159	18597.356861 28.421285	98.119 60.032
				TEAPLEY-HIGH FUEL=10	# FUEL=10				
SRTWDM	55	86.47222222 7.74694786	66.85296441 4.58539364	6 187	87.00000000 13.35000564	19.06784839 1.30059512	965.6666667 92.96337427	4362.9941077 20.2985719	82.082 58.157
				TEMPLEY-HIGH FUEL-11	H FUEL-11 -				
TWDM SRTWDM	66	76.3333333 7.527 <b>6</b> 5367	78.47245325 4.84271126	1.50000000 167 1.20710678 12	7. <b>66666666</b>	28.77025856 1.97702859	458. <b>80888888</b> 45.16232283	4966.366667 23.4518523	92.322 64.337

1985 CRC HOT START AND DRIVEAWAY TEST PROGRAM AVERAGE TWD FOR ALL CARS BY TEMP BY FUEL

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VARIABLE	z	MEAN	STANDARD DEVIATION	MINIMUM	MAXIMUM	STD ERROR OF MEAN	SUM	VARIANCE	C. <b>c</b>
				TEPLEV-HIGH	-HIGH FUEL-12 -				
TWDM SRTWDM		••	• •	••	•		••		
				TEMPLEY	TEIPLEV-HIGH FUEL-13 -				-
SRTHOM	44	128.25888888 18.9134444	22.15663934 1.84784758	88.0000000 9.38083152	137.00000000	11.07831967 0.52392379	481.00000000 43.65377777	498.91666667 1.89798455	18.425 9.601
				TEMPLEY	TEMPLEY-MEDIUM FUEL=1 -				
TWDM SRTWDM	<b>80 80</b>	34.87566666 4.87877647	40.47022715 3.19257823	4.00000000 2.00000000	113.00000000 10.59224250	14.30838683 1.12874686	279.00000000 39.03021177	1637.8392857 10.1925558	116. <b>044</b> 65.438
				TEMPLEY	TEMPLEY-MEDIUM FUEL-5 -				
TWDM SRTWDM	44	4. 00000000 1. 00000000	8.00000000 2.00000000	66	16.00000000 4.00000000	4.68686866 1.68686866	16.0000000 4.00000000	64.000000000000000000000000000000000000	200.000 200.000
				TEMPLEY	TEMPLEY-MEDIUM FUEL-6 -				
NOW	55	58.16666667 6.21792536	63.25645254 4.53685567	<b>© \$</b>	176.0000000001513.26649916	18.26056495	698. <b>60080806</b> 74. 61518368	4001.3787879 20.5530594	108.750 72.964
				TEMPLEV	TEMPLEV-MEDIUM FUEL=7 -				
TWDM SRTWDM	∞ ∞	68.5000000 6.93501247	84.83092428 4.82914982	3.00000000 1.73205081	267.08686868 14.38749457	29.99226 <del>0</del> 91 1.7 <b>0</b> 736229	548.00000000 55.46009978	7196.2857143 23.326688	123.841 69.634
				TEMPLEY	TEMPLEV-MEDIUM FUEL-8 -				
NOW SRTWOM	25	29.25 <b>000000</b> 4.43246521	33.32518840 3.23676745	<b>© ©</b>	98. <b>00000000</b> 9.89949494	9.62015325 0.93435696	351.00000000 53.18956251	1110.5681818 10.4762751	113.932
				TEMPLEY	TEMPLEY-WEDIUM FUEL-9 -				
SRTIKOM	55	37.91666667 5.89738687	46.78472620 3.66819333	1.00000000 1.00000000	154.00000000 12.40967365	13.50558713	455.00000000 61.16767280	2188.8166661 13.8198591	123.388 70.786
				TEMPLEY	TEMPLEY-MEDIUM FUEL-10				
TWDM	55	35.75 <b>000000</b> 4.47462473	48.24958785 4.14287156	88	150.00000000 12.24744871	13.92845627 1.19594486	429.00000000 53.68829680	2328.0227273 17.1633848	134.964 92.598